

# MQX-Enabled MCF51EM256 Single-Phase Electricity Meter Reference Design

Using the MCF51EM256, MC1322x and MMA7660FC

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# Chapter 1 Introduction

## 1.1 Overview

This design reference manual describes the solution for a single phase electricity meter based on the MCF51EM256 microcontroller (MCU). The design demonstrates the capabilities of this MCU for electricity metering applications. There are also additional Freescale components used in this design, including the RF (ZigBee) and accelerometer solution (interface).

The reference design provides a high performance solution for power measurement in single phase two-wire installations. The target market is residential metering. The reference design has the ability to connect to a ZigBee® network thanks to the integrated 1322x low power node, hence it can easily become part of the smart grid network. Besides this development, this design uses the MQX real time operating system, to improve the code structure and to serve as a proof of concept for the *true* real-time applications, such as a power meter. Because of the MQX, this power meter is designed for use in advanced markets.

In addition, various analog front end configurations and measurement methods are explored, implemented, and compared in this reference design. This reference design manual describes only the hardware solution for the power meter. Software solutions; mainly metering algorithms are described in associated documents, like the application note titled *FFT-based Algorithm for Metering* (document AN4255).

The power meter reference design is prepared for use in a real customer metering area, this is due to the implemented HMI (LCD and buttons) and communication interfaces for remote data collecting (AMR). Finally, it provides both hardware and software solutions for customer applications.

# 1.2 General platform features

This chapter describes the main hardware and software features of the MCF51EM256 Power Meter Reference Design.

# 1.2.1 Hardware design features

- 5 (100) A current range, nominal current is 5 A, peak current is 100 A
- 120/230 V AC, 50/60 Hz operational range
- Accurate metering function (IEC50470-3 class B), 1% (applicable for two-gain stages configuration)
- Active and reactive power (energy) measurement
- Line frequency measurement (for precision zero-cross detection)
- Two standard current sensing circuit implementations (shunt resistor and CT)
- Voltage sensing is executed by an inexpensive resistor divider
- Cost-effective bill of materials (BOM) due to various configurations of hardware signal conditioning parts
- Low-power modes effectively implemented, including the use of standby RAM and RTC
- 3 V internal battery for proper RTC function and data storage for a minimum 10 years
- 4 x 40 segment LCD, including charge pump (values shown on the LCD: V,A,W,Var,VA,kWh, kVArh, cos φ, Hz, time, date)
- Tamper detection via:
  - Built-in tamper push-button
  - 3-axis IIC MMA7660FC accelerometer (optional only)
- Simple user interface Two user buttons, one LED
- LED pulse outputs (kWh,kVArh)
- Open-collector power pulse output Maximum power rating is 1.6 W
- IEC1107 infrared hardware interface



- Optically isolated RS232 interface (19200 Bd, 8 data bits, no parity)
- BDM debug interface (non-optically isolated)
- 2.4 GHz RF interface through a 1320x-RFC RF daughter card (optional only)
- 2.4 GHz RF interface through a 1322x low power node daughter card
- Powered by 3.3 V SMPS open-frame module (3-rd party solution)
- All components (board, sensors, and SMPS) are built into a plastic box with a transparent cover
- EMC proven design (EN61000-4-2, EN610004-4)
- Power meter demo mechanical dimension 18 x 26 x 15 cm (w x 1 x h)
- Power meter demo weight 1 kg approximately

# 1.2.2 Software features of the design

- Application C/ASM source code for CodeWarrior is available
- MQX based design for advanced markets
- Fast Fourier Transform (FFT) computing technique for precise reactive energy measurement
- ZigBee SE2.0 stack implemented in 1322x low power node for connection to a ZigBee<sup>®</sup> network
- FreeMASTER visualization script for calibration, watching, and so on.
- Serial bootloader for safe firmware upload through RS232, see application note Developer's Serial Bootloader for M68HC08 and HCS08 MCUs (document AN2295)

## 1.3 MCF51EM256 Microcontroller series

The MCF51EM256 is Freescale's new smart-meter-on-a-chip 32-bit ColdFire<sup>®</sup> V1 core microcontroller (MCU) with embedded LCD controller, 16-bit ADC, and metrology-specific peripherals optimized for smart meter applications. The MCF51EM256 comes with a full suite of hardware and software tools to make development quick and easy. There is a block diagram of this MCU in Figure 1-1.



### พเบา 51EM256 Microcontroller series

The MCF51EM256 MCU provides the following main features:

- Operating at processor core speeds of up to 50.33 MHz (peripherals operate at half of this speed) at 3.6 V to 2.5 V, and 20 MHz at 3.6 V to 1.8 V
- Up to 256 KB of flash memory
- Up to 16 KB of RAM
- Less than 1.3 μA of typical power consumption in battery mode, with the MCU supply off
- Ultra-low power independent RTC with calendar features, separate time base, power domain, and 32 bytes of RAM
- Integrated 16-bit SAR analog-to-digital converter
- Programmable Delay Block (PDB)
- Two analog comparators with selectable interrupt (PRACMP)
- LCD driver
- Three Serial Communications Interface modules (SCI)
- Three Serial Peripheral Interfaces (SPI)
- Inter-Integrated Circuit (IIC)
- Two 8-bit and one 16-bit Modulo Timers (MTIM)
- Two-channel Timer/PWM module (TPM)
- 80-pin LQFP or 100-pin LQFP package
- -40° C to +85° C operating temperature range
- RoHS compliant

## Target applications of this MCU are:

- Smart metering
- Sensor collection
- Phase measurement units
- Industrial energy measurement
- 1-phase and 3-phase electricity meters



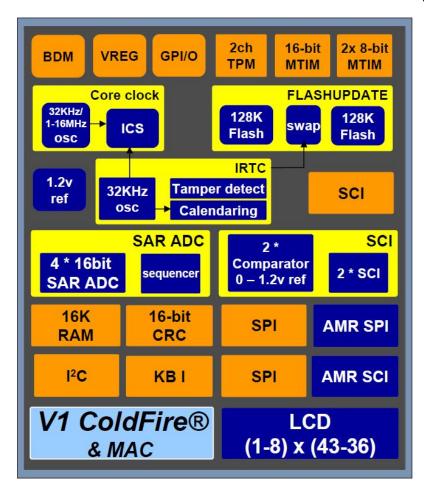


Figure 1-1. MCF51EM256 block diagram

## 1.3.1 Peripheral application usage

The power meter concept benefits greatly from plenty of integrated internal peripherals in the MCF51EM256 MCU.

The Analog to Digital Controller (ADC) features used in the application:

- Four channels are used, one is differential for CT current measurement, the second is single-ended for voltage measurement. The remaining two channels are also single-ended for shunt resistor current measurement (two gain stages)
- Linear successive approximation algorithm with a 16-bit resolution
- High-speed conversion (up to 128 samples per one period)
- 3.735 MHz module clock
- 16 hardware averaged samples to create a proper ADC result

The General Purpose Input Output (GPIO) features used in the application are:



#### พเบา 51EM256 Microcontroller series

• Used for directly controlling some peripherals such as LEDs, open-collector, and so on.

The Inter-Integrated Circuit (IIC) features used in the application:

- Primarily provides a method for internal communication between the meter (slave) and the 1322x-LPN daughter card (master)—prepared for ZigBee communication
- Secondarily used for internal communication with the 3-axis digital accelerometer MMA7660FC (optional only)—prepared for tamper detection
- Interrupt driven by byte-by-byte data transfer
- Communication up to 100 kbps with software selectable slave address

The Keyboard Interrupt (KBI) features used in the application:

• Used for reading the state of the buttons in interrupt mode

The Liquid Crystal Display (LCD) controller features used in the application:

- Up to 288 segments (4x40 is currently used)
- Used for data displaying

The 16-bit Modulo Timer (MTIM16) features used in the application:

- Free-running mode with interrupt is used
- Generates a precision time marks for zero-crossing

The PRACMP (Programmable Analog Comparator) features used in the application:

- Compares input voltage signal with a bias voltage (reference)
- Interrupt on rising edges is used
- Generates capture flags for zero-cross voltage signal detection. Due to this, a variable time window for the PDB is generated
- Line frequency measurement

The Programmable Delay Block (PDB) features used in the application:

- Hardware triggering of the ADC channels
- Four individually controlled trigger conditions (one for each ADC channel) depending on the phase shift of the sensors

The Real-Time Clock (RTC) features used in the application:

- Ultra-low power independent real time clock with calendar features (iRTC)
- Tamper detection and indicator
- Battery monitor output

The Serial Communication Interface (SCI1) features used in the application:



- Provides communication interface with an external PC (for calibration, watching and safe code uploading)
- Communication settings are—19200 Bd, 8 data bits, one stop bit, and no parity

The Serial Communication Interface (SCI2) features used in the application:

• Provides communication interface for the IEC1107 infrared communication port (optional only)

The Serial Peripheral Interface (SPI) features used in the application:

 Provides internal communication interface for the 1320x-RFC RF daughter card (optional only)

The Voltage Reference (VREF) features used in the application:

- Provides a reference voltage for internal analog peripherals such as the ADC, PRACMP
- Low-power buffer mode is used

# 1.4 1322x low power node (LPN)

The 1322x-LPN is one of the Freescale 1322x development kits designed for connecting to a ZigBee network. The 1322x low power node is designed as a stand-alone development board, including an MC1322x, two LEDs, two push buttons, a GPIO connector, header pins, and a programming and debug port. Note that the ZigBee capabilities of this board are only used in the MCF51EM256 metering concept – because of this feature, the power meter can easily became part of the smart grid. The low power node board is internally connected to an EM256 metering board via a IIC interface. Here are the main features of the 1322x low power node board:

- 2.4 GHz wireless nodes compatible with the IEEE 802.15.4 standard
- Based on the MC13224V Platform in a Package
- Hardware acceleration for both the IEEE 802.15.4 MAC and AES security
- Printed F antenna
- Over-the-air data rate of 250 kbps
- Typical range (outdoors, line of sight) is 300 meters
- On-board expansion capabilities for external application-specific development activities
- Programmable flash
- J-Tag port for reprogramming and in-circuit hardware debugging
- Buttons and LEDs for demonstration and control
- Connections for battery or external power supply



#### I J∠∠X low power node (LPN)

The core of the 1322x low power node is the Freescale MC1322x 99-pin LGA Platform-in-Package (PiP) solution that can be used for wireless applications ranging from simple proprietary point-to-point connectivity to complete ZigBee mesh networking. The MC1322x is designed to provide a highly integrated, total solution, with premier processing capabilities, and very low power consumption. A full 32-bit ARM7TDMI-S core operates up to 26 MHz. The RF radio interface provides for low cost and high density as shown in Figure 1-2.

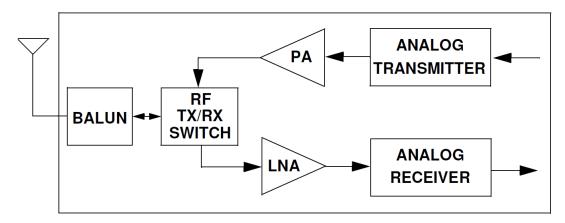


Figure 1-2. MC1322x RF interface

As described above, the 1322x low power node is used for connecting an EM256 power meter to a ZigBee network. ZigBee, an IEEE<sup>®</sup> 802.15.4 standards-based solution, as defined by ZigBee Alliance, was developed specifically to support sensing, monitoring and control applications. The ZigBee solution offers significant benefits, such as low power, robust communication and a self-healing mesh network. The ZigBee solution frequencies are typically in the 868/915 MHz or 2.4 GHz spectrums.

The ZigBee data rate for technology solutions is 250 Kbps. ZigBee technology theoretically supports up to 65,000 nodes. Common applications in sensing, monitoring and control, which are best supported by a ZigBee technology solution include:

- Personal and medical monitoring
- Security, access control and safety monitoring
- Process sensing and control
- Heating, ventilation and air conditioning (HVAC) sensing and control
- Home, building and industrial automation
- · Asset management, status, and tracking
- Fitness monitoring
- Energy management



### NOTE

For connection of the power meter to a ZigBee network via the 1322x-LPN daughter card, it is necessary to program the 1322x-LPN with the correct firmware. That description is out of range of this design reference manual.

## 1.5 MMA7660FC 3-axis Xtrinsic accelerometer

The MMA7660FC is a digital output (IIC), low power, low profile capacitive micro machined accelerometer featuring a low pass filter, compensation for 0 g offset and gain errors and conversion to 6-bit digital values at a user configurable output data rate. The device can be used for sensor data changes, product orientation, and gesture detection through an interrupt pin (INT). The device is housed in an extremely small DFN package. The EM256 metering concept is prepared for tamper detection – this means illegally opening the cover of the power meter. However, the tamper function using a 3-axis IIC accelerometer is only optional.

The MMA7660FC provides the main following features:

- Digital output IIC
- 3 mm x 3 mm x 0.9 mm DFN package
- Low power consumption—Off mode:  $0.4 \mu A$ , standby mode:  $2 \mu A$ , active mode:  $47 \mu A$  at 1 ODR
- Configurable samples per second from 1 to 120 samples a second
- Low voltage operation:
  - Digital voltage— 1.71 V 3.6 V
  - Analog voltage— 2.4 V 3.6 V
- Auto-wake and sleep feature for low power consumption
- Tilt orientation detection for portrait and landscape capability
- Gesture detection Including shake detection and tap detection
- Robust design, high shocks survivability (10,000 g)
- RoHS compliant
- Environmentally preferred product
- Low cost

Typical applications for this accelerometer are:

- Mobile phone/ PMP/PDA—Orientation detection, image stability, text scroll, motion dialing, and tap to mute
- Laptop PC—Anti-theft



#### или A7660FC 3-axis Xtrinsic accelerometer

- Gaming—Motion detection, auto-wake and sleep for low power consumption
- Digital still camera—Image stability

There is a simplified accelerometer functional block diagram in Figure 1-3.

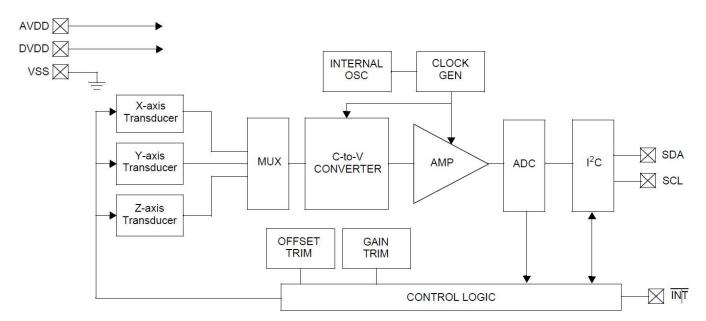


Figure 1-3. Simplified accelerometer functional block diagram



# Chapter 2 Basic Theory

## 2.1 Definition of terms

To understand the electricity metering theory, here are some definitions of basic terms.

## 2.1.1 **Power**

AC power flow has the three components — Real power (P) measured in watts (W), apparent power (S) measured in volt-amperes (VA), and reactive power (Q) measured in reactive volt-amperes (VAr).

Active power (P) also known as real power or working power is the power that actually powers the equipment. As a rule, true power is a function of a circuit's dissipative elements usually resistances (R).

$$P = I^2 *R = \frac{U^2}{R}$$
 [W]

Reactive power (Q) is a concept used by engineers to describe the loss of power in a system arising from the production of electric and magnetic fields. Although reactive loads such as inductors and capacitors dissipate no power, they drop voltage and draw current that creates the impression that they actually do. This imaginary power or non-working power is called reactive power (Q). If the load is purely inductive or capacitive, then the voltage and current are 90 degrees out of phase (for a capacitor, current leads voltage; for an inductor, current lags voltage) and there is no net power flow. This energy flowing backwards and forwards is known as reactive power. Reactive power thus is produced for system maintenance and not for end-use consumption. By convention, a "lagging" or inductive load, such as a motor, will have positive reactive power. A "leading", or capacitive load, has negative reactive power. Reactive power is a function of a circuit's reactance (X).



$$Q = I^2 * X = \frac{U^2}{X}$$
 [VAR]

Apparent power (S) is the vector summation of active and reactive power. It is the product of a circuit's voltage and current, without reference to phase angle. Apparent power is a function of a circuit's total impedance (Z).

$$S = I^2 * Z = \frac{U^2}{Z}$$
 [VA]

These three types of power — true, reactive, and apparent relate to one another in a trigonometric form. This is called a power triangle (see Figure 2-1). The opposite angle is equal to the circuit's impedance (Z) phase angle. Apparent power is often computed from this power triangle using the Pythagorean Theorem as:

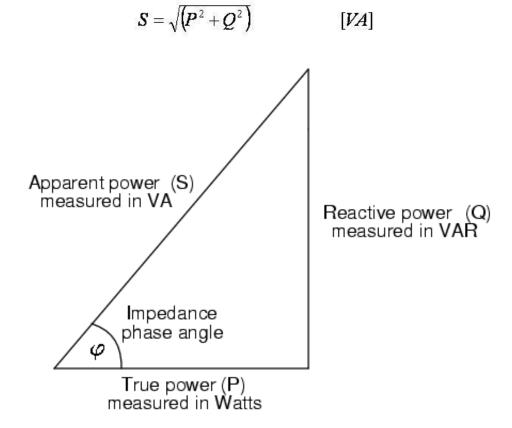


Figure 2-1. Power triangle

A common utility system is often based on Total Apparent Power ( $S_{tot}$ ) measured also in volt-amperes (VA). Total apparent power is a product of the RMS voltage and RMS current, and is defined as:



$$S_{tot} = U_{RMS} * I_{RMS}$$
 [VA]

This a general proposition:

In a pure sinusoidal system with no higher harmonics, the apparent power (S) equals  $S_{tot}$ . If there are some higher harmonics in the mains, apparent power is not the same as total apparent power, because the simple vector sum in apparent power computing loses accuracy. Therefore,  $S_{tot}$  is often used because it is more precise in these situations.

# **2.1.2 Energy**

Energy is the accumulated power over a period of one hour.

Active energy means the electrical energy produced, flowing, or supplied by an electric circuit during a time interval, being integral with respect to time of the instantaneous active power and measured in units of watt-hours (Wh). For practical use in power meters, a higher unit called a kilowatt-hour (kWh) is used, which is 1000 watt-hours (Wh).

Apparent energy means the integral with respect to time of the apparent power. Kilovolt-ampere-hour (kVAh) is the unit for total (apparent) energy.

Reactive energy means the integral with respect to time of the reactive power. Kilovolt-ampere-reactive-hour (kVArh) is the unit for reactive (non-working) energy.

## 2.1.3 Power factor

The power factor of an AC electric power system is defined as the ratio of real power flowing to the load to the apparent power in the circuit, and is a dimensionless number between 0 and 1 (frequently expressed as a percentage, that is 0.5 pf = 50% pf). Real power is the capacity of the circuit for performing work in a particular time. Apparent power is the product of the current and voltage of the circuit. Due to energy stored in the load and returned to the source, or due to a non-linear load that distorts the wave shape of the current drawn from the source, the apparent power will be greater than the real power.

In an electric power system, a load with a low power factor draws more current than a load with a high power factor for the same amount of useful power transferred. The higher currents increase the energy lost in the distribution system and require larger wires and other equipment. Because of the costs of larger equipment and wasted energy,



#### **⊏**iectricity distribution

electrical utilities usually charge a higher cost to industrial or commercial customers where there is a low power factor. Therefore, a modern electronic smart power meter must also measure the power factor.

Power factor is defined as:

$$PF = \frac{P}{S} = \cos \varphi$$

 $\varphi$  is the phase angle between voltage and current.

When power factor is equal to 0, the energy flow is entirely reactive. Stored energy in the load returns to the source on each cycle. When the power factor is 1, all the energy supplied by the source is consumed by the load. Power factors are usually stated as leading or lagging to show the sign of the phase angle. It is often desirable to adjust the power factor of a system to near 1.0.

# 2.2 Electricity distribution

Electricity distribution is the final stage in the delivery of electricity to end users. A distribution system's network carries electricity from the transmission system and delivers it to consumers. Part of what determines the design of the electricity meter is the transmission supply design, the most common residential arrangements being:

- 1-phase, 2 wire (1P2W) Europe and Asia 220 V-240 V, US 2-wire 110 V
- 1-phase, 3 wire (1P3W) US 3-wire, sometimes called 2-phase
- 3-phase, 4 wire (3P4W)

The 1-phase 2-wire installation is the most common form of electricity distribution in the world. Finally, more than 80% of the population in the world uses a 1-phase 2-wire installation of 230 V/50 Hz (see at Figure 2-2). Much of the US installation is 110 V/60 Hz 1-phase 2-wire. The electricity meter described in this design reference manual is designed for use in 1P2W installations.



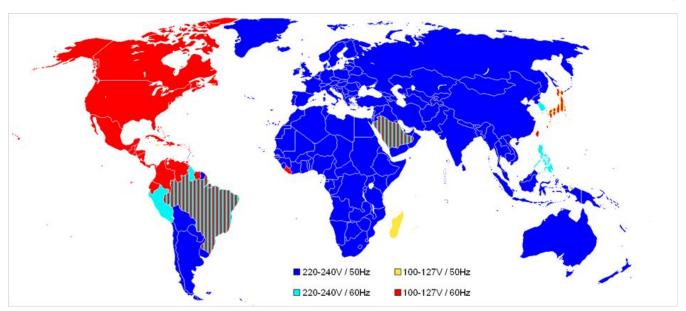


Figure 2-2. Residential voltage and frequency worldwide

# 2.3 Electricity meters

An electric meter or energy meter is a device that measures the amount of electrical energy consumed by a residence, business, or an electrically powered device. Electric meters are typically calibrated in billing units, the most common is the kilowatt hour. Periodic readings of electric meters establish billing cycles and energy used during a cycle.

The most common unit of measurement on the electricity meter is the kilowatt hour (kWh), which is equal to the amount of active energy used by a load of one kilowatt over a period of one hour, or 3,600,000 joules. Some electricity companies use the SI megajoule instead. Similarly to active energy in kWh, there is also defined a reactive energy (kVArh) and apparent energy (kVAh), see Section 2.1.2 Energy.

Electricity meters operate by continuously measuring the instantaneous voltage (volts) and current (amperes) and finding the product of these to give instantaneous electrical power (watts) which is then integrated against time to give energy used (joules, kilowatthours and so on.). Meters for smaller services (such as small residential customers) can be connected directly in-line between source and customer. For larger loads, more than about 200 amps of load, current transformers are used, so that the meter can be located other than in line with the service conductors.

The standard electricity meters fall into two basic categories, electromechanical and electronic.



## 2.3.1 Electromechanical meters

The most common type of electricity meter is still the electromechanical induction watthour meter. These meters will be progressively substituted by fully electronic meters because of many additional advantages of these meters (see Section 2.3.2 Electronic meters).

The electromechanical induction meter operates by counting the revolutions of an aluminium disc that is made to rotate at a speed proportional to the power. The number of revolutions is proportional to the energy usage. It consumes a small amount of power, typically around 2 watts.

The metallic disc is acted upon by two coils. One coil is connected in such a way that it produces a magnetic flux in proportion to the voltage, and the other produces a magnetic flux in proportion to the current. The field of the voltage coil is delayed by 90 degrees using a lag coil. This produces eddy currents in the disc and the effect is such that a force is exerted on the disc in proportion to the product of the instantaneous current and voltage. A permanent magnet exerts an opposing force proportional to the speed of rotation of the disc. The equilibrium between these two opposing forces results in the disc rotating at a speed proportional to the power being used. The disc drives a register mechanism that integrates the speed of the disc over time by counting revolutions, much like the odometer in a car to render a measurement of the total energy used over a period of time.

## 2.3.2 Electronic meters

Electronic meters display the energy used on an LCD or LED display, and can also transmit readings to remote places. In addition to measuring energy used, electronic meters can also record other parameters of the load and supply such as maximum demand, power factor, reactive power used, and so on. They can also support time-of-day billing, for example, recording the amount of energy used during on-peak and off-peak hours.

A typical electronic power meter has a power supply block, a signal conditioning circuit, a metering engine (AFE), a processing and communication engine (that is, a microcontroller), and other add-on modules such as RTC, LCD, communication ports and modules, and so on. A basic block outline of the electronic power meter, see Figure 2-3.



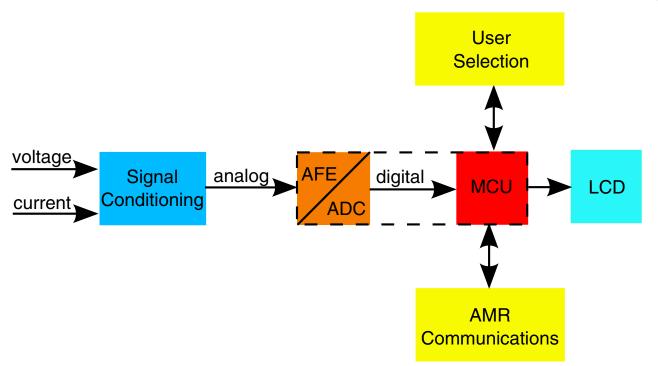


Figure 2-3. Basic outline of the electronic power meter

The signal conditioning circuitry is used for adapting a high-amplitude signal from the mains to a lower one, accepted by the AFE (ADC).

The metering engine is given the voltage and current inputs, has a voltage reference, samplers. and quantisers followed by an ADC section to yield the digitised equivalents of all the inputs. All of this is sometimes called the Analog Front-End (AFE). These inputs are then processed using a DSP or MCU to calculate the various metering parameters such as powers, energies, and so on.

The processing and communication section has the responsibility of calculating the various derived quantities from the digital values generated by the metering engine. This also has the responsibility of communication using various protocols and interfaces with other add-on modules connected as slaves.

RTC and other add-on modules are attached as slaves to the processing and communication section for various input and output functions. On a modern meter, most if not all of this is implemented inside the microprocessor, such as the Real Time Clock (RTC), LCD controller, temperature sensor, memory, and analog to digital converters.

One of the important features of the modern electronic power meter is AMR technology. The AMR is the technology of automatically collecting consumption, diagnostic, and status data from energy metering devices and transferring that data to a central database for billing, troubleshooting, and analyzing. This advance mainly saves utility providers the expense of periodic trips to each physical location to read a meter. Another advantage, is that billing can be based on near real time consumption rather than on



#### voltage and current measurement

estimates based on previous or predicted consumption. This timely information coupled with analysis, can help both utility providers and customers to better control the use and production of electric energy. Electronic meters with AMR technology can read and communicate through several mechanisms such as:

- Infrared
- Radio frequency
- Data modem (via a telephone line)
- Power line carrier
- Serial port (RS-485)
- Broadband

AMR meters often have sensors that can report the meter cover opening, magnetic anomalies, extra clock setting, stuck buttons, inverted installation, reversed or switched phases, and so on. These events may be immediately sent to the utility company thanks to AMR technology.

Smart meters go a step further than simple AMR. They offer an additional function, including a real-time or near real-time reading, power outage notification, and power quality monitoring. They allow price setting agencies to introduce different prices for consumption based on the time of day and the season. The feedback they provide to consumers has also been shown to cut overall energy consumption.

In comparison to traditional mechanical or electromechanical power meter solution, the electronic meters offer the utility market several additional advantages including:

- Improved immunity and reliability
- Higher accuracy
- Higher security
- Support of a wide range of power factor loads
- Calibration is easier
- Anti-tampering protection including traditional or modern solutions
- Automated meter reading (AMR)
- Advanced billing methods (prepay, time-of-use, an so on.)

# 2.4 Voltage and current measurement

In electricity meters the energy is calculated from two measured signals, voltage and current. For line voltage and line current measurement, systems that are generally called sensors are used. Whichever sensor is used for voltage and current measurement results in an AC voltage with a magnitude proportional to the signal being measured.



The voltage sensor results in a sine wave with a fundamental frequency typically either 50 Hz or 60 Hz depending upon the power distribution used, see Section 2.2 Electricity distribution.

For current measurement, the sensor provides a fundamentally sinusoidal signal (possibly with harmonics) which may lag or lead the voltage signal depending upon the load.

A typical simplified configuration for metering voltage and current in a 1-phase 2-wire installation is shown in Figure 2-4. There are three typical sensors used for sensing current and voltage in power meters. All of these sensors are also used in the electronic power meter described in this manual.

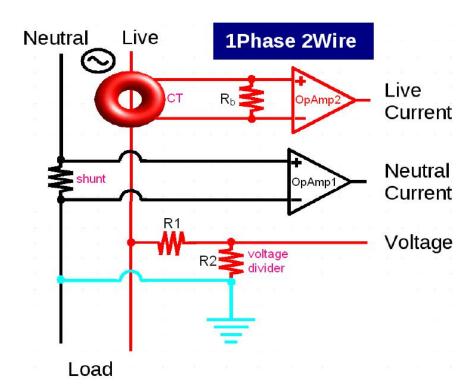


Figure 2-4. Typical measurement circuit in 1P2W installation

The following sections describe the most used methods for sensing voltage and current used in the electronic power meters.

# 2.4.1 Voltage divider

A voltage divider is used for voltage measurement. In a practical implementation, multiple series resistors are used instead of R1to limit the power dissipation and reducing heat generated thus improving accuracy, see Figure 2-4.

The equation for computing output voltage of the voltage divider is defined as:





$$V_{out} = V_{in} * \frac{R2}{R1 + R2}$$
 [V]

Where  $V_{in}$  is the phase voltage and  $V_{out}$  is the voltage measured by the ADC (voltage drop at R2).

The voltage divider can be selected to more closely meet the specification of the ADC.

## 2.4.2 Shunt resistor

A shunt resistor is used to sense the current primarily due to the fact it does not distort the signal and is extremely low cost in comparison to other current measurement methods. The downside of using a shunt resistor is primarily the power dissipation that can create inaccuracies in the measurement due to resistive changes and due to temperature and waste of power. To limit the self heating effect of the shunt, the resistor is made using a metal with suitable properties. The resistance of the shunt is kept very low to reduce the power dissipation.

Typically, shunt resistors are in the range of  $100~\mu\Omega$  to  $300~\mu\Omega$  and as such the voltage developed across them is very small. For example, 100~A drawn through a  $200~\mu\Omega$  shunt develops only 20~mV (Voltage = current \* resistance) through a  $300~\mu\Omega$  shunt this would be 30~mV, which develops 2~W power loss and 3~W respectively.

The problem of this approach is the very small voltages derived from the shunt resistor and the even smaller resolution of valid measurements. Therefore, a signal derived from the shunt resistor must be amplified to keep the correct measurement precision. An Operational Amplifiers are frequently used for this purpose (see Figure 2-4).

There are several rules for a right selection of a shunt resistor in the application:

- A shunt resistor must have good thermal properties (that is Manganin-Alloy with a low temperature coefficient of resistance)
- Select the shunt size to maximize the dynamic range of the ADC input
- Minimize the power dissipation in the shunt resistor

#### NOTE

Power dissipated by the shunt resistor plus the power supply used by the meter, must be below the specification for the meter (IEC1036 specifies a 2 W total power loss).



## 2.4.3 Current transformer

Current Transformers (CT) are used extensively for measuring current and monitoring of the power grid. Like any other transformer, a current transformer has a primary winding, a magnetic core, and a secondary winding. The alternating current flowing in the primary produces a magnetic field in the core, which then induces a current in the secondary winding circuit, see Figure 2-5. The CT is typically described by its current ratio (N) from primary to secondary. Relative to current output of the CT, it is necessary to use an external current to a voltage converter, such as a burden resistor R<sub>b</sub> (see Figure 2-4), in systems where the voltage input of the ADC is used in the majority of applications. The primary objective of the current transformer design is to ensure that the primary and secondary circuits are efficiently coupled, so that the secondary current bears an accurate relationship to the primary current.

Benefits of using a CT are that the output voltage can easily be matched to the capability of the ADC input by selecting appropriate winding or appropriate burden resistor (R<sub>b</sub>), because of this, an OpAmp pictured at Figure 2-4 is not necessary. The next important benefit of using a CT is that this sensor isolates the measuring engine from the mains, therefore the CTs may be easily used in polyphase meters.

A typical feature of a CT is the time shift (delay) between the primary and secondary currents in the windings. For using this in the power meters, it is good to know that the power meters must wait a specific time after the voltage measurement before reading the current from the CT. The delay required is specific to each CT and is established during calibration of the meter and programmed into the meter; as a part of calibration constants.

CT coils have the negative effect of distorting the current measurement. Considering the magnetic core of the CT, it is necessary to respect a maximum recommended current in the primary winding (rating factor) because of saturation of its core. A good accuracy in the case of CT current measurement is directly related to other factors, including external electromagnetic fields and a change of temperature.

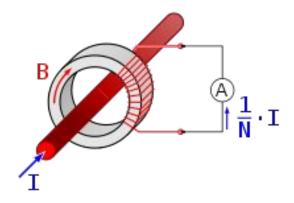


Figure 2-5. Current transformer principle

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## 2.4.4 Rogowski coil

A Rogowski coil is an electrical device for measuring alternating current (AC) or high speed current pulses. It consists of a helical coil of wire with the lead from one end returning through the centre of the coil to the other end, so that both terminals are at the same end of the coil, see Figure 2-6. The whole assembly is then wrapped around the straight conductor whose current is to be measured. Because the voltage that is induced in the coil is proportional to the rate of change (derivative) of current in the straight conductor, the output of the Rogowski coil is usually connected to an electrical, or electronic integrator circuit to provide an output signal that is proportional to the current.

One advantage of a Rogowski coil over other types of current transformers is that it can be made open-ended and flexible, allowing it to be wrapped around a live conductor without disturbing it. Because a Rogowski coil has an air core rather than an iron core, it has a low inductance and can respond to fast-changing currents. Also, because it has no iron core to saturate, it is highly linear even when subjected to large currents, such as those used in electric power transmission, welding, or pulsed power applications. A correctly formed Rogowski coil with equally spaced windings is largely immune to electromagnetic interference.

Benefits of using a Rogowski coil are similar to using a CT, namely that the output voltage can more easily be matched to the capability of the ADC input by selecting an appropriate winding, load resistor and filter. Another advantage of a Rogowski coil, is the lower cost than a traditional CT, although it requires an integrator and additional phase compensation.

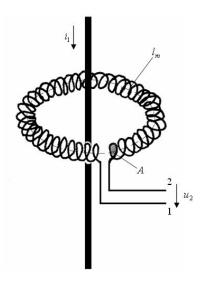


Figure 2-6. A Rogowski Coil Principle



# **Chapter 3 System Concept**

# 3.1 Application description

A standard system block diagram of the MCF51EM256 power meter concept is described in Figure 3-1. The full-metering system solution, that is all the components inside of the green-dashed rectangle, incorporate these parts:

- Metering board, inside the grey-dashed rectangle The main metering engine, here is the concentrated majority of metering components
- Switch Mode Power Supply board SMPS, this board is used for supplying the metering engine and the 1322x-LPN daughter card
- External current sensors (CT, shunt resistor) Located directly to the mains power connector inside the metering case
- 1322x-LPN Daughter card for ZigBee communication
- Power Meter case with an integrated mains power connector and RS232 communication connector

Some common parts of the power meter in the block diagram have the same color for better function identification, mainly the voltage and current sensors (red color), see Figure 3-1. There are two current sensors in the power meter; shunt resistor and current transformer, both are located near the mains power connector inside the power meter case, outside the metering board. There is voltage measurement sensor (voltage divider) which is located directly on the metering board.



#### Application description

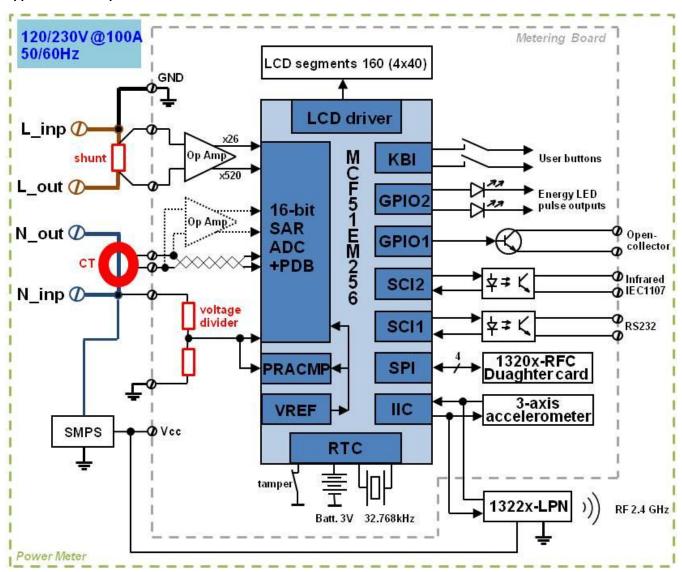


Figure 3-1. MCF51EM256 power meter block diagram

## 3.1.1 Metering board

The metering engine (board) is the main part of the power meter. Here are concentrated components such as: the MCU with AFE, signal conditioning part, LCD, buttons, LEDs, optical interface for the IEC1107 and RS232, voltage sensor, tamper button, 3 V battery, accelerometer, and connector for the 1320x-RFC daughter card. The metering board is designed on a two-sided printed circuit board. Most of the components are soldered on its top side (see Figure 3-2), with only some connectors soldered on the bottom side of this PCB, (see Figure 3-3).





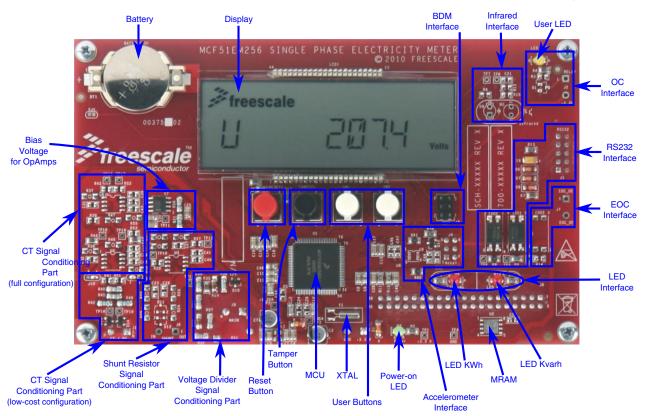


Figure 3-2. Top side metering board view

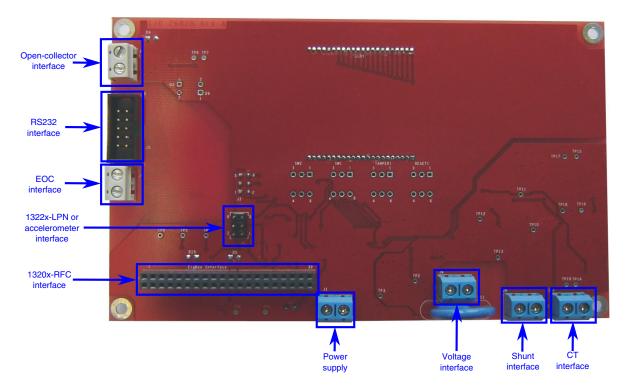


Figure 3-3. Bottom side metering board view



#### **Application description**

The core of the metering engine placed on the top side of the PCB is the 32-bit Coldfire V1 microcontroller, called the MCF51EM256 (for a description see Section 1.3 MCF51EM256 Microcontroller series). All of the MCU peripherals except for the BDM interface, which are currently used in the application are pictured in the block diagram in Figure 3-1.

A simplified function of the MCU in the application is as follows:

The ADC primarily reads data from voltage and currents sensors. The MCU computes other values like powers, energies, power factor, and line frequency consecutively. The MCU communicates with the user via the built-in HMI (LCD+buttons) or via several communication interfaces (RS232, ZigBee, IEC1107, LEDs, OC). A description of the metering algorithm is the content of this design reference manual, but it is described in application note titled *FFT-based Algorithm for Metering Application* (document AN4255).

The HMI of this power meter is comprised of these parts: LCD, two user push-buttons, and one user (yellow) LED. On the LCD, the user can see plenty of computed values, such as the RMS value of line voltage and current, powers, energies, power factor, line frequency, and also actual time and date. By using the two push-buttons, the user can select one of these values to be shown on the LCD.

### **NOTE**

There is only one value shown on the LCD at one time. The user yellow LED is part of the open-collector (OC) interface.

The next important part of the metering engine board is the signal conditioning part. This part is used for adapting the signal level from sensors to the AFE (part of the MCU included ADC, VREF, and so on). There are several different types of signal conditioning parts with regards to sensors used: the part for voltage measurement is made of a simple voltage divider, which is also described as the voltage sensor in this Design Reference Manual. The part for current measurement via a shunt resistor is made from two operational amplifiers (only one is pictured in the simplified block diagram in Figure 2-4) with a resistive feedback network which produce two voltage signals with different gains (26x and 520x approximately). The current measurement via the current transformer (CT) is made in the first level by a burden resistor which works as a simple current to voltage converter. This connection produces only one-gained voltage measurement. The second level of signal conditioning for the current measurement via the CT is optional (dotted symbol for the OpAmp in the block diagram). This is done by several operational amplifiers, also with a resistive feedback network that produces two voltage level signals with different gains; because of this, a two-gained voltage measurement is executed (similar to the current measurement via a shunt resistor).



There are several communication interfaces on the metering board. The interface for RS232 is optically isolated via optocouplers and the interface for the IEC1107 is optically isolated via infrared components. The open-collector is a non-optically isolated output of the power meter – this may be used for switching some small loads (up to 1.6 W). One of the most interesting types of communication in this power meter is RF or ZigBee. Communication via RF/ZigBee is done primarily by the external 1322x-LPN daughter Card (outside the metering engine) which communicates with the metering board through the IIC interface. Secondarily, the RF communication may be done via the 1320x-RFC daughter card which communicates with the metering board through the SPI interface. But the preferential type of RF communication in this Power Meter is through external 1322x-LPN board (the IIC interface between the boards). Finally, two red LEDs are used for optical communication with utility service provider – this is energy output interface, the first LED is here for active energy counting and the second LED is for reactive energy counting.

The essential parts of the metering board are components for proper function of the RTC part of the MCU, including the 3 V battery (for saving date and time), crystal and external tamper push-button. The tamper push-button is used only for simulation purposes in this power meter, because it needs user interaction. But in true power meters this button is hidden inside of the power meter and waits for the cover opening by the user – in this case, the illegal interference to the metering engine is detected.

The other way of tamper detection in this power meter may be by using a 3-axis IIC accelerometer—the MMA7660FC silicon may be used for that. The MCF51EM256 power meter currently does not use this type of tamper detection, however the interface for it is now prepared. An illegal cover opening can cause a 3-axis motion that which can be detected by this accelerometer. Then some kind of sophisticated algorithm must be used consecutively, because this event must be filtered from ordinary motions of the power meter and interpreted as an illegal cover opening. But this type of tamper detection is only optional, primarily the tamper push-button is used for that.

# 3.1.2 Switch mode power supply board connection

The SMPS board is used for supplying the metering board engine. The SMPS used in this application is a 3-rd party open-frame solution for the power supply that produces one galvanic-isolated level of output voltage. This open-frame SMPS module has a wide range of input AC voltages beginning at 85 V RMS up to 264 V RMS with a wide range of mains frequency (47 Hz to 63 Hz) too. Thanks to input parameters of this SMPS, the whole power meter can work with mains of these voltage and frequency ranges. The output voltage is fixed to a 3.3 V DC level with 1.3 A nominal output current, and the power rating is then 4.3 W. The board overview is in Figure 3-4. There are two power



#### Application description

connectors on this board—on the left side there is an input socket for connection to the mains (L\_inp, N\_inp), and on the right side there is an output socket for supplying the board. The SMPS is screwed onto the bottom part of the power meter case and connected to the mains and metering board via two thin cables.



Figure 3-4. SMPS board view

## 3.1.3 External current sensors connection

There are two types of external current sensors as was described above: shunt resistor and current transformer. For the correct mains current measurement in the basic power meter configuration, only one of these sensors is required. In the full metering configuration, two sensors are used. In this configuration, the shunt resistor is used for phase current measurement, the CT is used for neutral current measurement.

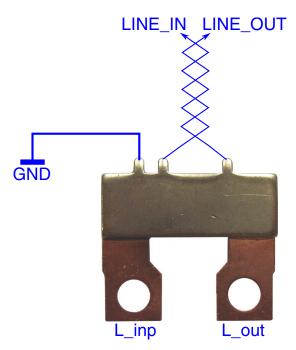


Figure 3-5. Shunt resistor description

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The shunt resistor is mainly a MANGANIN® resistor of an accurately known resistance, in this case  $150~\mu\Omega$ . This shunt resistor is intended for current measurement of up to 100~A RMS. The voltage drop across the shunt resistor is proportional to the phase current flowing through it, because its resistance is known, a small voltage drop is amplified by operational amplifiers, and then measured by the internal ADC of the MCU. For a photo of this shunt resistor see Figure 3-5. The terminal connection of this shunt resistor is divided into two parts—power connection and sense connection, because of this, a 4-wire current measurement may be done. The power connection is intended for a connection between the phase input (L\_inp) and phase output (L\_out) connectors. The sense connection of this shunt resistor is intended only for measuring its voltage drop.

#### NOTE

There is also a separated ground terminal in the sense connection area for the metering board ground connection. This ground terminal is located on the same side as the power phase input (L\_inp).

The CT is also used for current measurement. In the basic configuration (low-cost), it is intended for phase current measurement equally to the shunt resistor, but in a full-system configuration (where a shunt resistor is used) the CT is used for neutral current measurement. The primary winding of this CT is created from a one-coil hard wire, connected between the phase input and phase output terminals (basic configuration), or between the neutral input and neutral output terminals (full-system configuration). In fact, this hard wire connection is executed by several (two) wires connected in parallel. For a maximum flowing current of 100 A RMS, a minimum of 16 mm<sup>2</sup> of conductor cross-section is required. There is a CT description in Figure 3-6.

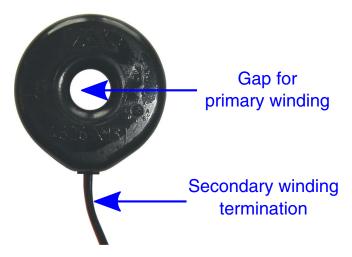


Figure 3-6. Current transformer description





## 3.1.4 1322x-LPN connection

The 1322x-LPN is intended for use of a ZigBee node for the power meter. It works as an inter-mediator between the power meter and a ZigBee coordinator which is based at the utility provider area for example. The ZigBee coordinator scans data from numerous equipment (power meter, home thermostat, sensor, dimmer switch, and so on.) in the ZigBee network and sends it to the central (PC) station. The 1322x Low Power Node is screwed on the bottom part of the power meter case, similar to where the SMPS is, and connected as a daughter card to the metering engine through a thin flat cable. The board overview is in Figure 3-7. There are two (optionally three) pairs of wires for its connection to the metering board: the first pair is for supplying the node (3.3 V, GND), the second pair is for the IIC communication lines (SCL,SDA), and the last optional pair is for resetting the node by the external RESET push-button which is placed on the metering board.

#### NOTE

The RESET push-button is used primarily for supplementary resetting the metering board, but for resetting the 1322x-LPN there are unused pins for doing this.

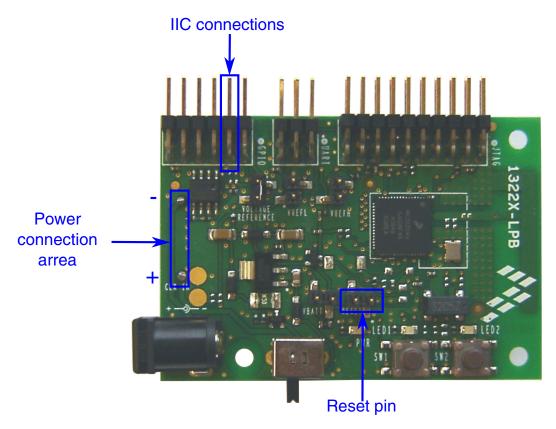


Figure 3-7. 1322x-LPN Board View



#### 3.1.5 Power meter case

Placed in a power meter case are all the components mentioned (boards, sensors, and so on). It is made as a base with the terminal compartment cover, an EPDM gasket, and a smoked transparent cover with a PUR gasket. It is intended primarily for DIN-rail mounting in a vertical position (for example, on the wall). Ingress protection of this case is IP65, but due to apertures for push-buttons, it is downgraded to IP42. Because of the transparent cover, the metering board with all its components, including the LCD primarily are easily visible.

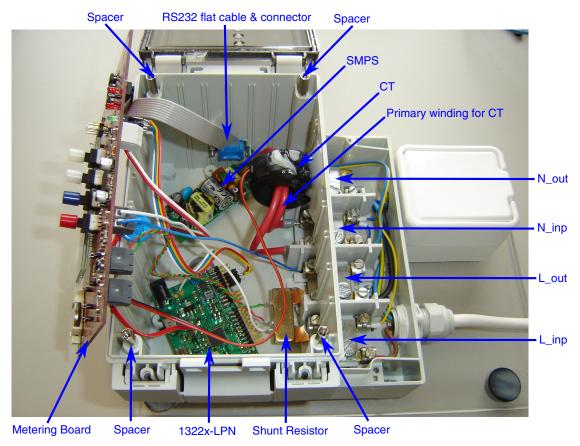


Figure 3-8. Power meter case — inside view

Figure 3-8 shows a photo of the metering case. You can see the boards and the current sensor placements. There are also three or four power terminals in the terminal compartment section. The number of terminals (3 or 4) depend on the system configuration—basic with one current sensor (three terminals), or full-system with two current sensors (four terminals). The main metering board is screwed onto four spacers on the front side of the power meter case. On the bottom inside of the case there are the SMPS and 1322x-LPN daughter card. The shunt sensor is soldered directly between the two left power terminals (L\_inp,L\_out), and the CT sensor with its hard-wires, is



#### **Application usage**

connected between the two right power terminals (N\_inp,N\_out). On the right side of this case, there is an RS232 connector, which is connected to the main board via a thin 9-pin flat cable.

## 3.2 Application usage

## 3.2.1 Power meter hardware configuration

This power meter is primarily used for demonstration purposes of the MCU used in a single-phase two wire installation. For a better practical demonstration of the power meter, the metering case is placed on a perspex base where an outlet is also placed (for load connection) and a cable with a plug (for connection to the power mains). The whole configuration is also called the power meter demo, see Figure 3-9.

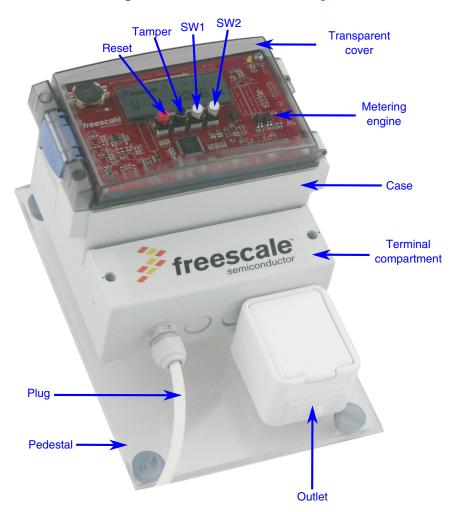


Figure 3-9. The power meter demo view



Although the current range of this power meter is internally set for a current measuring of up to 100 A, for practical use this range is decreased to approximately 16 A, adequate for demonstration purposes. This is caused by a maximum current rating of the outlet and plug used. For customers who want to use the whole metering range up to 100 A, both the plug and outlet must be replaced by more powerful ones.

For remote data communication the RS232 port may be used or the in-built ZigBee node. Some communication interfaces, like an open-collector and so on are not directly accessible. You must first open the cover of the case to access their connections.

## 3.2.2 Application example

The power meter demo can work in several hardware configurations, depending on the current sensors used. In the basic or low-cost configuration it works only with one current sensor, the shunt resistor or CT described in Section 3.1.3 External current sensors connection. One of these sensors can measure line current only. The full metering configuration allows measuring of not only the line current, but also the neutral current. Because of this, several tampering techniques may be used for protecting against hacking in the energy systems. For example, against a partial earth fault condition. An earth fault means some of the load is connected to another ground potential and not the neutral wire.

Figure 3-10 shows a normal connection in a full-metering configuration and how the phase and neutral wires are connected to the single-phase power meter.

#### **NOTE**

The current going through the phase wire is the same as that coming out of the neutral wire  $(I_P=I_N)$ .

Figure 3-11 shows a partial earth condition where one of the loads is connected to the ground and thus part of the return current  $I_2$  does not go through the meter. Thus the current in the neutral wire  $I_N$  is less than that in the phase or live wire  $(I_P)$ . To detect this condition, the power meter firmware monitors the current on both energy wires, phase and neutral, and compares them. If they differ significantly, the firmware uses the larger of the two currents to bill the energy and signals a fault condition. This is one of the tampering events in the power meter.



Application usage

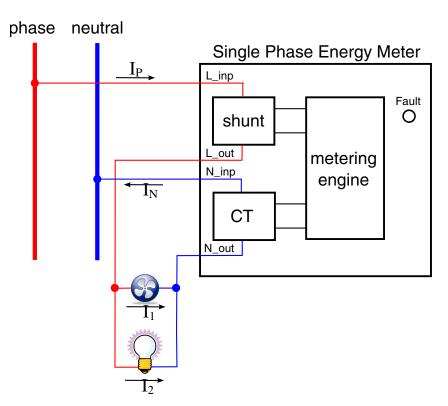


Figure 3-10. Normal phase neutral connection for 1-ph power meter

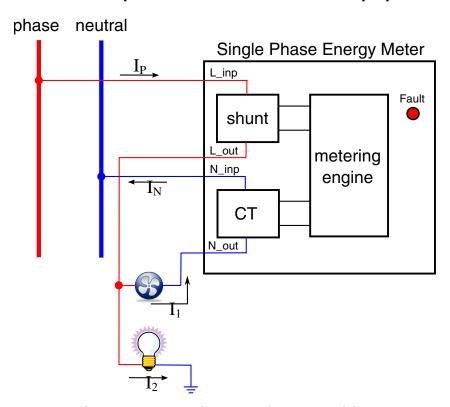


Figure 3-11. Partial earth fault condition



## **Chapter 4 Hardware Design of the Metering Board**

## 4.1 Introduction to hardware implementation

This chapter describes the design of the application hardware, that is the design of the metering board (engine). The main hardware is divided into two main parts, digital hardware (HW) and analog hardware. Analog HW is also called signal conditioning in this manual. Both of these parts are configurable depending on the customer request, from a low-cost up to a high performance configuration. The stand-alone section of the metering board is the power supply section, this is a mandatory part of each configuration of the power meter. There are also plenty of test points in some important parts of the metering board for primarily metering and testing purposes.

## 4.2 Power supply

The power supply section is used only for adapting the voltage level from the external SMPS to the internal board, including also the overvoltage protection and signalize function (LED) - see Figure 4-1. Connector J1 placed on the bottom side of the PCB is the input power supply connector of the board. This connector must be joined to the external SMPS, therefore, pin 1 of connector J1 to 3.3 V on the SMPS and pin 2 of the connector J1 to the GND of the SMPS.

As you can see, there is a simple overvoltage protection including the Zener diode D1 and D3. These diodes protect against a reversing of polarity.

Some circuits of the whole design require two separate power supply levels, a digital and analog power supply. The analog power supply level is separated from the digital part of the power supply by the chip inductors L1 and L2 with filters (C5–C7) co-operation. The analog power supply level is consequently marked +3.3 VA in the schematic, analog ground is then marked GNDA.



#### שועונal hardware

For presence of an external power supply level (from the SMPS) there is a green LED D2 in the power supply section.

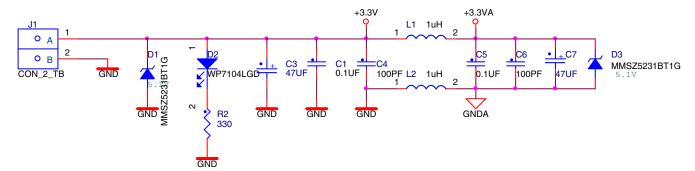


Figure 4-1. Power supply part of the metering board

## 4.3 Digital hardware

#### 4.3.1 MCU core

The MCU is the core of the metering board. It is marked U1 in the schematics. The MCU core with all key components are diplayed in the digital section of the schematic in Figure A-1 or Figure A-3. For the MCU to function correctly, several components are necessary:

- Filters C8–C12, C48
- Crystal Y1
- Battery BT1 (for RTC only)
- Tamper push-button TAMPER1 for simulation only (for RTC only)

Analog circuits (ADC, PRACMP) are also present in the MCU, therefore analog power supply is necessary for supplying it.

Another part of the MCU core, which we may simply assign to it, is the HMI. These components include the display LCD1 and the two user push-buttons SW1 and SW2 with simple filters C13, C17. Pull-up resistors for the buttons are software selectable by the MCU. The charge pump for the LCD is the part of the MCU. Therefore, only minimum external components regarding the LCD are required, in fact, only capacitors C14, C15, C16, and C18.

Connector J3 is the BDM interface for MCU programming. Be careful about programming the MCU through this interface in the configuration where the power meter demo is fed from the mains. This interface is not isolated from the mains, therefore an electric shock can arise. To prevent this, use an external optically isolated BDM interface.



However, the best solution for MCU re-programming is using the bootloader in cooperation with the optically isolated RS232 data line (see at Section 5.2.3 Code reprogramming via serial bootloader).

There is a RESET1 push-button that can reset not only the MCU, but also the external 1322x-LPN daughter card, this is because of the unused pins 4 and 5 of this button. Here, this button is only for evaluation purposes in real power meters there is no room nor reason for it.

The auxiliary part of the MCU core is an external universal SPI MRAM, whose density is 1 Mb.

#### 4.3.2 RS232 interface

This interface is primarily used for a basic set-up of software for the meter, this includes calibration and checking sensor outputs. The second function of this interface is programming the power meter from a PC by a bootloader (see Section 5.2.3 Code reprogramming via serial bootloader). Communication is optically isolated through optocouplers ISO1 and ISO2. Because of using two additional signals on the serial data line, RTS and DTR, the secondary side of ISO1 and the primary side of ISO2 are powered from the RS232 data line (from the PC side). These signals are normally used for transmission control, but this function is not used in the application, it is because of the fixed voltage level on these control lines used for supplying these optocouplers, in cooperation with others components. These components include, D6–D8, C19, R7, and R13. The part of the schematic including the RS232 communication interface can be seen in Figure 4-2.

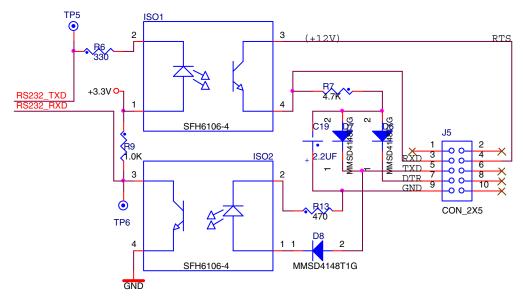


Figure 4-2. RS232 communication interface of the metering board



## 4.3.3 Infrared interface (IEC1107)

This interface uses infrared components, the high efficiency IR emitting diode D9, and the NPN phototransistor Q3. Both of these are through-hole assembled. Other than these, some necessary passive components are used such as R8, R10, R12 and C21. The part of the schematic including the IEC1107 communication interface can be seen in Figure 4-3.

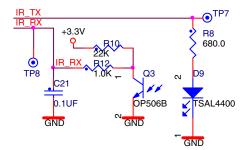


Figure 4-3. IEC1107 part of the metering board

#### 4.3.4 User interfaces

The part of the schematic including both user interface parts can be seen in Figure 4-4. One of these interfaces is also called the open-collector interface (OC). It has two functions, primarily, it is used for switching some small loads up to 1.6 W, by using the NPN transistor, Q1. It switches the voltage level 3.3 V through an external load to GND. The second function of the user interface optically signalizes some program states via a yellow LED D4 that may be used for debugging purposes.

#### NOTE

The user interface uses the same control signal from the MCU for OC interface and for LED controlling.

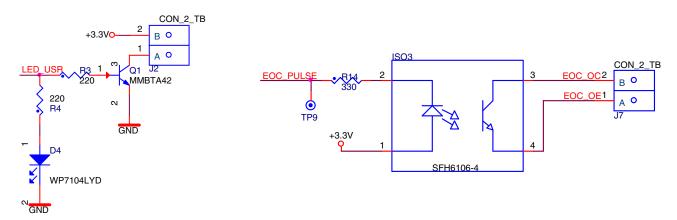


Figure 4-4. Two user interface parts of the metering board

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There is also one general purpose user interface, called the EOC interface. This interface is optically isolated through optocoupler ISO3. Output from this interface is accessible on the connector J7.

#### 4.3.5 LED interface

The LED interface is used for energy counting. There are two separate high-efficiency red LEDs for doing this, D5 for active energy counting and D15 for reactive energy counting. Both of these LEDs are through-hole assembled for a better placement near the cover. The part of the schematic including the LED interface can be seen in Figure 4-5.

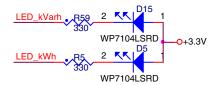


Figure 4-5. LED part of the metering board

#### 4.3.6 SPI interface

This interface is used exclusively for joining the 1320x-RFC daughter card to the metering board through the 40-pin header J8. Communication between the boards uses SPI data lines. The part of the schematic including the SPI communication interface can be seen in Figure 4-6.

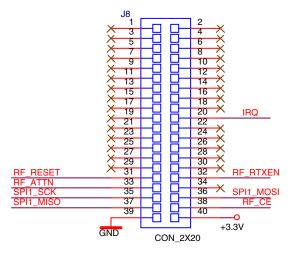


Figure 4-6. SPI Interface Part of the Metering Board



ugital hardware

#### 4.3.7 Accelerometer interface

The accelerometer function in this power meter was minutely described in Section 3.1.1 Metering board. The section of the schematic including the accelerometer interface can be seen in Figure 4-7. In this schematic, the accelerometer is marked U6. The accelerometer may be used in this power meter for tamper detection (optional only) instead of the standard button. The accelerometer communicates with the MCU through IIC data lines, therefore external pull-ups R60 and R61 on the SDA and SCL lines are required. There is also the possibility of placing the accelerometer outside of the metering board, like the daughter card thanks to the IIC header J4. This daughter card may be placed on the inner side of the case cover for a better detection of tamper events.

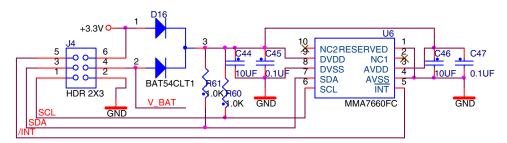


Figure 4-7. Accelerometer interface part of the metering board

#### 4.3.8 IIC interface

The IIC interface is used for joining the accelerometer (Section 4.3.7 Accelerometer interface), and the 1322x-LPN Daughter Card. This daughter card is used primarily for RF/ZigBee communication, more often then the 1320x-RFC daughter card is used. The 1322x-LPN board is connected via a thin flat cable directly to the 6-pin header J4 of the metering board and also to the RESET1 push-button of the metering board. A schematic of the connection between the metering engine and daughter card can be seen in Figure 4-8.



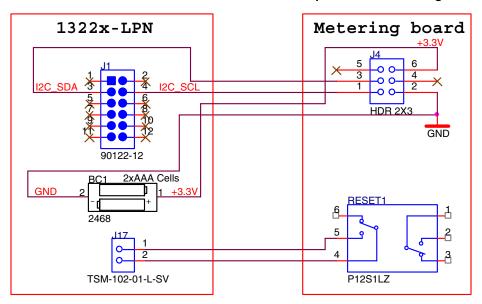


Figure 4-8. Interface between 1322x-LPN and the metering board

## 4.4 Signal conditioning

In regards to various signal conditioning part configurations, there are also various power meter configurations. These configurations depend not only on the analog parts, but also on digital configurations. There are three power meter configurations differentiated in regards to the current signal conditioning section:

- Full configuration with both a CT (1 gain or 2 gains) and a shunt resistor (2 gains) current measurement. For sensor connections to the board see Figure 4-9, for a schematic view see Figure A-1, and Figure A-2. For layout views see Figure B-1 and Figure B-2, and for the BOM see Table C-1.
- Low-cost configuration with a shunt resistor (2 gains) current measurement. For sensor connection to the board see Figure 4-10, for a schematic view see Figure A-3, and Figure A-4, for layouts views see Figure B-5 and Figure B-6, and for the BOM see Table C-4.
- Low-cost configuration with a CT (1 gain) current measurement. For sensor connection to the board see Figure 4-11, for a schematic view see Figure A-3 and Figure A-5, for layouts views see Figure B-3 and Figure B-4, and for the BOM see Table C-3.



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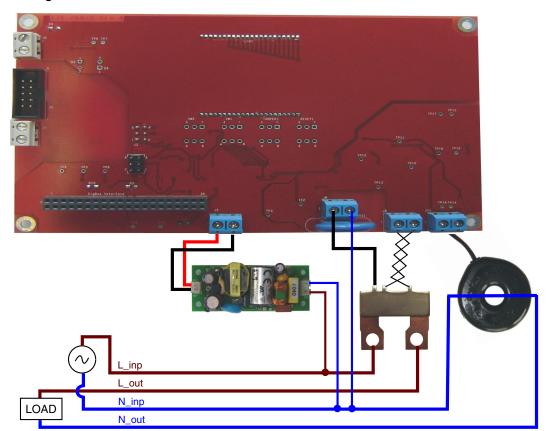


Figure 4-9. Shunt and CT current measurement connection



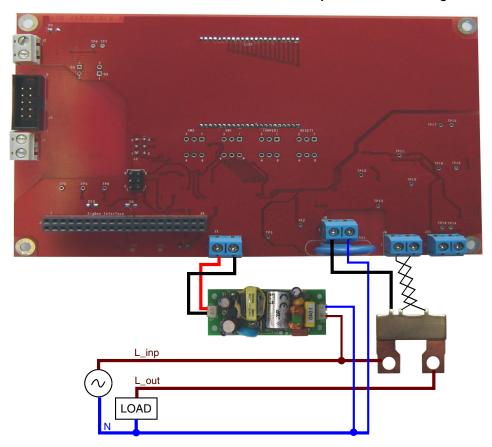


Figure 4-10. Shunt current measurement connection

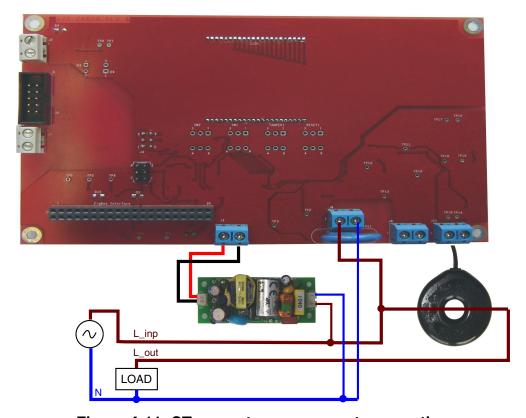


Figure 4-11. CT current measurement connection

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#### orginal conditioning

Apart from these three basic configurations, others may be constructed by adding or disconnecting some digital parts of the power meter configuration, for example the infrared or OC communication. Be careful, some parts mainly in the digital area are vital (MCU core, RS232 communication, and so on).

### 4.4.1 Voltage measurement

There is a simple voltage divider used for the line voltage measurement in Figure 4-12. It is a basic and key part of each configuration of the power meter. In the basic block diagram (see Figure 3-1) there is a voltage divider, based on two simple resistors. In a practical implementation it is better to design this divider from several resistors connected serially due to a power-loss spread. One part of this total resistor consists of R32, R33, R34, and R57, the second part consists of resistor R36. The basic voltage divider described produces a sine voltage signal around ground. This is not acceptable for the ADC, because all voltage signals connected to it must be above ground (single-ended configuration). Therefore, a further voltage divider that raises the signals is added to the connection. This second divider is made from the R29||R30 combination and from the R36 (a part of the mains divider). The ratio of this second divider allows having a voltage on the ADC input from 0 V to 1.2 V (Vref). The sine voltage signal from the mains is then shifted to Vref/2, that is 0.6 V approximately (voltage at VLINE, see Figure 4-12).

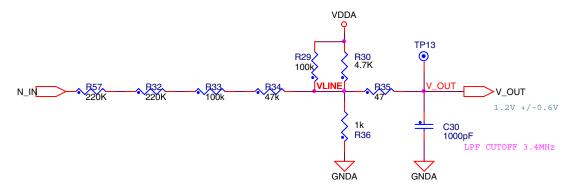


Figure 4-12. Voltage signal conditioning part schematic

Finally, there is a simple RC low-pass filter (R35+C30) at the end of the voltage divider. The cut-off frequency for that is set to 3.4 MHz according to this relation:

$$f_{3dB} = \frac{1}{2 * \pi * R35 * C30} \cong 3.4MHz$$



#### 4.4.2 DC Bias circuit

This circuit is used for raising the voltage signal levels to about Vref/2 in the current measurement. This is necessary for converting the input signal levels from differential to a single-ended configuration, required by the ADC. Its function is the same as the function of the voltage divider R29||R30 plus the R36 in the voltage measurement section (see Section 4.4.1 Voltage measurement). In comparison to that voltage divider, higher output loading is required because of using this connection in several parts of the current measurement sections (see below). Therefore, an operational amplifier U7, working as a voltage follower, is used for that. This amplifier extends loading of the basic voltage divider (R21, R56), that produces a DC bias offset of 0.6 V, for using in other parts of the current measurement sections. The part of the schematic including DC bias circuit is in Figure 4-13.

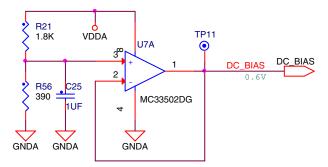


Figure 4-13. DC Bias circuit schematic

#### 4.4.3 Shunt resistor current measurement

Because there is a very small voltage drop at the shunt resistor, external amplifiers must be presented in this part of the connection. Finally, there are two operational amplifiers used and housed in one package U3 (see Figure 4-14) and some feedback resistors for the correct function. The first gain stage is made from one half of U3 and resistors, R22, R24, R25, and R28. For maintaining a good signal stability in this gain stage at higher frequencies, there is a filter C23 with a small capacity value. This first gain stage works as a differential amplifier for amplifying higher levels of input signals, and as a preamplifier for the next gain stage, with this gain:

$$G1 = \frac{R22}{R24} = \frac{R28}{R25} \cong 26.1$$



#### orginal conditioning

The second stage of the signal conditioning for current measurement is made from the second half part of the operational amplifier U3 and as usual with the cooperation of a resistive feedback network (R23, R26) and input bias-adjusting resistor R31. The capacitor (filter) C27 has the same function as filter C23 in the first gain stage, for maintaining the signal stability.

#### **NOTE**

The second gain stage works in co-operation with the feedback resistors as an inverting amplifier and because of this, it inverts the phase of the input signal. Between the first and the second gain stage there is 180 degree phase shift.

The second gain stage is primarily used for amplifying low levels of input current signals with this gain ratio:

$$G2 = \frac{R23}{R26} \cong 21.3$$

Between both of these gain stages, there is an isolated capacitor C28, which is used for cutting off the DC offset. Therefore, the DC offset from the first gain stage is 0.6 V. Both of these gain stages also have their own RC low-pass filter and similarly to the voltage measurement (see the previous chapter) are adjusted to 3.4 MHz, approximately  $(f_{3db})$ :

$$f_{3dB} = \frac{1}{2 * \pi * R20 * C24} = \frac{1}{2 * \pi * R27 * C29} \cong 3.4MHz$$

#### NOTE

Filter capacitors (C24, C29) must always be placed as close as possible to the ADC inputs (layouts in the Appendix section). This requirement is also valid for filter C30 in the voltage section. Notice that all the signal levels in this section are raised above Vref/2 (0.6 V), because of the DC bias circuit.



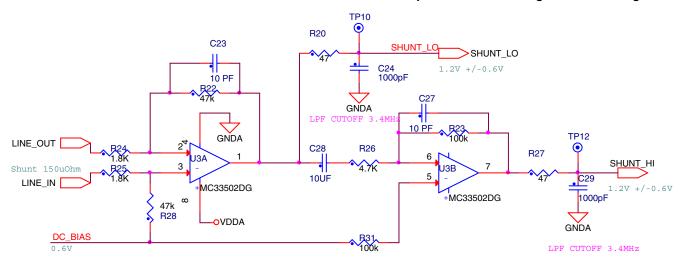


Figure 4-14. Shunt resistor signal conditioning part schematic

#### 4.4.4 CT current measurement

A current measurement through the CT sensor works in two modes:

- Basic (low-cost) mode without an external OpAmp One-gained measurement
- Full-configuration mode with four OpAmps Two-gained measurement

The basic component in both of these modes is a burden resistor(s) R40||R45. Other circuits are not needed for adjustment of the voltage drop on the burden resistor up to the Vref voltage level (for maximum input current). In fact, only two balancing resistors are used, R42 and R48, which are connected from its midpoint to the DC bias voltage level made by the DC bias circuit (see Section 4.4.2 DC Bias circuit). The reason for this, is the same as in the previous measurement section, for shifting the voltage level above Vref/2 (0.6 V). For the basic (low-cost) configuration an RC low-pass filter which consist of two resistors R44, R49, and capacitor C35 are still only needed. The output signals from this filter (CT\_I1+, CT\_I1-) are fully-differential in comparison to the shunt resistor current measurement. Finally, for proper activation of the basic CT current measurement mode to bypass the first gain stage around U4 operational amplifier is still needed. For doing this, the jumpers J10 and J13 must be set to position 1–2. Both of these jumpers are not original components. They are made as small tin SMD shapes on the printed circuit board. For a basic CT current measurement only a few passive components in this section are needed, therefore it is called low-cost configuration. It has only one gain set by the value of burden resistors R40||R45 (see Figure 4-15).



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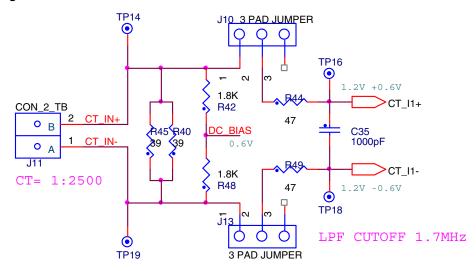


Figure 4-15. CT signal conditioning part schematic in low-cost configuration

A full-configuration mode in the case of CT current measurement means a two-gained input current measurements, similar to current measurement via a shunt resistor (see Section 4.4.3 Shunt resistor current measurement). A schematic for this configuration can be seen in Figure 4-16. For proper activation of this mode, jumpers J10 and J13 must be switched to position 2-3. The full-configuration mode is done by two independent cascaded sections with instrumentation amplifiers. Each instrumentation amplifier section is created by two simple operational amplifiers housed in one package. A total of four OpAmp are used (two IC). The instrumentation amplifier is a type of differential amplifier with a low DC offset, low drift, high open-loop gain, high CMRR, and high input impedances. The first instrumentation amplifier section is made from OpAmp U4 and the resistive feedback network (R38, R46, and R54) which gives this gain:

$$G1 = \left(1 + 2 * \frac{R38}{R46}\right) = \left(1 + 2 * \frac{R54}{R46}\right) \cong 17.7$$

Although the gain ratio of this first stage is set to 17.7 the ohm value of the input burden resistor R40llR45 must be adequately decreased in this case (approximately 18 x). Filters C32 and C42 connected in parallel to the feedback resistors are used only for maintaining the signal stability (against the signal oscillation). Resistors R41 and R51 are used only for input bias current adjustment and their values are not critical.

The second instrumentation amplifier section consists of the OpAmp U5 and a resistive feedback network (R37, R47, R55) which gives this gain:

$$G2 = \left(1 + 2 * \frac{R37}{R47}\right) = \left(1 + 2 * \frac{R55}{R47}\right) \cong 17.7$$



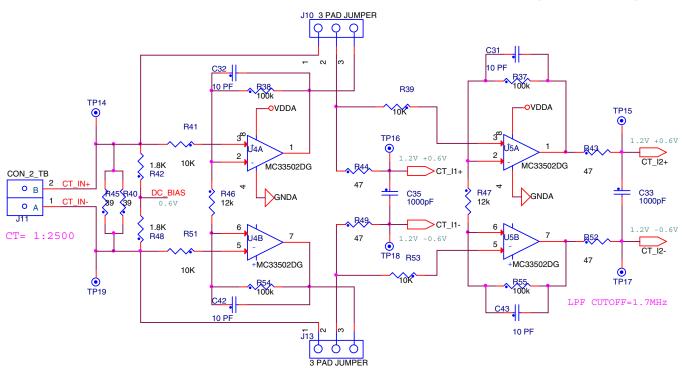


Figure 4-16. CT signal conditioning part schematic in full configuration

Others components, such as filters C31, C43 and resistors R39, and R53 perform the same function as in the first gain stage.

The simple RC low-pass filters terminate both of these measurement sections. The cut-off frequency is computed as:

$$f_{3dB} = \frac{1}{2 * \pi * (R43 + R52) * C33} = \frac{1}{2 * \pi * (R44 + R49) * C35} \cong 1.7MHz$$

#### NOTE

Filters C35 and C33 must be placed as close as possible to the MCU (U1) where the ADC is (see layouts in the Appendix section). The first gain stage is used for amplifying higher levels of input current signals and as a pre-amplifier for the second gain stage, which is used for amplifying lower levels of input current signals.

### 4.4.5 Input protection

An input protection section is an important part of the power meter—it protects the integrated circuits against overvoltages and spikes that sometimes occur in the power line. A high-energy spikes are absorbed primarily by varistor RS1. A low-energy spike is



#### orginal conditioning

absorbed by diodes D10–D14 (see Figure 4-17). All of these diodes do not allow an input voltage in each measurement input part to be higher than 3.3 V and lower than 0 V (in respect to the voltage drop on the diode).

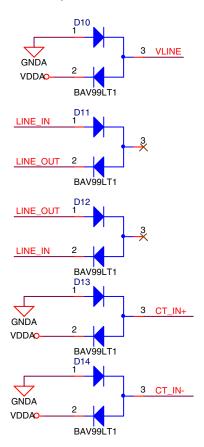


Figure 4-17. Schematic of input protection diodes



## Chapter 5 Application Set-Up

## 5.1 Setting-up the demo hardware

The following section is focused on setting-up the metering demo hardware. For better orientation in the power meter demo see Figure 3-9.

- Connect the power meter plug directly to the power line
- Green power LED turns-on at this time
- Connect an external load to the single phase outlet
- LCD shows the RMS line current in Amp after a power-on (default state)
- User can also see other values on the LCD by pressing push-buttons SW1 or SW2. These values include:
  - Active energy in kWh
  - Reactive energy in kVArh Value with R symbol on the left side of the LCD
  - Actual time Format is, hour, min, sec, plus the TIME symbol
  - Actual date Format is, day of week, day, month, year plus the DATE symbol
  - Line frequency Is the value with Hz symbol on the right side of the LCD
  - RMS line voltage Value with U symbol on the left side of the LCD, plus the volts symbol
  - RMS line current Value with I symbol on the left side of the LCD, plus the Amps symbol
  - Active power Value with W symbol on the right side of the LCD
  - Reactive power Value with Var symbol on the right side of the LCD
  - Apparent power Value with VA symbol on the right side of the LCD
  - Power factor Value with PF symbol on the left side of the LCD
- Both the energies (active and reactive) are saved in non-volatile memory. These energies remain in the memory after resetting the power meter. For clearing energy counters, you must push both of the SW buttons during reset.
- When you push only the SW1 button during any soft or hard reset, the LCD shows the actual version of the internal software.



#### secung-up the software demo

• Press the Tamper button for a tampering simulation. There will be a Tampering text on the LCD after pressing this button and a fire symbol on the LCD appears. The fire symbol remains on the LCD after any reset, because this information is saved in the non-volatile memory. For clearing the tamper status you must push both of the SW buttons during any reset (soft or hard reset).

#### **NOTE**

Together with the tamper status, both energy counters are also erased.

- A soft HW reset of the power meter is done by the Reset push-button, a hard HW
  reset is executed by disconnecting the power meter plug from the power line
  network.
- Energy LEDs are flashing simultaneously with internal energy counters.
- 3 V battery is used for the RTC function and the data storage (tamper plus energy counters).
- RS232 plug is used for code flashing and for FreeMASTER data visualization and calibration

## 5.2 Setting-up the software demo

The following section is focused on setting-up the metering demo software.

### 5.2.1 FreeMASTER data visualization

For FreeMASTER data visualization the RS232 cable between the power meter and the PC must first be connected. The FreeMASTER visualization script is the software for remote visualization and remote settings of the power meter up via an RS232 cable. This software runs on the PC that connects to the power meter via an RS232 cable. FreeMaster visualization script is the application that runs under FreeMASTER software. FreeMASTER software is one of the off-chip drivers which supports communication between the target microcontroller and a PC. This tool allows the programmer to remotely control an application using a user-friendly graphical environment running on a PC. It also provides the ability to view some real-time application variables in both textual and graphical form. FreeMASTER software runs under Windows 98, 2000, or XP. It is a versatile tool to be used for multipurpose algorithms and applications. It provides a lot of excellent features, including:

- Real-time debugging
- Diagnostic and a visualisation tool



- Demonstration tool
- Education tool

Before running a visualization script, FreeMASTER software must be installed on your PC. After, a FreeMASTER visualization script may be started after double-clicking on the EM256kWh.pmp file in the current directory (EM256kWh project). Following this, a visualization script will appear on your PC (see Figure 5-1).

You must now set the proper serial communication port and speed in the menu Project/ Option (see Figure 5-2). To do this, you must click on the Start/Stop Communication button. After, you must set the proper Project.abs project file in the menu Project/Option/ MAPfiles (see Figure 5-3). This file is accessible in the Bin directory of the EM256kWh project. If all previous settings are correctly done, the FreeMASTER visualization script for the power meter is now running. At this point you can see the voltage and current diagram in the time domain and in the frequency domain (in FFT window). You may also see other variables in a text format like frequency,  $V_{RMS}$ ,  $I_{RMS}$ , and so on.

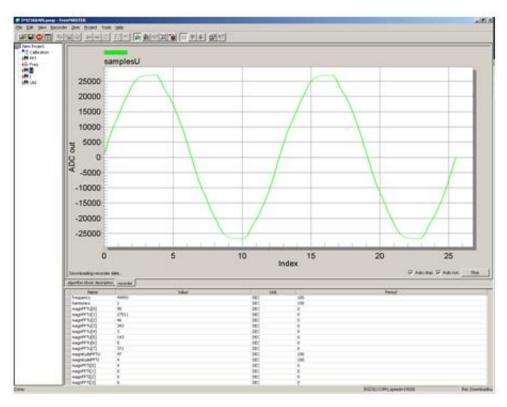


Figure 5-1. FreeMASTER visualization script (GUI)



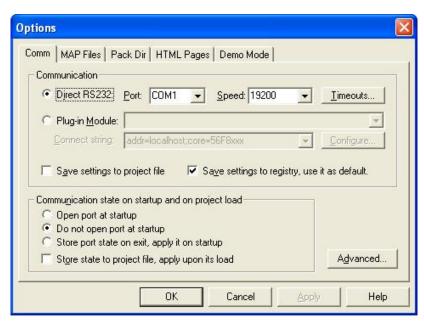


Figure 5-2. FreeMASTER communication port setting

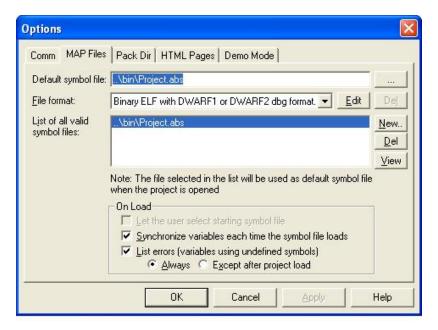


Figure 5-3. FreeMASTER project file setting

## 5.2.2 ZigBee communication

ZigBee communication is only optional and is not implemented in every power meter demo. There is a 2.4 GHz 1322x daughter card inside the power meter. The ZigBee module and the power meter are connected through the IIC. For joining the power meter



to the ZigBee network, you will need the 1322x-SRB module, this is like a ZigBee coordinator (see Figure 5-4). The power meter can now easily become part of the smart grid.



Figure 5-4. 1322x-SRB as ZigBee Coordinator

Here is a standard communication procedure for joining the power meter to smart grid:

- Install the latest version of the BeeKit from the Freescale web page. There is also a ZeD monitor and is a separate part of the BeeKit. Use the ZeD monitor for demonstrating ZigBee communication between the power meter and the PC
- Switch the power meter on and connect some load to the power meter outlet
- Connect the ZigBee coordinator (1322x-SRB) to the PC through a USB cable and switch the coordinator on. The coordinator must be powered. To do this, plug the AC adaptor to the coordinator (you may also use the internal battery inside of the coordinator module), or use a USB power line from the PC side (this is the best choice). You will have to install the software driver for this equipment after the first connection of the 1322x-SRB to the PC. The driver is on the CD in directory Drivers \LuminaryFTDI or alternatively on the FTDI web page
- Push the button SW1 on the coordinator it is looks up all ZigBee equipment connected to the ZigBee network at this time. Two red LEDs on the coordinator are then lit (see Figure 5-4)
- Start the ZeD monitor and then click on the OK button. Before running the ZeD GUI, the ZigBee coordinator must be connected to the PC through a USB cable.
- At this moment there are several icons of all the devices connected to the ZigBee network, and only power meter plus the coordinator (see Figure 5-5) in this case. If there is no icon for the power meter, you must reset the power meter using the reset button and reset the ZeD GUI using the F5 key. You may also repeat the installation from point 2 in this case



#### sering-up the software demo

- In the ZeD GUI menu you may open a new window for showing the ZigBee data transfer. This is in Tools/Start SE Utility Control Panel menu. You must address the meter by clicking the Add New Household ESP Connection, and then click on the Connect icon (see Figure 5-6)
- For showing data (only kWh) you must click on the Metering icon and a kWh data table is now refreshed (every 5 seconds). The most important is the meter report column, where active energy from the power meter is displayed (see Figure 5-7). These numbers are in HEX format to 0.0001 kWh resolution, but the kWh-number on the LCD of the power meter is to 0.001kWh resolution. It is ten times lower then the numbers in the ZeD GUI. The reason for this is as follows: there are not many LCD digits for the kWh data displaying in the power meter LCD module.



Figure 5-5. ZeD GUI



Figure 5-6. Add new household ESP connection dialog box



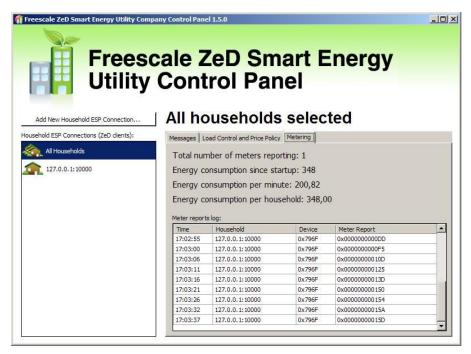


Figure 5-7. Metering report in ZeD GUI

## 5.2.3 Code reprogramming via serial bootloader

There is a developer's serial bootloader in the power meter that allows in-circuit reprogramming of the Power Meter MCU using the standard SCI port. A detailed description of this bootloader is out of content of this design reference manual. It is described in the application note titled *Developer's Serial Bootloader for M68HC08 and HCS08 MCUs* (document AN2295).

Firstly, you must connect an RS232 cable between the power meter and the PC. Then you must double-click on file BootLoaderControl.exe in the directory BootLoader. This program is a GUI for bootloader (see Figure 5-8). In this program you must first select the correct communication port of the PC, where the RS232 cable is connected. Then you must open the \*.s19 file of the actual code which you want to flash to the MCU of the power meter. Originally, this file is accessible in the Bin directory of the EM256kWh project. Finally, you must click on the Bootload icon in the GUI. Then turn the power meter on (soft or hard reset) and if all the connections are OK, the PC begins to communicate with the MCU in the power meter. This takes approximately 1 minute. After flashing, the Reset push-button must be clicked, the MCU program then automatically runs with a new code.



#### setting-up the software demo



Figure 5-8. Serial bootloader GUI



# **Appendix A Schematics**



## A.1 Schematics for Full Configuration of the Metering Board

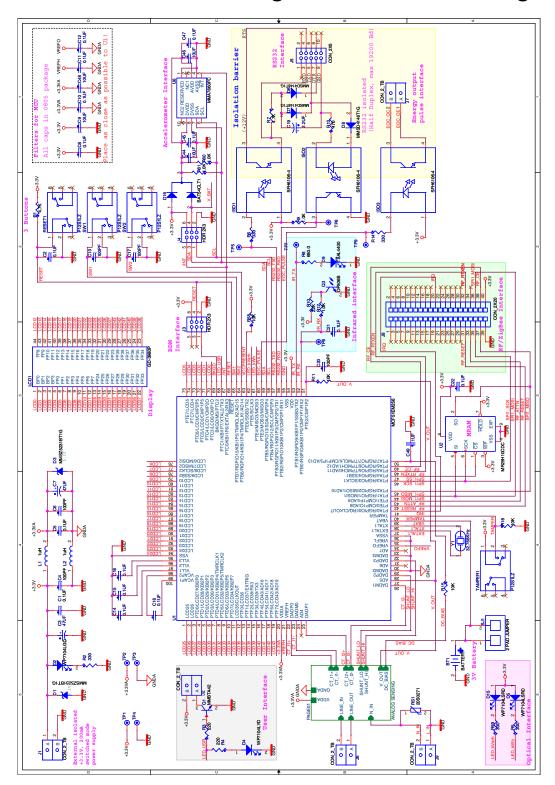


Figure A-1. Full digital configuration of the metering board schematic



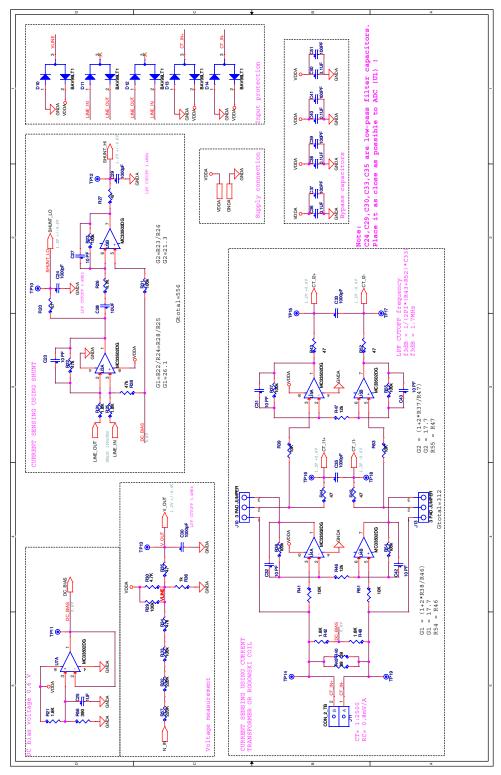


Figure A-2. Full analog schematic of the metering board



## A.2 Schematics for Low-Cost Configurations of the Metering Board

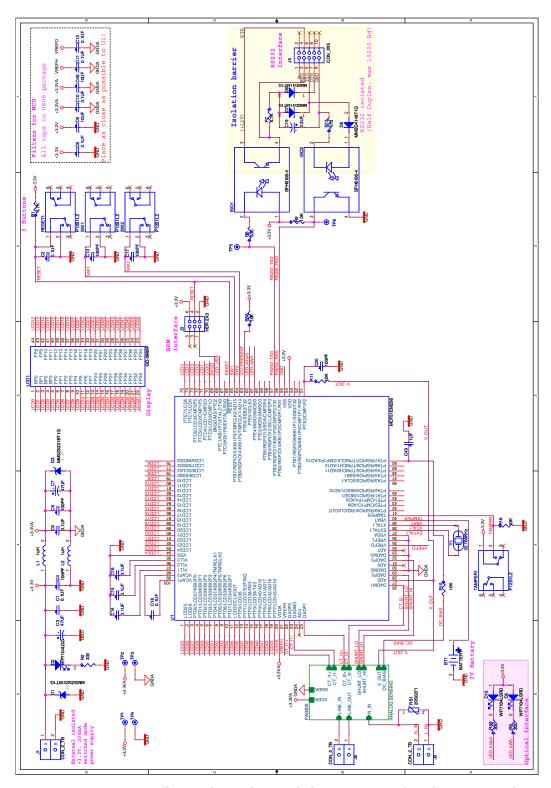


Figure A-3. Low-cost configuration of the digital schematic of the metering board

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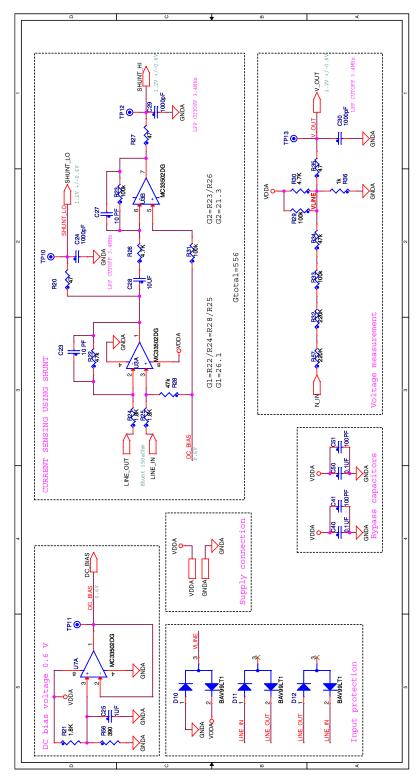


Figure A-4. Low-cost analog schematic of the metering board with shunt resistor configuration



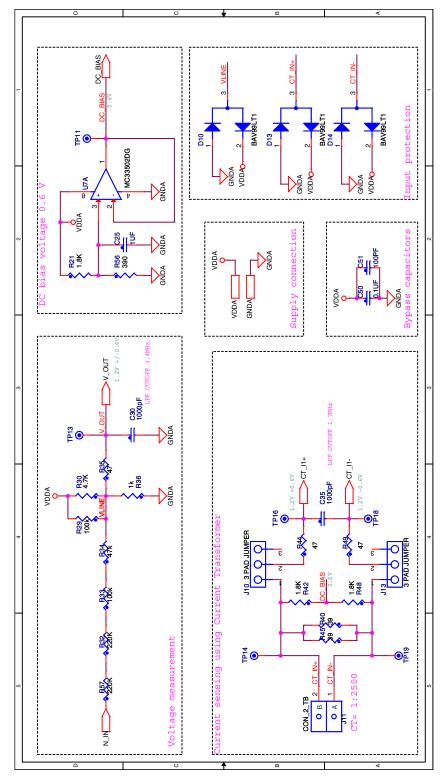


Figure A-5. Low-cost analog schematic of the metering board with low-cost CT configuration



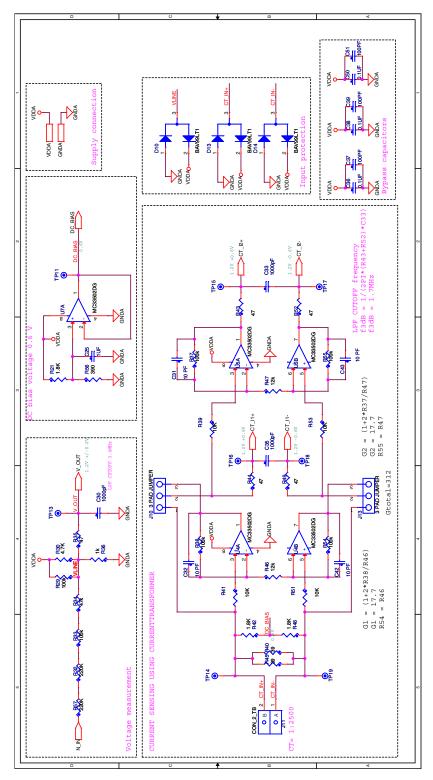


Figure A-6. Low-cost analog schematic of the metering board with full CT configuration





# Appendix B Layouts

# **B.1** Layouts for full configuration

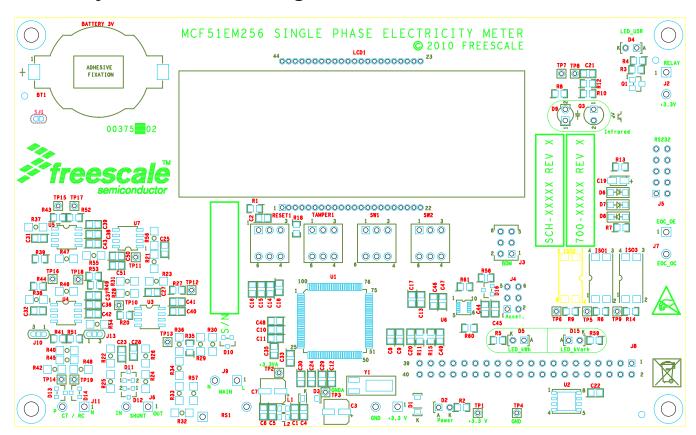


Figure B-1. Top side of the PCB



### ∟ayouts for full configuration

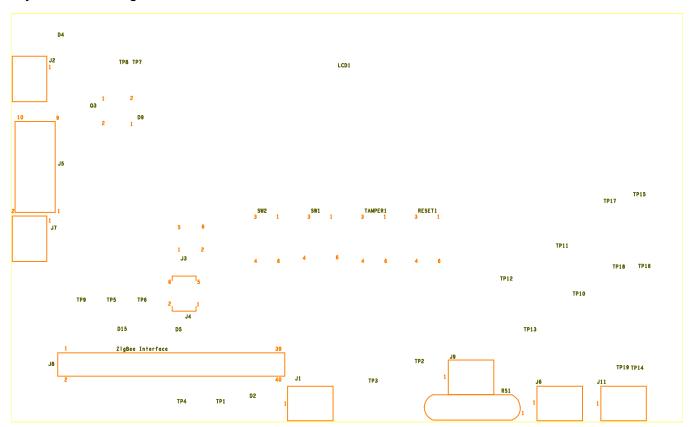


Figure B-2. Bottom side of the PCB



# **B.2** Layouts for Low-Cost Configuration with CT

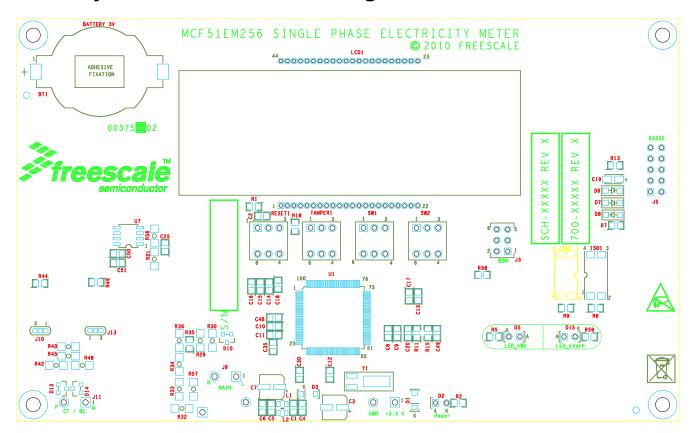


Figure B-3. Top Side of the PCB with CT Low-Cost Configuration



Layouts for Low-Cost Configuration with CT

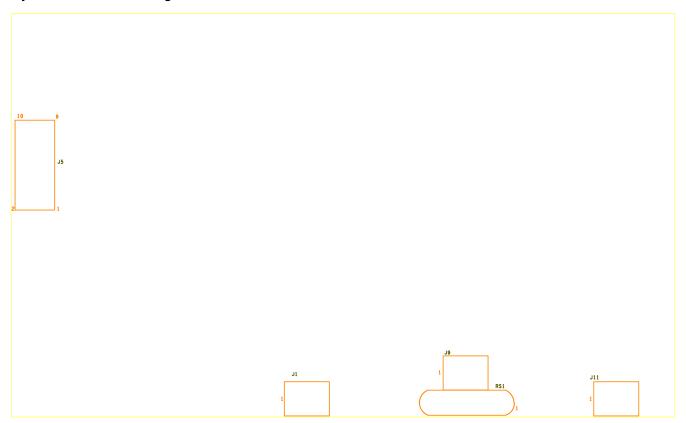


Figure B-4. Bottom Side of the PCB with CT Low-Cost Configuration



# **B.3 Layouts for Low-Cost Configuration with Shunt Resistor**

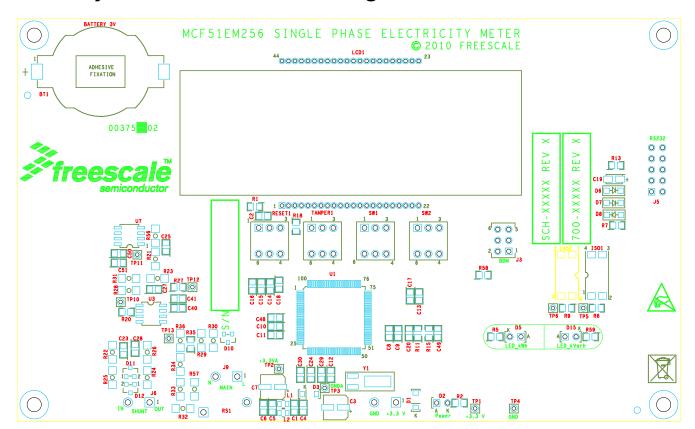


Figure B-5. Top side of the PCB with shunt resistor configuration



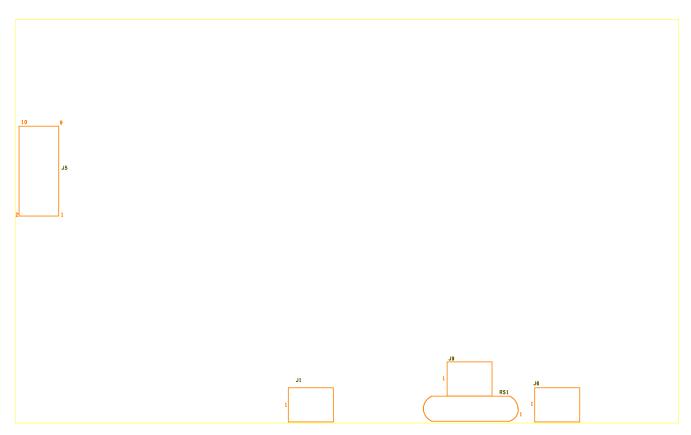


Figure B-6. Bottom side of the PCB with shunt resistor configuration



# **Appendix C** BOM

# C.1 Bill of Materials for Full Configuration Table C-1. BOM report for full configuration

Part Reference	Quantity	Description	Manufacturer	Part Number
BT1	1	Battery holder CR2032 3V ROHS COMPLIANT	Renata Batteries	SMTU2032-LF
C1,C2,C5,C8,C10,C11, C12,C14,C15,C16,C18 ,C21,C22,C36,C38,C4 0,C45,C47,C50	19	CAP CER 0.1UF 25V 10% X7R 0805	SMEC	MCCC104K2NRTF
C3,C7	2	CAP ALEL 47UF 6.3V 20% CASE C SMT	PANASONIC	EEE0JA470SR
C4,C6,C13,C17,C20,C 37,C39,C41,C51	9	CAP CER 100PF 50V 10% C0G 0805	AVX	08055A101KAT2A
C9,C28,C44,C46,C48	5	CAP CER 10UF 16V 10% X5R 0805	AVX	0805YD106KAT2A
C19	1	CAP TANT 2.2UF 16V 10% 3216-18	KEMET	T491A225K016AT
C23,C27,C31,C32,C42 ,C43	6	CAP CER 10PF 50V 5% C0G 0805	KEMET	C0805C100J5GAC
C24,C29,C30,C33,C35	5	CAP CER 1000PF 50V 10% X7R 0805	AVX	08055C102KAT2A
C25,C49	2	CAP CER 1UF 25V 10% X5R 0805	Panasonic	ECJ2FB1E105K
D1,D3	2	DIODE ZNR 5.1V 0.5W SOD123	ON SEMICONDUCTOR	MMSZ5231BT1G
D2	1	LED GRN SGL 2mA TH	Kingbright	WP7104LGD
D4	1	LED YEL SGL 2mA TH	Kingbright	WP7104LYD
D5,D15	2	LED RED SGL 2mA TH	Kingbright	WP7104LSRD



### סווום of Materials for Full Configuration

Table C-1. BOM report for full configuration (continued)

Part Reference	Quantity	Description	Manufacturer	Part Number
D6,D7,D8	3	DIODE SW 100V SOD-123	ON SEMICONDUCTOR	MMSD4148T1G
D9	1	LED IR SGL 100MA TH	VISHAY INTERTECHNOLOGY	TSAL4400
D10,D11,D12,D13,D14	5	DIODE DUAL SW 215MA 70V SOT23	ON SEMICONDUCTOR	BAV99LT1G
D16	1	DIODE SCH DUAL CC 200MA 30V SOT23	ON SEMICONDUCTOR	BAT54CLT1G
ISO1,ISO2,ISO3	3	IC OPTOCOUPLER 100MA 70V SMD	VISHAY INTERTECHNOLOGY	SFH6106-4
J1,J2,J6,J7,J9,J11	6	CON 1X2 TB TH 5MM SP 394H	LUMBERG INC	KRM 02
J3,J4	2	HDR 2X3 TH 100MIL CTR 335H AU 95L	SAMTEC	TSW-103-07-S-D
J5	1	CON 2X5 PLUG SHRD TH 100MIL CTR 358H AU 118L	ADAM TECHNOLOGIES	BHR-10-VUA
J8	1	CON 2X20 SKT TH 100MIL CTR 335H SN	SAMTEC	SSW-120-01-T-D
J10,J13	2	JUMPER 3 PAD 40MIL SQUARE SMT - NO PART TO ORDER	N/A	N/A
LCD1	1	LCD DISPLAY 3V 64HZ TH	S-TEK INC	GD-3980P
L1,L2	2	IND CHIP 1UH@10MHZ 220MA 25%	TDK	MLZ2012A1R0PT
Q1	1	TRAN NPN AMP 0.5A 300V SOT-23	FAIRCHILD	MMBTA42
Q3	1	TRAN PHOTO NPN 250mA 30V TH	OPTEK TECHNOLOGY INC	OP506B
TAMPER1,SW1,RESE T1,SW2	4	SW SPDT PB 0.1A 30V TH	ZIPPY TECHNOLOGY CORP	P12S1LZ
RS1	1	RES VARISTOR 275VRMS 10% 4.5kA 151J TH	epcos	B72220S0271K101
R1,R7	2	RES MF 4.70K 1/8W 1% 0805	BOURNS	CR0805-FX-4701ELF
R2,R5,R6,R14,R59	5	RES MF 330 OHM 1/8W 5% 0805	VISHAY INTERTECHNOLOGY	CRCW0805330RJNEA
R3,R4	2	RES MF 220 OHM 1/8W 5% 0805	YAGEO AMERICA	RC0805JR-07220RL
R8	1	RES MF 680 OHM 1/8W 1% 0805	YAGEO AMERICA	RC0805FR-07680RL



Table C-1. BOM report for full configuration (continued)

Part Reference	Quantity	Description	Manufacturer	Part Number
R9,R12,R60,R61	4	RES MF 1.00K 1/8W 1% 0805	KOA SPEER	RK73H2ATTD1001F
R10	1	RES MF 22K 1/8W 5% 0805	BOURNS	CR0805-JW-223ELF
R11,R15,R18,R39,R41 ,R51,R53,R58	8	RES MF 10K 1/8W 5% 0805	VENKEL COMPANY	CR0805-8W-103JT
R13	1	RES MF 470.0 1/8W 5% 0805	BOURNS	CR0805-JW-471ELF
R20,R27,R35,R43,R44 ,R49,R52	7	RES MF 47 OHM 1/8W 5% 0805	Rohm	MCR10EZPJ470
R21,R24,R25,R42,R48	5	RES MF 1.8K 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-1K8BI
R22,R28,R34	3	RES MF 47K 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-47KBI
R23,R29,R31,R33,R37 ,R38,R54,R55	8	RES MF 100K 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-100KBI
R26,R30	2	RES MF 4.7K 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-4K7BI
R32,R57	2	RES MF 220K 1/4W 1% 50ppm MELF0204	WELWYN COMPONENTS LIMITED	WRM0204C-220KFI
R36	1	RES MF 1K 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-1KBI
R40,R45	2	RES MF 39 OHM 200V 1% 50PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204C-39RFI
R46,R47	2	RES MF 12K 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-12KBI
R56	1	RES MF 390 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-390RBI
SJ1	1	JUMPER 2 PAD 40 MIL SQUARE SMT;NO PART TO ORDER	N/A	N/A
TP1,TP2,TP3,TP4,TP5 ,TP6,TP7,TP8,TP9,TP 10,TP11,TP12,TP13,T P14,TP15,TP16,TP17, TP18,TP19	19	TEST POINT TH PAD 60 DRILL 35 DIAM, NO PART TO ORDER	NA	NO PART TO ORDER

## Table C-1. BOM report for full configuration (continued)

Part Reference	Quantity	Description	Manufacturer	Part Number
U1	1	IC MCU 32 BIT ColdFire VI 256K FLASH 16K RAM 2.5-3.6V/1.8-2.5V LQFP100	FREESCALE SEMICONDUCTOR	MCF51EM256CLL
U2	1	IC MEM MRAM 1Mb SPI 2.7-3.6V DFN8	EVERSPIN TECHNOLOGIES, INC	MR25H10CDC
U3,U4,U5,U7	4	IC LIN OPAMP DUAL RAIL-TO-RAIL 1.0-7.0V SO8	ON SEMICONDUCTOR	MC33502DG
U6	1	IC SENSOR ACCELEROMETER 2.4-3.6V DFN10	FREESCALE SEMICONDUCTOR	MMA7660FC
Y1	1	XTAL 32.768KHZ PAR 20PPM SMT	Citizen	CMR200T32.768KDZF -UT

## **C.2** Bill of Materials — Others Components

Table C-2. BOM report —other components (non included in schematics)

QUANTITY	DESCRIPTION	MANUFACTURER	PART NUMBER
1	Current Transformer	Vacuumschmelze	T60404-E4626-X131
1	Shunt 150 microOhm	Zhongshan Weiqi Electronics Co	WL150
1	Enclosure	FIBOX	PC 17/16-3
1	Open-frame AC/DC power supply	XP Power	ECL05US03-T
1	Receptacle Cannon 9-pin	Tyco Electronics	1658609-4
2	Buttons termination - white	ZIPPY TECHNOLOGY CORP	-
1	Buttons termination - black	ZIPPY TECHNOLOGY CORP	-
1	Buttons termination - red	ZIPPY TECHNOLOGY CORP	-
1	Receptacle 10-pin, ribbon crimp	Tyco Electronics	1658622-1
1	3V battery	GP	CR2032
20 cm	Flat cable	any acceptable	-
2 m	Extension Cord 250V/16A	any acceptable	-
1	Outlet 250V/16A	any acceptable	-
1	Power connector	SEZ	HSV 35



# C.3 Bill of Materials for Low-Cost (Basic) CT Configuration Table C-3. BOM report for low-cost (basic) CT configuration

PART REFERENCE	QUANTITY	DESCRIPTION	MANUFACTURER	PART NUMBER
BT1	1	BATTERY HOLDER CR2032 3V ROHS COMPLIANT	RENATA BATTERIES	SMTU2032-LF
C1,C2,C5,C8,C10,C11, C12,C14,C15,C16,C18 ,C50	12	CAP CER 0.1UF 25V 10% X7R 0805	SMEC	MCCC104K2NRTF
C3,C7	2	CAP ALEL 47UF 6.3V 20% CASE C SMT	PANASONIC	EEE0JA470SR
C4,C6,C13,C17,C20,C 51	6	CAP CER 100PF 50V 10% C0G 0805	AVX	08055A101KAT2A
C9,C48	2	CAP CER 10UF 16V 10% X5R 0805	AVX	0805YD106KAT2A
C19	1	CAP TANT 2.2UF 16V 10% 3216-18	KEMET	T491A225K016AT
C30,C35	2	CAP CER 1000PF 50V 10% X7R 0805	AVX	08055C102KAT2A
C25,C49	2	CAP CER 1UF 25V 10% X5R 0805	Panasonic	ECJ2FB1E105K
D1,D3	2	DIODE ZNR 5.1V 0.5W SOD123	ON SEMICONDUCTOR	MMSZ5231BT1G
D2	1	LED GRN SGL 2mA TH	Kingbright	WP7104LGD
D5,D15	2	LED RED SGL 2mA TH	Kingbright	WP7104LSRD
D6,D7,D8	3	DIODE SW 100V SOD-123	ON SEMICONDUCTOR	MMSD4148T1G
D10,D13,D14	3	DIODE DUAL SW 215MA 70V SOT23	ON SEMICONDUCTOR	BAV99LT1G
ISO1,ISO2	2	IC OPTOCOUPLER 100MA 70V SMD	VISHAY INTERTECHNOLOGY	SFH6106-4
J1,J9,J11	3	CON 1X2 TB TH 5MM SP 394H	LUMBERG INC	KRM 02
J3	1	HDR 2X3 TH 100MIL CTR 335H AU 95L	SAMTEC	TSW-103-07-S-D
J5	1	CON 2X5 PLUG SHRD TH 100MIL CTR 358H AU 118L	ADAM TECHNOLOGIES	BHR-10-VUA
J10,J13	2	JUMPER 3 PAD 40MIL SQUARE SMT - NO PART TO ORDER	N/A	N/A



סווו of Materials for Low-Cost (Basic) CT Configuration

Table C-3. BOM report for low-cost (basic) CT configuration (continued)

PART REFERENCE	QUANTITY	DESCRIPTION	MANUFACTURER	PART NUMBER
LCD1	1	LCD DISPLAY 3V 64HZ TH	S-TEK INC	GD-3980P
L1,L2	2	IND CHIP 1UH@10MHZ 220MA 25%	TDK	MLZ2012A1R0PT
TAMPER1,SW1,RESE T1,SW2	4	SW SPDT PB 0.1A 30V TH	ZIPPY TECHNOLOGY CORP	P12S1LZ
RS1	1	RES VARISTOR 275VRMS 10% 4.5kA 151J TH	EPCOS	B72220S0271K101
R1,R7	2	RES MF 4.70K 1/8W 1% 0805	BOURNS	CR0805-FX-4701ELF
R2,R5,R6,R59	4	RES MF 330 OHM 1/8W 5% 0805	VISHAY INTERTECHNOLOGY	CRCW0805330RJNEA
R9	1	RES MF 1.00K 1/8W 1% 0805	KOA SPEER	RK73H2ATTD1001F
R11,R15,R18,R58	4	RES MF 10K 1/8W 5% 0805	VENKEL COMPANY	CR0805-8W-103JT
R13	1	RES MF 470.0 1/8W 5% 0805	BOURNS	CR0805-JW-471ELF
R35,R44,R49	3	RES MF 47 OHM 1/8W 5% 0805	Rohm	MCR10EZPJ470
R21,R42,R48	3	RES MF 1.8K 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-1K8BI
R34	1	RES MF 47K 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-47KBI
R29,R33	2	RES MF 100K 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-100KBI
R30	1	RES MF 4.7K 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-4K7BI
R32,R57	2	RES MF 220K 1/4W 1% 50ppm MELF0204	WELWYN COMPONENTS LIMITED	WRM0204C-220KFI
R36	1	RES MF 1K 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-1KBI
R40,R45	2	RES MF 39 OHM 200V 1% 50PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204C-39RFI



Table C-3. BOM report for low-cost (basic) CT configuration (continued)

PART REFERENCE	QUANTITY	DESCRIPTION	MANUFACTURER	PART NUMBER
R56	1	RES MF 390 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-390RBI
U1	1	IC MCU 32 BIT ColdFire VI 256K FLASH 16K RAM 2.5-3.6V/1.8-2.5V LQFP100	FREESCALE SEMICONDUCTOR	MCF51EM256CLL
U7	1	IC LIN OPAMP DUAL RAIL-TO-RAIL 1.0-7.0V SO8	ON SEMICONDUCTOR	MC33502DG
Y1	1	XTAL 32.768KHZ PAR 20PPM SMT	Citizen	CMR200T32.768KDZF -UT

# C.4 Bill of Materials for Low-Cost Shunt Resistor Configuration

Table C-4. BOM report for shunt resistor configuration

PART REFERENCE	QUANTITY	DESCRIPTION	MANUFACTURER	PART NUMBER
BT1	1	BATTERY HOLDER CR2032 3V ROHS COMPLIANT	RENATA BATTERIES	SMTU2032-LF
C1,C2,C5,C8,C10,C11, C12,C14,C15,C16,C18 ,C21,C22,C40,C45,C4 7,C50	17	CAP CER 0.1UF 25V 10% X7R 0805	SMEC	MCCC104K2NRTF
C3,C7	2	CAP ALEL 47UF 6.3V 20% CASE C SMT	PANASONIC	EEE0JA470SR
C4,C6,C13,C17,C20,C 41,C51	7	CAP CER 100PF 50V 10% C0G 0805	AVX	08055A101KAT2A
C9,C28,C44,C46,C48	5	CAP CER 10UF 16V 10% X5R 0805	AVX	0805YD106KAT2A
C19	1	CAP TANT 2.2UF 16V 10% 3216-18	KEMET	T491A225K016AT
C23,C27	2	CAP CER 10PF 50V 5% C0G 0805	KEMET	C0805C100J5GAC
C24,C29,C30	3	CAP CER 1000PF 50V 10% X7R 0805	AVX	08055C102KAT2A
C25,C49	2	CAP CER 1UF 25V 10% X5R 0805	Panasonic	ECJ2FB1E105K
D1,D3	2	DIODE ZNR 5.1V 0.5W SOD123	ON SEMICONDUCTOR	MMSZ5231BT1G



of Materials for Low-Cost Shunt Resistor Configuration

Table C-4. BOM report for shunt resistor configuration (continued)

DART DESERVA	01141:=:=:/	DE005:37:01:	MANUE ( 07:107-	DADT 1
PART REFERENCE	QUANTITY	DESCRIPTION	MANUFACTURER	PART NUMBER
D2	1	LED GRN SGL 2mA TH	Kingbright	WP7104LGD
D5,D15	2	LED RED SGL 2mA TH	Kingbright	WP7104LSRD
D6,D7,D8	3	DIODE SW 100V SOD-123	ON SEMICONDUCTOR	MMSD4148T1G
D10,D11,D12	3	DIODE DUAL SW 215MA 70V SOT23	ON SEMICONDUCTOR	BAV99LT1G
ISO1,ISO2	2	IC OPTOCOUPLER 100MA 70V SMD	VISHAY INTERTECHNOLOGY	SFH6106-4
J1,J6,J9	3	CON 1X2 TB TH 5MM SP 394H	LUMBERG INC	KRM 02
J3	1	HDR 2X3 TH 100MIL CTR 335H AU 95L	SAMTEC	TSW-103-07-S-D
J5	1	CON 2X5 PLUG SHRD TH 100MIL CTR 358H AU 118L	ADAM TECHNOLOGIES	BHR-10-VUA
J10,J13	2	JUMPER 3 PAD 40MIL SQUARE SMT - NO PART TO ORDER	N/A	N/A
LCD1	1	LCD DISPLAY 3V 64HZ TH	S-TEK INC	GD-3980P
L1,L2	2	IND CHIP 1UH@10MHZ 220MA 25%	TDK	MLZ2012A1R0PT
Q1	1	TRAN NPN AMP 0.5A 300V SOT-23	FAIRCHILD	MMBTA42
Q3	1	TRAN PHOTO NPN 250mA 30V TH	OPTEK TECHNOLOGY INC	OP506B
TAMPER1,SW1,RESE T1,SW2	4	SW SPDT PB 0.1A 30V TH	ZIPPY TECHNOLOGY CORP	P12S1LZ
RS1	1	RES VARISTOR 275VRMS 10% 4.5kA 151J TH	EPCOS	B72220S0271K101
R1,R7	2	RES MF 4.70K 1/8W 1% 0805	BOURNS	CR0805-FX-4701ELF
R2,R5,R6,R59	4	RES MF 330 OHM 1/8W 5% 0805	VISHAY INTERTECHNOLOGY	CRCW0805330RJNEA
R8	1	RES MF 680 OHM 1/8W 1% 0805	YAGEO AMERICA	RC0805FR-07680RL
R9,R12	2	RES MF 1.00K 1/8W 1% 0805	KOA SPEER	RK73H2ATTD1001F
R10	1	RES MF 22K 1/8W 5% 0805	BOURNS	CR0805-JW-223ELF
		+		



Table C-4. BOM report for shunt resistor configuration (continued)

PART REFERENCE	QUANTITY	DESCRIPTION	MANUFACTURER	PART NUMBER
R11,R15,R18,R58	4	RES MF 10K 1/8W 5% 0805	VENKEL COMPANY	CR0805-8W-103JT
R13	1	RES MF 470.0 1/8W 5% 0805	BOURNS	CR0805-JW-471ELF
R20,R27,R35	3	RES MF 47 OHM 1/8W 5% 0805	Rohm	MCR10EZPJ470
R21,R24,R25	3	RES MF 1.8K 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-1K8BI
R22,R28,R34	3	RES MF 47K 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-47KBI
R23,R29,R31,R33	4	RES MF 100K 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-100KBI
R26,R30	2	RES MF 4.7K 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-4K7BI
R32,R57	2	RES MF 220K 1/4W 1% 50ppm MELF0204	WELWYN COMPONENTS LIMITED	WRM0204C-220KFI
R36	1	RES MF 1K 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-1KBI
R56	1	RES MF 390 200V 0.1% 15PPM MELF0204	WELWYN COMPONENTS LIMITED	WRM0204Y-390RBI
U1	1	IC MCU 32 BIT ColdFire VI 256K FLASH 16K RAM 2.5-3.6V/1.8-2.5V LQFP100	FREESCALE SEMICONDUCTOR	MCF51EM256CLL
U3,U7	2	IC LIN OPAMP DUAL RAIL-TO-RAIL 1.0-7.0V SO8	ON SEMICONDUCTOR	MC33502DG
Y1	1	XTAL 32.768KHZ PAR 20PPM SMT	Citizen	CMR200T32.768KDZF -UT





# Appendix D References

## **D.1 References**

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# **Appendix E**

## **E.1 Glossary**

Analog to Digital Converter — ADC

Analog Front-End — AFE

Automatic Meter Reading — AMR

Bill of Materials — BOM

Common-Mode Rejection Ratio — CMRR

Current Transformer — CT

Fast Fourier Transform — FFT

General Purpose Input Output — GPIO

Graphical User Interface — GUI

Human Machine Interface — HMI

Integrated Circuit — IC

Inter-Integrated Circuit — IIC

Keyboard Interrupt — KBI

Light Emitting Diode — LED

Liquid Crystal Display — LCD

Microcontroller Unit — MCU

Open-Collector — OC

Printed Circuit Board — PCB

Programmable Delay Block — PDB

Programmable Analog Comparator — PRACMP

MQX-Enabled MCF51EM256 Single-Phase Electricity Meter Reference Design, Rev. 0



Root Mean Square — RMS

Real Time Clock — RTC

Serial Communication Interface — SCI

Surface Mounted Device — SMD

Switch Mode Power Supply — SMPS

Serial Peripheral Interface — SPI

Zero-Cross Detection — ZCD



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