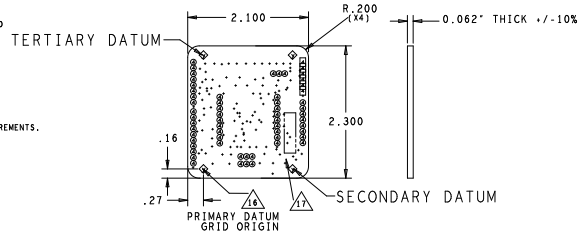
NOTES (UNLESS OTHERWISE SPECIFIED):

1. THIS DRAWING SPECIFIES THE REQUIREMENTS FOR A PRINTED WIRING BOARD IN ACCORDANCE WITH SPECIFICATION IPC-A-600 CLASS 2 (LATEST REVISION).
2. THE PWB MUST BE LEAD FREE ASSEMBLY PROCESS COMPATIBLE AND MUST BE ABLE TO HANDLE A MINIMUM OF 5 CYCLES AT 260 DEGREES CELSIUS FOR 10 SECONDS.
3. BASE MATERIAL - LAMINATE AND PREPREG SHALL MEET IPC-4101B-26, 83 or 98
   Tg - MUST BE GREATER THAN OR EQUAL TO 150 DEGREES CELSIUS.
   Td - MUST BE GREATER THAN OR EQUAL TO 330 DEGREES CELSIUS.
4. COPPER FOIL WEIGHT - SEE STACKUP DETAIL 'A'
5. CHARACTERISTIC IMPEDANCE - NOT APPLICABLE
6. MINIMUM CONDUCTIVE WIDTH/SPACING TO BE .008"/.005"
7. PLATING FINISH - BOTH SIDES ENIG (ELECTROLESS NICKEL IMMERSION GOLD):
   .05080-.232 MICRON (2-8 MICROINCH) OF GOLD OVER
   2.540-6.350 MICRON (100-250 MICROINCH) OF NICKEL.
8. ALL THROUGH HOLE VIAS MAY BE PLATED SHUT.
9. SOLDERMASK - ORANGE COLOR (TAIYO OR EQUIVALENT), BOTH SIDES.
   MODIFICATION OF SOLDERMASK IS NOT ALLOWED WITHOUT WRITTEN PERMISSION FROM FREESCALE.
10. SILKSCREEN - WHITE EPOXY INK, BOTH SIDES. NO SILK ON PADS.
11. ELECTRICAL TEST - 100% IPCD356.
12. PRINTED WIRING BOARD IS TO BE INDIVIDUALLY BAGGED.
13. DRC'S MUST BE RUN ON THE GERBER BEFORE BUILDING BOARDS, UNLESS PRIOR APPROVAL IS GIVEN IN WRITING BY FREESCALE.
14. TEARDROPS MAYBE ADDED AT THE FAB HOUSE TO ALL SIGNAL LAYERS.
15. TWO SOLDER SAMPLES TO BE PROVIDED.
16. BASIC GRID INCREMENT AT 1:1 IS .0001.
17. SUPPLIER MARKINGS - ON SOLDER SIDE ONLY, WHERE SHOWN.
    - MUST BE UL RECOGNIZED AND MUST HAVE AN ID THAT CONFORMS TO UL94V-0
18. THE PWB WILL BE MARKED AS LEAD FREE BY USE OF AN INK STAMP (P6)
19. THE PWB WILL BE MARKED AS LEAD FREE PROCESS COMPATIBLE BY USE OF AN INK STAMP (260°C)
20. ALL PLATED AND NON-PLATED THROUGH HOLES ARE TO BE DRILLED AT PRIMARY DRILL STEP. ALL HOLE LOCATION TOLERANCES ARE TO BE +/-.002 IN REFERENCE TO THE PRIMARY DATUM.
21. FINISHED PCB MUST BE PANELIZED FOR ASSEMBLY ACCORDING TO CONTRACT MANUFACTURERS REQUIREMENTS. THE ADDITION OF RAILS AND .125"NON-PLATED TOOLING HOLES ARE AT THE DISCRETION OF CONTRACT MANUFACTURER.PANELIZATION MUST BE APPROVED BY CONTRACT MANUFACTURER.
22. INTENTIONAL SHORTS AT:
    SH1 VDD & VDD_8700
    SH2 VDD & VDDIO_8700
    SH3 VDD & VDD_21002
    SH4 VDD & VDDIO_21002
    SH5 I2C_B/SPI & GND
    SH6 N20630621 & GND
    SH7 N20630053 & N20630623
    SH8 N20552149 & INT1_8700
    SH9 N20597717 & INT2_8700
    SH10 N20552206 & INT1_21002
    SH11 N20552250 & INT2_21002



REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	A	ORIGINAL RELEASE	11-24-14	Y.X.
	A1	ORANGE COLOR SOLDERMASK PROVIDED	12-05-14	Y.X.
	B	J5-J7 PART UPDATED	12-30-14	Y.X.

DRILL CHART: TOP to BOTTOM
ALL UNITS ARE IN MILS

FIGURE	SIZE	TOLERANCE	PLATED	QTY
·	8.0	+0.0/-8.0	PLATED	118
⊘	40.0	+3.0/-3.0	PLATED	53
⊡	41.0	+3.0/-3.0	PLATED	6
◈	125.0	+2.0/-2.0	NON-PLATED	4

(8)

FINISHED Cu WEIGHT	
LAYER 1 L1_PS	1 oz.
LAYER 2 L2_SS	1 oz.

DETAIL A
LAYER STACKUP
SCALE: NONE

__ PUBI (PUBLIC INFORMATION)
X FIUO (FREESCALE INTERNAL USE ONLY)
__ FCP (FREESCALE CONFIDENTIAL PROPRIETARY)

THIS DOCUMENT CONTAINS INFORMATION PROPRIETARY TO FREESCALE AND SHALL NOT BE USED FOR ENGINEERING DESIGN PROCUREMENT OR MANUFACTURE IN WHOLE OR IN PART WITHOUT THE CONSENT OF FREESCALE.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
DECIMALS ANGLES
.XX .01 ±1.00°
.XXX .005
√7 RMS ALL MACHINED SURFACES
BREAK ALL SHARP EDGES AND CORNERS, REMOVE BURRS.
UNDERLINED DIM. NOT TO SCALE.
THIRD ANGLE ORTHOGRAPHIC PROJECTION IS USED.

PART NO. 170-28566

APPROVALS	DATE
DRAWN KRITHI S	12-30-14
CHECKED YANG XI	12-30-14
DESIGN ENGINEER KRITHI S	12-30-14

FREESCALE
6501 WILLIAM CANNON DRIVE WEST AUSTIN, TEXAS 78735 USA

TITLE: PRINTED WIRING BOARD
FRDM-STBC-AGM01

SIZE	CAD FILE NAME	DWG. NO.	REV
D	LAY-28566	FAB-28566	B

SCALE 1/1 DO NOT SCALE DRAWING SHEET 1 OF 1