



- 2nd Operation LCD assembly steps.
- 1) With LCD screen facing towards pcb, insert 40 pin FFC and 6 pin FFC into respective J16 and J17 connectors.
  - 2) place 2-side tape near each identified "tape" box. Ensure the tape is placed so it does not stick to the FFC but only to the metal case of LCD.
  - 3) Fold back the LCD, pressing down to compress the EMI fingers (M1 - M4) and secure to 2-sided tape.

LPC54S018M-EVK brd LCD assembly

|                                  |                    |          |
|----------------------------------|--------------------|----------|
| NXP                              | LPC54S018M-EVK Brd | 08\17\18 |
| PCB-LPC54S018M-EVK               | Rev A              |          |
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position tape to be between the two FFC cables.