



# Test Report

No.: ETR22403688

Date: 25-Apr-2022

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HENKEL CORPORATION  
14000 JAMBOREE ROAD, IRVINE, CALIFORNIA, 92606 U.S.A.

**The following sample(s) was/were submitted and identified by the applicant as:**

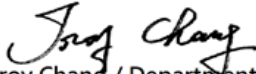
Sample Submitted By : HENKEL CORPORATION  
Sample Name : ADHESIVE  
Style/Item No. : 8388A

=====  
Sample Receiving Date : 19-Apr-2022  
Testing Period : 19-Apr-2022 to 25-Apr-2022

**Test Requested** : (1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).  
(2) Please refer to next pages for the other item(s).

**Test Results** : Please refer to following pages.

**Conclusion** : (1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

  
Troy Chang / Department Manager  
Signed for and on behalf of  
SGS TAIWAN LTD.  
Chemical Laboratory - Taipei



PIN CODE: 09240DC3

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## Test Part Description

No.1 : IVORY PASTE

## Test Result(s)

| Test Item(s)                                     | Method  | Unit  | MDL  | Result | Limit |
|--|---|-------|------|--------|-------|
|  |   |       |      | No.1   |       |
| Cadmium (Cd) (CAS No.: 7440-43-9)                | With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.             | mg/kg | 2    | n.d.   | 100   |
| Lead (Pb) (CAS No.: 7439-92-1)                   | With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.             | mg/kg | 2    | n.d.   | 1000  |
| Mercury (Hg) (CAS No.: 7439-97-6)                | With reference to IEC 62321-4: 2013+ AMD1: 2017, analysis was performed by ICP-OES. | mg/kg | 2    | n.d.   | 1000  |
| Hexavalent Chromium Cr(VI) (CAS No.: 18540-29-9) | With reference to IEC 62321-7-2: 2017, analysis was performed by UV-VIS.            | mg/kg | 8    | n.d.   | 1000  |
| Monobromobiphenyl                                | With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.               | mg/kg | 5    | n.d.   | -     |
| Dibromobiphenyl                                  |   | mg/kg | 5    | n.d.   | -     |
| Tribromobiphenyl                                 |   | mg/kg | 5    | n.d.   | -     |
| Tetrabromobiphenyl                               |   | mg/kg | 5    | n.d.   | -     |
| Pentabromobiphenyl                               |   | mg/kg | 5    | n.d.   | -     |
| Hexabromobiphenyl                                |   | mg/kg | 5    | n.d.   | -     |
| Heptabromobiphenyl                               |   | mg/kg | 5    | n.d.   | -     |
| Octabromobiphenyl                                |   | mg/kg | 5    | n.d.   | -     |
| Nonabromobiphenyl                                |   | mg/kg | 5    | n.d.   | -     |
| Decabromobiphenyl                                |   | mg/kg | 5    | n.d.   | -     |
| <b>Sum of PBBs</b>                               |   | mg/kg | -    | n.d.   | 1000  |
| Monobromodiphenyl ether                          |   | mg/kg | 5    | n.d.   | -     |
| Dibromodiphenyl ether                            |   | mg/kg | 5    | n.d.   | -     |
| Tribromodiphenyl ether                           |   | mg/kg | 5    | n.d.   | -     |
| Tetrabromodiphenyl ether                         |   | mg/kg | 5    | n.d.   | -     |
| Pentabromodiphenyl ether                         |   | mg/kg | 5    | n.d.   | -     |
| Hexabromodiphenyl ether                          |   | mg/kg | 5    | n.d.   | -     |
| Heptabromodiphenyl ether                         |   | mg/kg | 5    | n.d.   | -     |
| Octabromodiphenyl ether                          |   | mg/kg | 5    | n.d.   | -     |
| Nonabromodiphenyl ether                          |   | mg/kg | 5    | n.d.   | -     |
| Decabromodiphenyl ether                          | mg/kg   | 5     | n.d. | -      |       |
| <b>Sum of PBDEs</b>                              | mg/kg   | -     | n.d. | 1000   |       |

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| Test Item(s)   | Method   | Unit  | MDL | Result | Limit |
|--|--|-------|-----|--------|-------|
|  |  |       |     | No.1   |       |
| Butyl benzyl phthalate (BBP) (CAS No.: 85-68-7)  | With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.    | mg/kg | 50  | n.d.   | 1000  |
| Dibutyl phthalate (DBP) (CAS No.: 84-74-2)   |  | mg/kg | 50  | n.d.   | 1000  |
| Di-(2-ethylhexyl) phthalate (DEHP) (CAS No.: 117-81-7)   |  | mg/kg | 50  | n.d.   | 1000  |
| Diisobutyl phthalate (DIBP) (CAS No.: 84-69-5)   |  | mg/kg | 50  | n.d.   | 1000  |
| Diisodecyl phthalate (DIDP) (CAS No.: 26761-40-0, 68515-49-1)  |  | mg/kg | 50  | n.d.   | -     |
| Diisononyl phthalate (DINP) (CAS No.: 28553-12-0, 68515-48-0)  |  | mg/kg | 50  | n.d.   | -     |
| Di-n-octyl phthalate (DNOP) (CAS No.: 117-84-0)  |  | mg/kg | 50  | n.d.   | -     |
| Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified ( $\alpha$ - HBCDD, $\beta$ - HBCDD, $\gamma$ - HBCDD) (CAS No.: 25637-99-4, 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8)) | With reference to IEC 62321-9: 2021, analysis was performed by GC/MS.    | mg/kg | 20  | n.d.   | -     |
| Beryllium (Be) (CAS No.: 7440-41-7)  | With reference to US EPA 3050B: 1996, analysis was performed by ICP-OES. | mg/kg | 2   | n.d.   | -     |

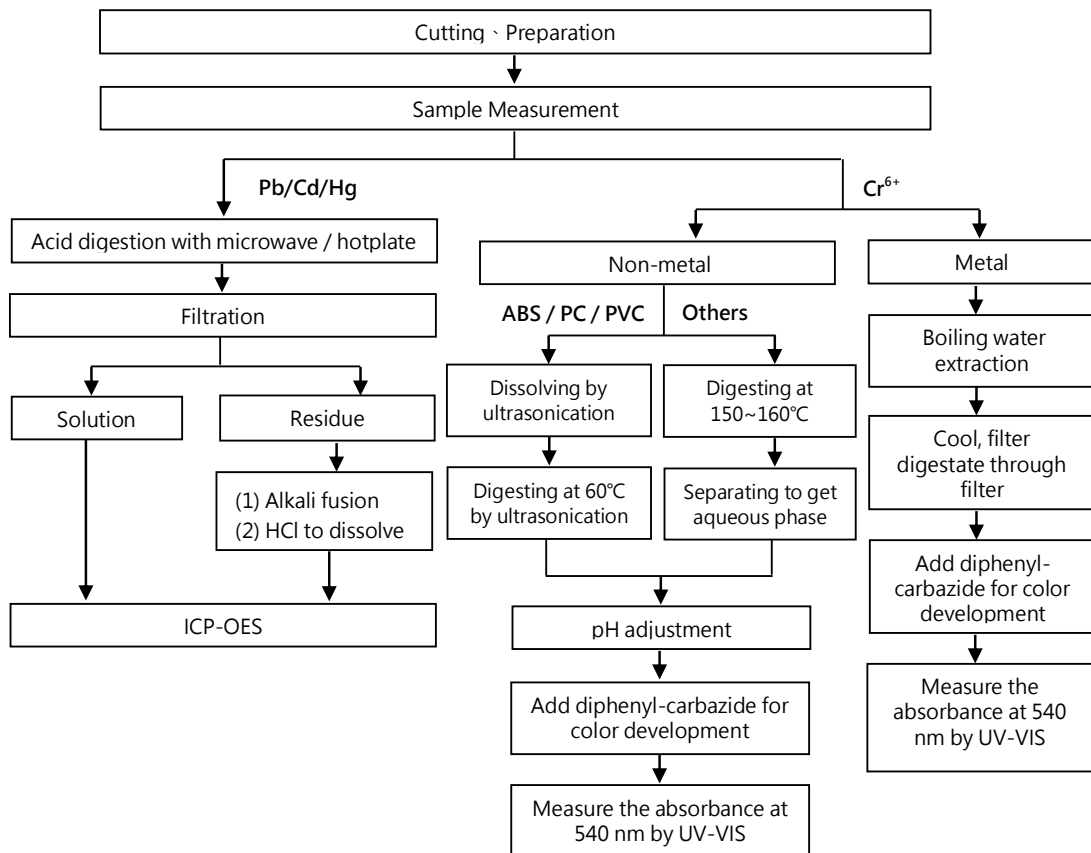
## Note :

1. mg/kg = ppm ; 0.1wt% = 0.1% = 1000ppm
2. MDL = Method Detection Limit
3. n.d. = Not Detected ( Less than MDL)
4. "-" = Not Regulated
5. Unless otherwise stated , the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019. According to this rule, the judgement of conformity is based on the comparing test results with limits.

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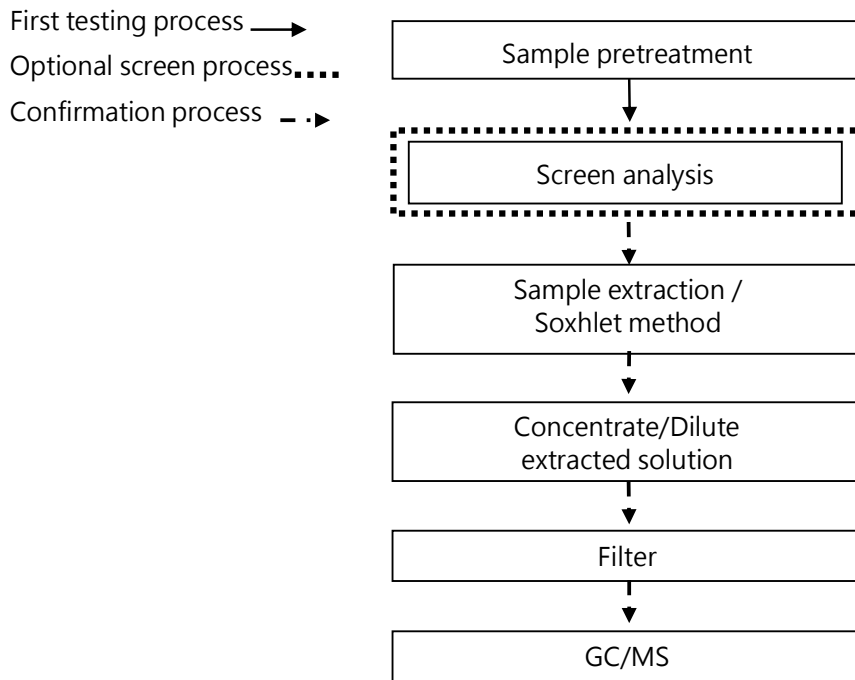
## Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart.  
( Cr<sup>6+</sup> test method excluded )



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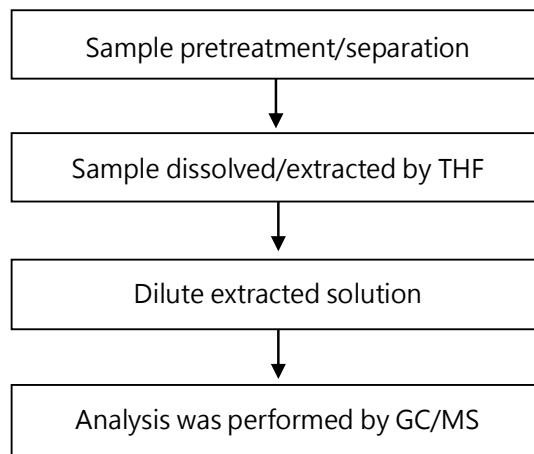
### Analytical flow chart – PBBs / PBDEs



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## Analytical flow chart - Phthalate

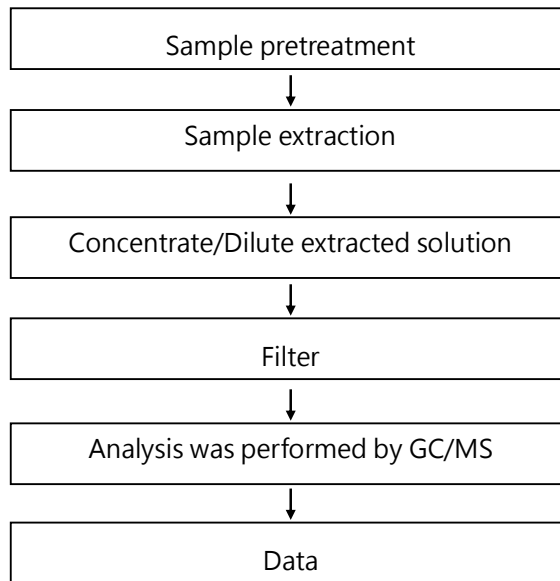
【Test method: IEC 62321-8】



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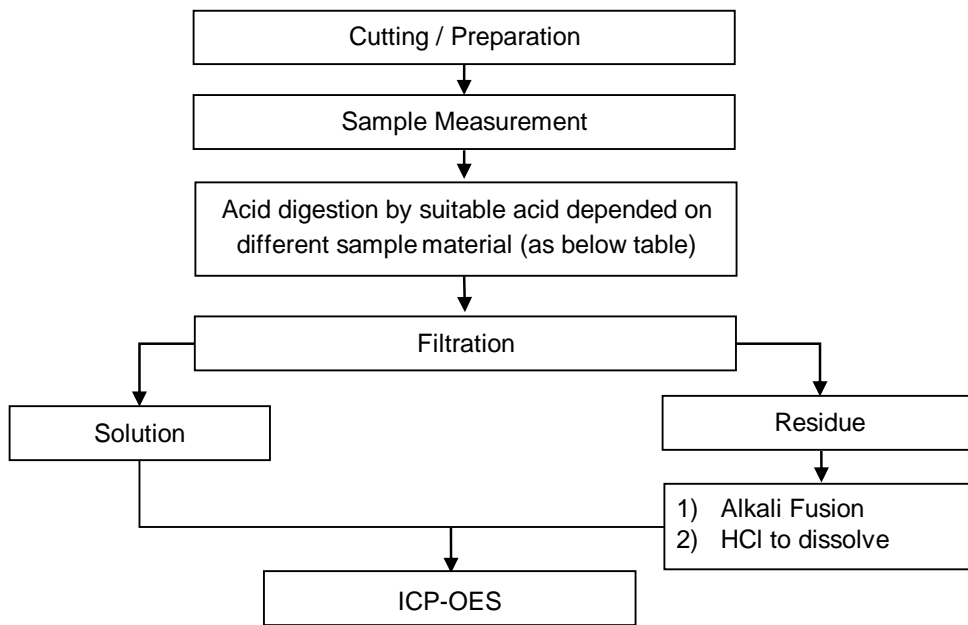
### Analytical flow chart - HBCDD



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### Flow Chart of digestion for the elements analysis performed by ICP-OES

These samples were dissolved totally by pre-conditioning method according to below flow chart.



|                                    |   |
|------------------------------------|---|
| Steel, copper, aluminum, solder    | Aqua regia, HNO <sub>3</sub> , HCl, HF, H <sub>2</sub> O <sub>2</sub>                   |
| Glass                              | HNO <sub>3</sub> /HF  |
| Gold, platinum, palladium, ceramic | Aqua regia  |
| Silver                             | HNO <sub>3</sub>  |
| Plastic                            | H <sub>2</sub> SO <sub>4</sub> , H <sub>2</sub> O <sub>2</sub> , HNO <sub>3</sub> , HCl |
| Others                             | Added appropriate reagent to total digestion  |

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\* The tested sample / part is marked by an arrow if it's shown on the photo. \*

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\*\* End of Report \*\*

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