



# Test Report

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Date: 29-Aug-2025

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ACCURUS SCIENTIFIC CO., LTD.

NO.508-51, SECTION 1, WEN-SIEN ROAD, RENDE DISTRICT, TAINAN CITY 717, TAIWAN

The following sample(s) was/were submitted and identified by the applicant as:

Sample Submitted By : ACCURUS SCIENTIFIC CO., LTD.  
 Sample Name : SOLDER BALL  
 Style/Item No. : QSAC20

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Sample Receiving Date : 22-Aug-2025  
 Testing Period : 22-Aug-2025 to 29-Aug-2025

**Test Requested** : (1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).  
 (2) Please refer to next pages for the other item(s).

**Test Results** : Please refer to following pages.

**Conclusion** : (1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

*Ray Chang*  
 Ray Chang, Ph.D./Department Manager  
 Signed for and on behalf of  
 SGS TAIWAN LTD.  
 Chemical Laboratory-Kaohsiung




PIN CODE: EED254DA



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## Test Part Description

No.1 : SILVERY SOLDER BALL

## Test Result(s)

Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Cadmium (Cd)	With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.	mg/kg	2	n.d.	100
Lead (Pb)	With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.	mg/kg	2	60.2	1000
Mercury (Hg)	With reference to IEC 62321-4: 2013+ AMD1: 2017, analysis was performed by ICP-OES.	mg/kg	2	n.d.	1000
Hexavalent Chromium Cr(VI) (#2)	With reference to IEC 62321-7-1: 2015, analysis was performed by UV-VIS.	µg/cm <sup>2</sup>	0.1	n.d.	-
Monobromobiphenyl	With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Dibromobiphenyl		mg/kg	5	n.d.	-
Tribromobiphenyl		mg/kg	5	n.d.	-
Tetrabromobiphenyl		mg/kg	5	n.d.	-
Pentabromobiphenyl		mg/kg	5	n.d.	-
Hexabromobiphenyl		mg/kg	5	n.d.	-
Heptabromobiphenyl		mg/kg	5	n.d.	-
Octabromobiphenyl		mg/kg	5	n.d.	-
Nonabromobiphenyl		mg/kg	5	n.d.	-
Decabromobiphenyl		mg/kg	5	n.d.	-
<b>Sum of PBBs</b>		mg/kg	-	n.d.	1000
Monobromodiphenyl ether		mg/kg	5	n.d.	-
Dibromodiphenyl ether		mg/kg	5	n.d.	-
Tribromodiphenyl ether		mg/kg	5	n.d.	-
Tetrabromodiphenyl ether	mg/kg	5	n.d.	-	
Pentabromodiphenyl ether	mg/kg	5	n.d.	-	
Hexabromodiphenyl ether	mg/kg	5	n.d.	-	
Heptabromodiphenyl ether	mg/kg	5	n.d.	-	
Octabromodiphenyl ether	mg/kg	5	n.d.	-	
Nonabromodiphenyl ether	mg/kg	5	n.d.	-	
Decabromodiphenyl ether	mg/kg	5	n.d.	-	
<b>Sum of PBDEs</b>	mg/kg	-	n.d.	1000	

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Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Arsenic (As) (CAS No.: 7440-38-2)	With reference to US EPA 3052: 1996, analysis was performed by ICP-OES.	mg/kg	2	11.5	-
Antimony (Sb) (CAS No.: 7440-36-0)	With reference to US EPA 3052: 1996, analysis was performed by ICP-OES.	mg/kg	2	51.5	-
Beryllium (Be) (CAS No.: 7440-41-7)	With reference to US EPA 3052: 1996, analysis was performed by ICP-OES.	mg/kg	2	n.d.	-
Polychlorinated biphenyls (PCBs)	With reference to US EPA 3550C: 2007, analysis was performed by GC/MS.	mg/kg	0.5	n.d.	-
Polychlorinated naphthalene (PCNs)	With reference to US EPA 3550C: 2007, analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Polychlorinated terphenyls (PCTs)	With reference to US EPA 3550C: 2007, analysis was performed by GC/MS.	mg/kg	0.5	n.d.	-
Short Chain Chlorinated Paraffins(C10-C13) (SCCP) (CAS No.: 85535-84-8)	With reference to ISO 18219-1: 2021, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Fluorine (F) (CAS No.: 14762-94-8)	With reference to BS EN 14582: 2016, analysis was performed by IC.	mg/kg	50	n.d.	-
Chlorine (Cl) (CAS No.: 22537-15-1)	With reference to BS EN 14582: 2016, analysis was performed by IC.	mg/kg	50	n.d.	-
Bromine (Br) (CAS No.: 10097-32-2)	With reference to BS EN 14582: 2016, analysis was performed by IC.	mg/kg	50	n.d.	-
Iodine (I) (CAS No.: 14362-44-8)	With reference to BS EN 14582: 2016, analysis was performed by IC.	mg/kg	50	n.d.	-
Tributyl tin (TBT)	With reference to ISO 17353: 2004, analysis was performed by GC/FPD.	mg/kg	0.03	n.d.	-
Triphenyl tin (TPT)	With reference to ISO 17353: 2004, analysis was performed by GC/FPD.	mg/kg	0.03	n.d.	-
Dibutyl tin (DBT)	With reference to ISO 17353: 2004, analysis was performed by GC/FPD.	mg/kg	0.03	n.d.	-
Diocetyl tin (DOT)	With reference to ISO 17353: 2004, analysis was performed by GC/FPD.	mg/kg	0.03	n.d.	-
Bis(tributyltin) oxide (TBTO) (CAS No.: 56-35-9)	Calculated from the result of Tributyl Tin (TBT).	mg/kg	0.03▲	n.d.	-



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Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified ( $\alpha$ - HBCDD, $\beta$ - HBCDD, $\gamma$ - HBCDD) (CAS No.: 25637-99-4, 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	With reference to IEC 62321: 2008, analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Polyvinyl chloride (PVC)	With reference to ASTM E1252: 2021, analysis was performed by FT-IR and Flame Test.	**	-	Negative	-
Red Phosphorus	Analysis was performed by Pyrolyzer-GC/MS.	**	-	Negative	-
Medium Chain Chlorinated Paraffins(C14-C17) (MCCP) (CAS No.: 85535-85-9)	With reference to ISO 18219-2: 2021, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Tetrabromobisphenol A (TBBP-A) (CAS No.: 79-94-7)	With reference to RSTS-E&E-121, analysis was performed by LC/MS.	mg/kg	10	n.d.	-
Dibutyl phthalate (DBP)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Butyl benzyl phthalate (BBP)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Diisobutyl phthalate (DIBP)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Di-(2-ethylhexyl) phthalate (DEHP)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Diisodecyl phthalate (DIDP) (CAS No.: 26761-40-0, 68515-49-1)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Diisononyl phthalate (DINP) (CAS No.: 28553-12-0, 68515-48-0)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Di-n-octyl phthalate (DNOP) (CAS No.: 117-84-0)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Di-n-hexyl phthalate (DNHP) (CAS No.: 84-75-3)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Bis(2-methoxyethyl) phthalate (DMEP) (CAS No.: 117-82-8)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-

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Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
1,2-Benzenedicarboxylic acid, di-C7-11-branched and linear alkyl esters (DHNUP) (CAS No.: 68515-42-4)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
1,2-Benzenedicarboxylic acid, di-C6-8-branched alkyl esters, C7-rich (DIHP) (CAS No.: 71888-89-6)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Di-n-pentyl phthalate (DNPP) (CAS No.: 131-18-0)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Perfluorooctane sulfonates and its salts (PFOS and its salts) (CAS No.: 1763-23-1 and its salts)	With reference to CEN/TS 15968: 2010, analysis was performed by LC/MS/MS.	mg/kg	0.01	n.d.	-
Perfluorooctanoic acid and its salts (PFOA and its salts) (CAS No.: 335-67-1 and its salts)	With reference to CEN/TS 15968: 2010, analysis was performed by LC/MS/MS.	mg/kg	0.01	n.d.	-
Perfluorooctane sulfonates and its salts (PFOS and its salts) (CAS No.: 1763-23-1 and its salts)	Modified EN 17681-1: 2022 & EN 17681-2: 2022, analysis was performed by LC/MS/MS.	mg/kg	0.01	n.d.	-
Perfluorooctanoic acid and its salts (PFOA and its salts) (CAS No.: 335-67-1 and its salts)	Modified EN 17681-1: 2022 & EN 17681-2: 2022, analysis was performed by LC/MS/MS.	mg/kg	0.01	n.d.	-

**Note :**

1. mg/kg = ppm ; 0.1wt% = 0.1% = 1000ppm
2. MDL = Method Detection Limit
3. n.d. = Not Detected ( Less than MDL)
4. "-" = Not Regulated
5. \*\*= Qualitative analysis (No Unit)
6. Negative = Undetectable ; Positive = Detectable
7. (#2) =
  - a. The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than 0.13 µg/cm<sup>2</sup>. The sample coating is considered to contain Cr(VI).
  - b. The sample is negative for Cr(VI) if Cr(VI) is n.d. (concentration less than 0.10 µg/cm<sup>2</sup>). The coating is considered a non-Cr(VI) based coating
  - c. The result between 0.10 µg/cm<sup>2</sup> and 0.13 µg/cm<sup>2</sup> is considered to be inconclusive - unavoidable coating variations may influence the determination.

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8. ▲ : The MDL was evaluated for element / tested substance.

Conversion Formula :  $AX = A \times F$

AX	A	F
Bis(tributyltin)oxide (TBTO)	Tributyl Tin (TBT)	1.0276

Parameter Conversion Table : [https://eecloud.sgs.com/Region\\_TW/DocDownload.aspx?name=Others](https://eecloud.sgs.com/Region_TW/DocDownload.aspx?name=Others)

9. Unless otherwise stated , the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019. According to this rule, the judgement of conformity is based on the comparing test results with limits.

**PFAS Remark :**

The quantitative technology of PFAS is to analyze the specific structure of PFAS substances. However, PFAS acid and its salts with the same carbon number group have the same specific structure that can be identified. The tested results of the analyzed specific structure cannot be distinguished to identify the contribution from PFAS acid or its salts. Therefore, the tested results display the sum of concentrations of PFAS acids and its salts with the same carbon number group. The concentration of PFAS substances in the below table have been included in the tested results, please refer to the table for relevant information: (The listed PFAS substances are examples only, it do not include all PFAS salts with the same carbon number group.)

Group Name	Substance Name	CAS No.
PFOS, its salts & derivatives	Perfluorooctane sulfonates (PFOS)	1763-23-1
	Potassium perfluorooctanesulfonate (PFOS-K)	2795-39-3
	Perfluorooctanesulfonic acid, lithium salt (PFOS-Li)	29457-72-5
	Perfluorooctanesulfonic acid, ammonium salt (PFOS-NH <sub>4</sub> )	29081-56-9
	Perfluorooctane sulfonate diethanolamine salt (PFOS-NH(C <sub>2</sub> H <sub>4</sub> OH) <sub>2</sub> )	70225-14-8
	Perfluorooctanesulfonic acid, tetraethylammonium salt (PFOS-N(C <sub>2</sub> H <sub>5</sub> ) <sub>4</sub> )	56773-42-3
	N-decyl-N,N-dimethyldecyl-1-aminium 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluorooctane-1-sulfonate (PFOS-DDA)	251099-16-8
	Tetrabutylammonium perfluorooctanesulfonate (PFOS-N(C <sub>4</sub> H <sub>9</sub> ) <sub>4</sub> )	111873-33-7
	Perfluorooctane sulfonyl fluoride (POSF)	307-35-7
	Perfluorooctanesulfonic acid, magnesium salt (PFOS-Mg)	91036-71-4
	Perfluorooctanesulfonic acid, sodium salt (PFOS-Na)	4021-47-0
	Piperidine 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluorooctanesulfonate	71463-74-6
	Perfluorooctanesulfonate (anion)	45298-90-6
	1-Octanesulfonic acid, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-, compd. with N,N-diethylethanamine (1:1) (PFOS-N(C <sub>2</sub> H <sub>5</sub> ) <sub>3</sub> )	54439-46-2
	Methanaminium, N,N,N-trimethyl-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1) (PFOS-N(CH <sub>3</sub> ) <sub>4</sub> )	56773-44-5
	1-Pentanaminium, N,N,N-tripropyl-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1) (PFOS-N(C <sub>3</sub> H <sub>7</sub> ) <sub>3</sub> (C <sub>5</sub> H <sub>11</sub> ))	56773-56-9
	1-Butanaminium, N,N-dibutyl-N-methyl-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1) (PFOS-N(C <sub>4</sub> H <sub>9</sub> ) <sub>3</sub> (CH <sub>3</sub> ))	124472-68-0

Group Name	Substance Name	CAS No.
PFOS, its salts & derivatives	Iodonium, bis[4-(1,1-dimethylethyl)phenyl]-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1)	213740-80-8
	Sulfonium, diphenyl(2,4,6-trimethylphenyl)-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1)	258341-99-0
	Pyridinium, 1-hexadecyl-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1)	334529-63-4
	1-Decanaminium, N,N,N-triethyl-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1)	773895-92-4
	Tetrabutylphosphonium perfluorooctane sulfonate (PFOS-P(C <sub>4</sub> H <sub>9</sub> ) <sub>4</sub> )	2185049-59-4
	Perfluorooctanesulfonic acid diethylamine salt (PFOS-C <sub>4</sub> H <sub>11</sub> N)	2205029-08-7
	Heptyldimethyl(2-[(2-methylprop-2-enoyl)oxy]ethyl)azanium perfluorooctanesulfonate (PFOS-C <sub>15</sub> H <sub>30</sub> NO <sub>2</sub> )	1203998-97-3
	1-Octanesulfonic acid, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-, 1,1'-anhydride (PFOSAN)	423-92-7
	Perfluoro-1-octanesulfonyl chloride (PFOS-Cl)	423-60-9
PFOA, its salts & derivatives	Perfluorooctanoic acid (PFOA)	335-67-1
	Sodium perfluorooctanoate (PFOA-Na)	335-95-5
	Potassium perfluorooctanoate (PFOA-K)	2395-00-8
	Silver perfluorooctanoate (PFOA-Ag)	335-93-3
	Perfluorooctanoyl fluoride (PFOA-F)	335-66-0
	Ammonium pentadecafluorooctanoate (APFO)	3825-26-1
	Lithium perfluorooctanoate (PFOA-Li)	17125-58-5
	Cobalt perfluorooctanoate (PFOA-Co)	35965-01-6
	Cesium perfluorooctanoate (PFOA-Cs)	17125-60-9
	Octanoic acid, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluoro-, chromium(3+) (PFOA-Cr(3 <sup>+</sup> ))	68141-02-6
	Pentadecafluorooctanoic acid--piperazine (2/1)PFOA-NH(C <sub>4</sub> H <sub>10</sub> N)	423-52-9
	Pentadecafluorooctanoate (anion)	45285-51-6
	Perfluorooctanoic Anhydride	33496-48-9
	Ethanaminium, N,N,N-triethyl-, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluorooctanoate (1:1)	98241-25-9
	Tetramethylammoniumperfluorooctanoat	32609-65-7
	1-Propanaminium, N,N,N-tripropyl-, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluorooctanoate (1:1)	277749-00-5
	Octanoic acid, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluoro-, potassium salt, hydrate (1:1:2) (PFOA-K(H <sub>2</sub> O) <sub>2</sub> )	98065-31-7

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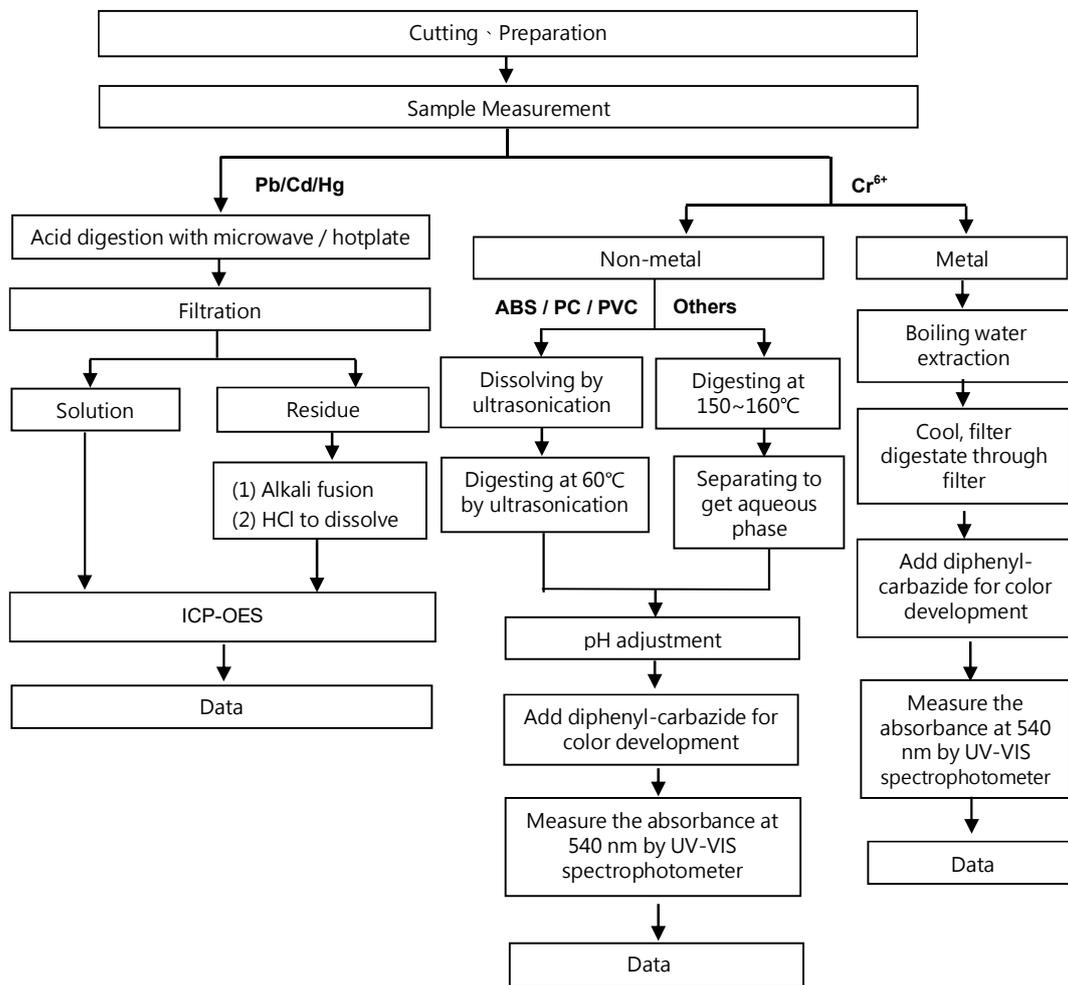
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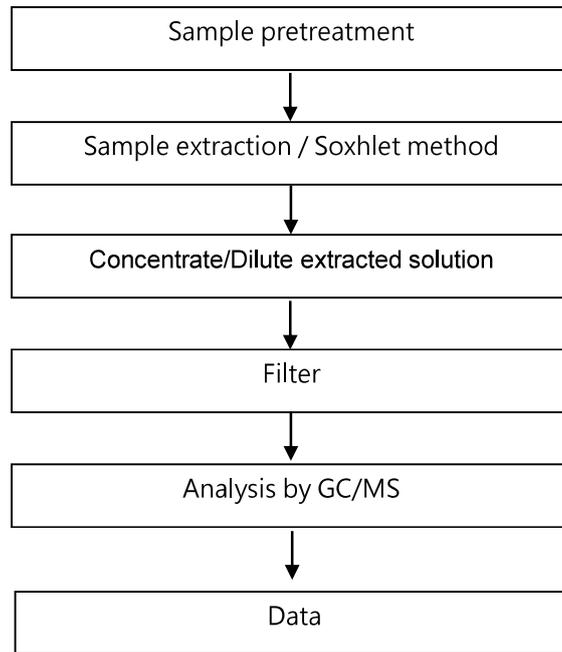
Group Name	Substance Name	CAS No.
PFOA, its salts & derivatives	Octanoic acid, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluoro-, compd. with ethanamine (1:1) (PFOA-C <sub>2</sub> H <sub>7</sub> N)	1376936-03-6
	Octanoic acid, pentadecafluoro-, compd. with pyridine (1:1) (9CI) (PFOA-C <sub>5</sub> H <sub>5</sub> N)	95658-47-2
	Pentadecafluorooctanoic acid- 1-phenylpiperazine(1:1) (PFOA-C <sub>10</sub> H <sub>14</sub> N <sub>2</sub> )	1514-68-7
	1-Octanaminium, N,N,N-trimethyl-, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluorooctanoate (1:1) (PFOA- C <sub>11</sub> H <sub>26</sub> N)	927835-01-6
	Pentadecafluorooctanoyl chloride (PFOA-Cl)	335-64-8

## Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart.  
( Cr<sup>6+</sup> test method excluded )



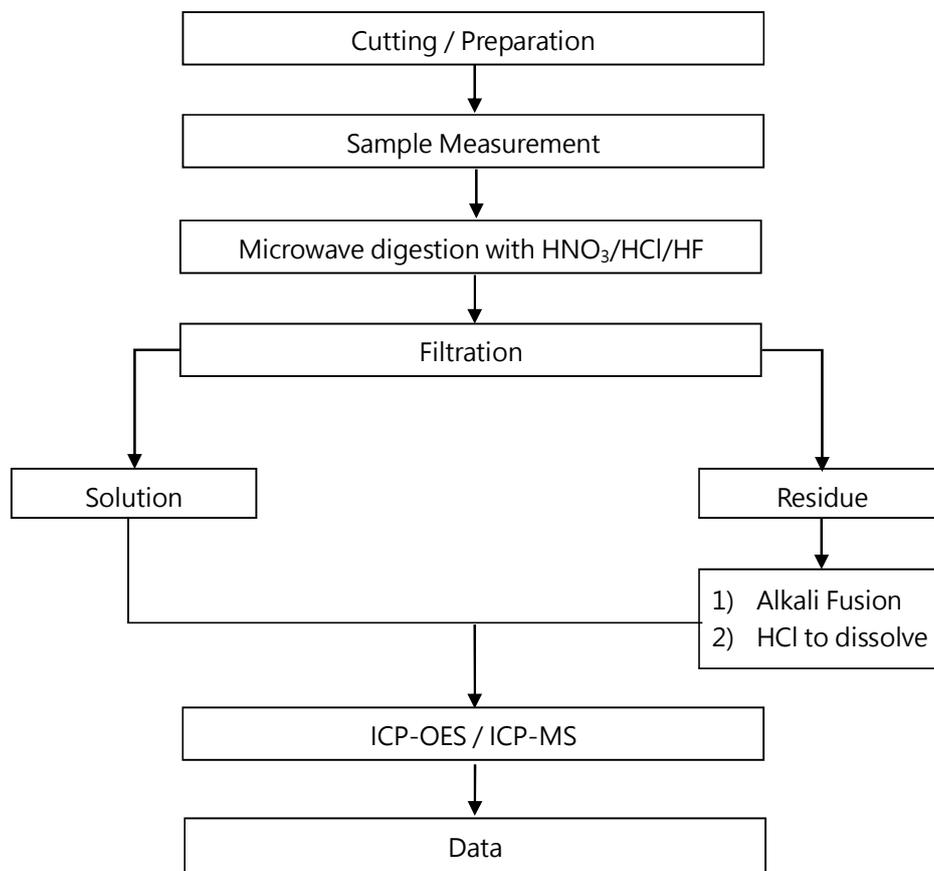
### PBB/PBDE analytical FLOW CHART



### Analytical flow chart of Elements (Heavy metal included)

These samples were dissolved totally by pre-conditioning method according to below flow chart.

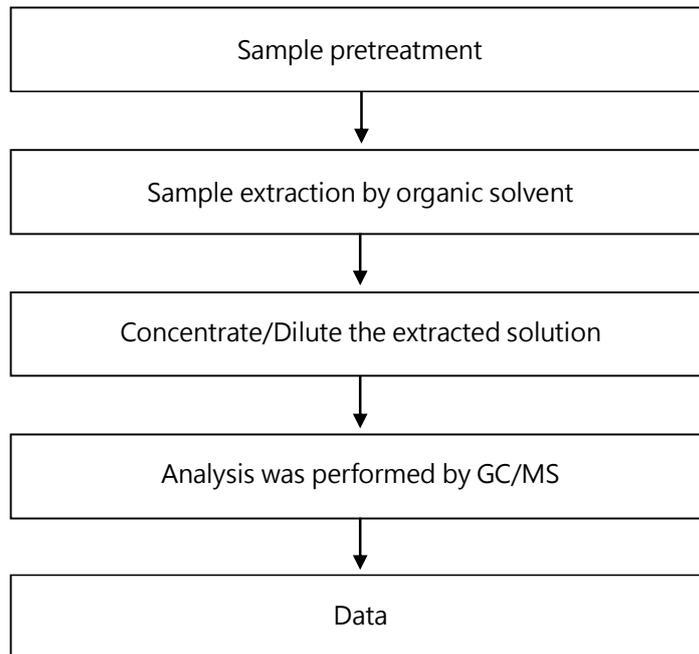
【Reference method : US EPA 3051 、 US EPA 3052】



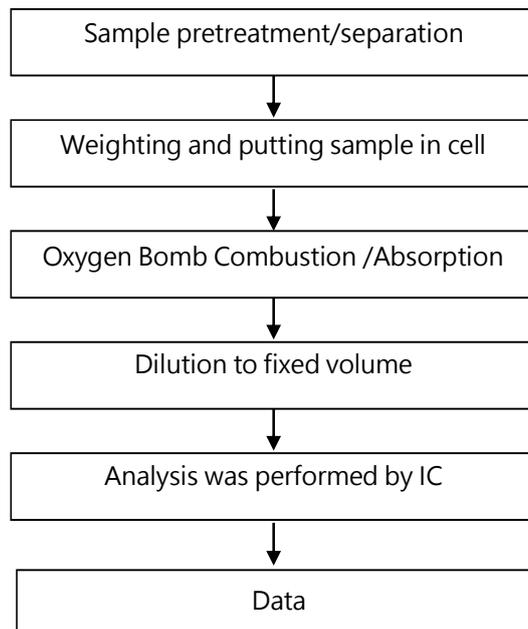
\* US EPA 3051 method does not add HF.

### Analytical flow chart

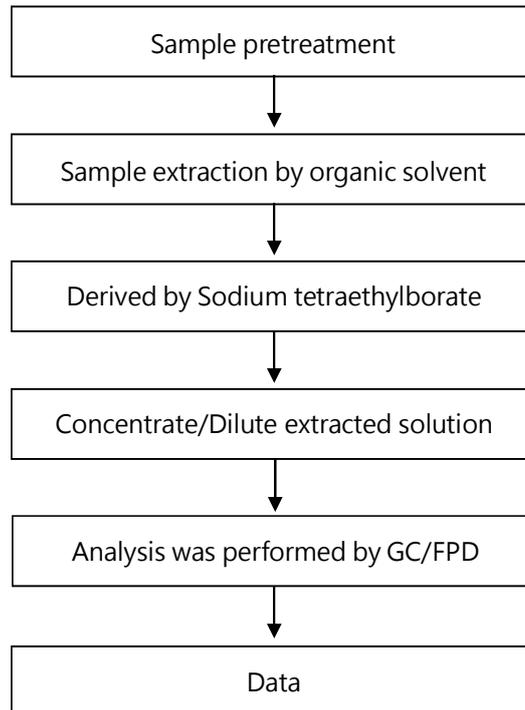
\* Apply to: PCBs, PCNs, PCTs, Mirex, Chlorinated Paraffins, DBBT



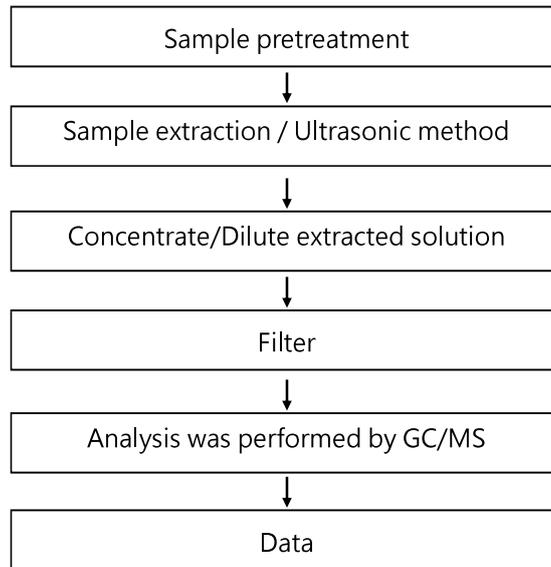
### Analytical flow chart of Halogen



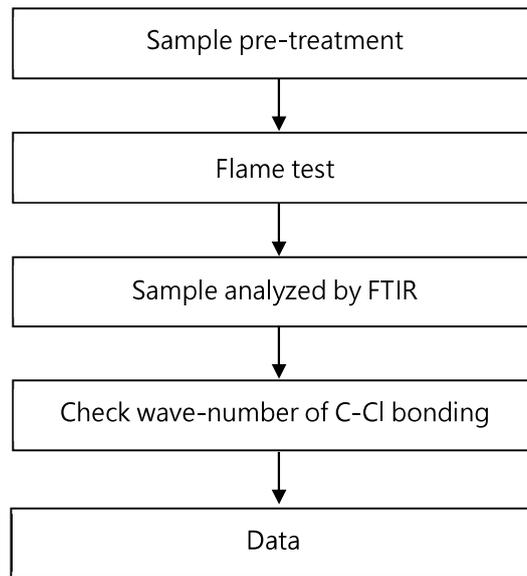
### Analytical flow chart - Organic-Tin



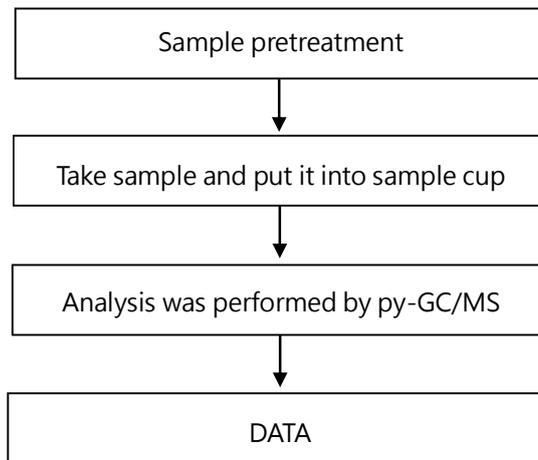
### Analytical flow chart - HBCDD



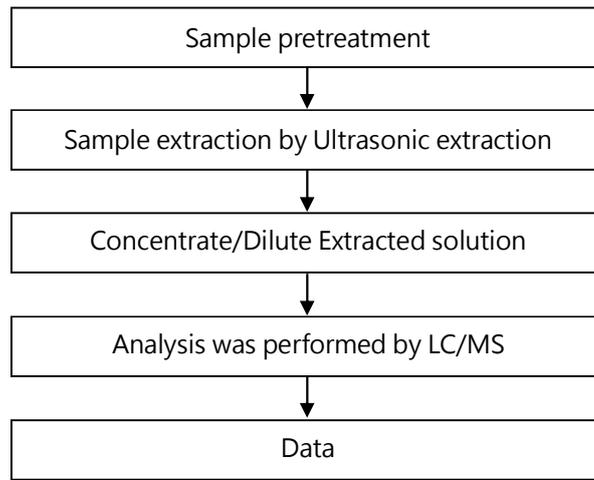
### Analysis flow chart - PVC



### Analytical flow chart - Red phosphorus

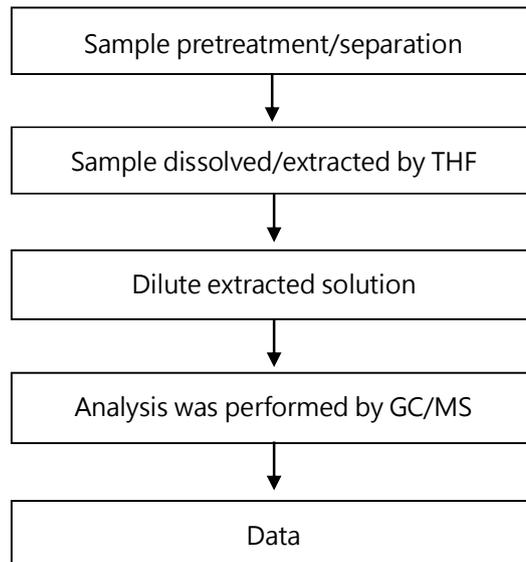


### TBBP-A analytical flow chart

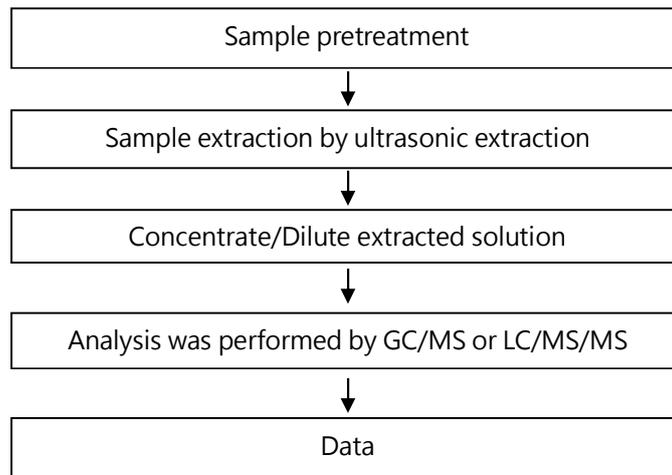


### Analytical flow chart of phthalate content

【Test method: IEC 62321-8】



Analytical flow chart – PFAS (including PFOA/PFOS/its related compound, etc.)



## Test Report

No.: EKR25801017

Date: 29-Aug-2025

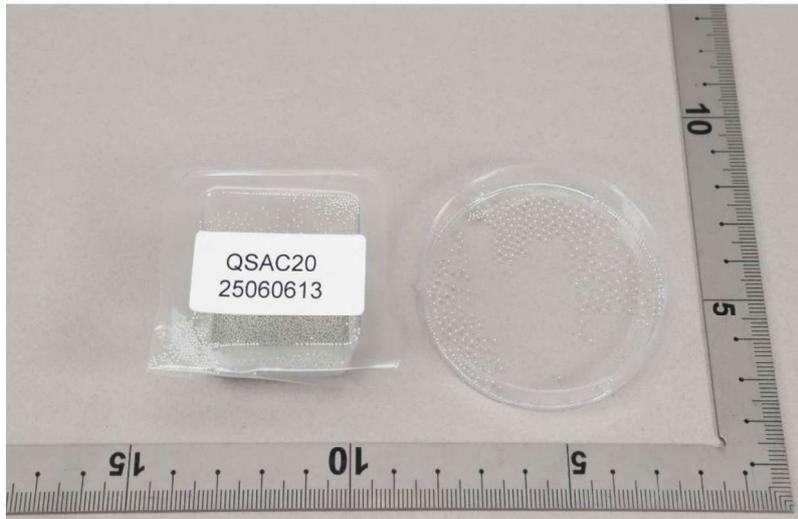
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\* The tested sample / part is marked by an arrow if it's shown on the photo. \*

### EKR25801017



\*\* End of Report \*\*