

Analytical Testing Report Indalloy 256 with NC-SMQ75

Report Number: R-20210727-035

Prepared for:

Cliff Talbot Indium Corporation 1676 Lincoln Avenue Utica, NY 13503

P.O. #: NA

August 11, 2021

Tests

Requested:

NSL Analytical Services, Inc. NSL Analytical 4450 Cranwood Parkway Cleveland, Ohio 44128 Phone: 216-438-5200 Fax: 216-438-5050 European Directive 2015/863/EU Amending 2011 / 65 / EU Annex II (RoHS; Recasting 2001 / 95 / EC: Cadmium, Lead, Mercury, Hexavalent Chromium, Polybromobiphenyl (PBB), and Polybromodiphenylether (PBDE), (DIBP, DBP, BBP, DEHP) content.

- Antimony, Beryllium and Arsenic Content
- Total Halogen and Sulfur Content
- HBCDD, DnOP, DINP, DIDP, DnHP
- PFOA, PFOS





Contents

Project Definition and Scope	3
Sample Identification	3
Method	
Table 1: RoHS Results	
Table 2: Antimony, Beryllium and Arsenic Content	
Table 3: Halogen and Sulfur Content	
Table 4: Phthalates Results	
Table 5: HBCDD Results	
Table 6: PFOA and PFOS Content	
Process Flow – Analytical Methods for Chemical Analysis	7
Photo: Sample # S-210727-084	8



Project Definition and Scope

European Directive 2015/863/EU Amending 2011 / 65 / EU Annex II (RoHS; Recasting 2001 / 95 / EC:

Cadmium, Lead, Mercury, Hexavalent Chromium, Polybromobiphenyl (PBB), and Polybromodiphenylether (PBDE) content.

Antimony, Beryllium, Arsenic Content, Total Halogen and Sulfur content.

HBCDD, DIBP, DBP, BBP, DEHP, DnOP, DINP, DIDP, DnHP content.

PFOA, PFOS content.

Sample Identification

The sample was received on July 27, 2021 and is labeled as indicated below.

Sample Number	Client Label
S-210727-084	Indalloy 256 with NC-SMQ75

Method

With reference to IEC 62321-7-2: 2017: Chromium (VI) analysis was conducted by UV-Visible Spectroscopy.

With reference to IEC 62321-6: 2015: PBB, PBDE analysis was conducted by Gas Chromatography – Mass Spectrometry (GC-MS).

With reference to IEC 62321-4: 2013: Mercury analysis was conducted by Inductively Coupled Plasma-Optical Emission Spectroscopy (ICP-OES).

With reference to IEC 62321-5: 2013: Lead, Cadmium and Chromium analysis was conducted by Inductively Coupled Plasma - Mass Spectrometry (ICP-MS).

Antimony, Beryllium and Arsenic analysis was conducted by Inductively Coupled Plasma - Mass Spectrometry (ICP-MS). Following Microwave Assisted Acid Digestion with reference to EPA 3051A/3052

With reference to IEC62321-3-2: 2013, BS EN 14582, ASTM D 7359: Halogen and Sulfur analysis was conducted by Ion Chromatography and SIE.

With reference to IEC62321-8 and CPSC-CH-C1001-09.3: DIBP, DBP, BBP, DEHP, DnOP, DINP, DIDP, DnHP were analyzed by Gas Chromatography – Mass Spectrometry (GC-MS).

HBCDD analysis was conducted by Gas Chromatography-Mass Spectrometry (GC-MS).

PFOA and PFOS attained by calculation from Fluoride and Sulfur analysis.



Table 1: RoHS Results

Test Item	Results (mg/kg)	Detection Limit	Reference Limit
	Sample # S-210727- 084	(mg/kg)	(mg/kg)
Lead (Pb)	100	5	1000
Cadmium	ND	5	100
Chromium	ND	5	
Hexavalent Chromium (Cr(VI))	ND ²	1	1000
Mercury (Hg)	ND	5	1000
Sum of PBBs	ND ³	300	1000
Monobromobiphenyl	ND ³	100	-
Dibromobiphenyl	ND ³	100	-
Tribromobiphenyl	ND ³	10	-
Tetrabromobiphenyl	ND ³	10	-
Pentabromobiphenyl	ND ³	10	-
Hexabromobiphenyl	ND ³	10	-
Heptabromobiphenyl	ND ³	10	-
Octabromobiphenyl	ND ³	10	-
Nonabromobiphenyl	ND ³	10	-
Decabromobiphenyl	ND ³	10	-
Sum of PBDEs	ND ³	300	1000
Monobromodiphenyl ether	ND ³	100	-
Dibromodiphenyl ether	ND ³	10	-
Tribromodiphenyl ether	ND ³	10	-
Tetrabromodiphenyl ether	ND ³	10	-
Pentabromodiphenyl ether	ND ³	10	-
Hexabromodiphenyl ether	ND ³	10	-
Heptabromodiphenyl ether	ND ³	10	-
Octabromodiphenyl ether	ND ³	10	-
Nonabromodiphenyl ether	ND ³	50	-
Decabromodiphenyl ether	ND ³	100	-

Note: ND = Not Detected

Note: mg/kg = ppm

Note: ND² = Total Chromium analysis by ICP-MS was not detected in the submitted samples. Therefore, Hexavalent Chromium determination by UV-Visible spectroscopy was not performed.

Note: ND³ = Total Bromine by Ion Chromatography was determined to be < 250 ppm, therefore PBB and PBDE analysis by Gas Chromatography – Mass Spectrometry was not performed.

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Table 2: Antimony, Beryllium and Arsenic Content

Test Item	Results (mg/kg)	Detection Limit	
	Sample # S- 210727-084	(mg/kg)	
Antimony (Sb)	82	5	
Beryllium (Be)	ND	5	
Arsenic (As)	ND	5	

Table 3: Halogen and Sulfur Content

Test Item	Results (mg/kg)	Detection Limit (mg/kg)	
	Sample # S- 210727-084		
Chlorine (Cl)	ND	10	
Bromine (Br)	ND	10	
Fluorine (F)	ND	10	
lodine (I)	ND	10	
Sulfur (S)	ND	10	

Table 4: Phthalates Results

Test Item	Results (mg/kg) Detection Limit			
	Sample # S- 210727-084	(mg/kg)	(mg/kg)	
DIBP	ND	100		
DBP	ND	100	1000	
BBP	ND	100	1000	
DEHP	ND	200	1000	
DnOP	ND	100	1000	
DINP	ND	500	1000	
DIDP	ND	500	1000	
DnHP	ND	100		

Table 5: HBCDD Results

Test Item	Results (mg/kg)		Reference Limit (mg/kg)
	Sample # S- 210727-084	(mg/kg)	
HBCDD	ND	100	

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Table	6 :	PFOA	and	PFOS	Content
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Test Item	Results (mg/kg)	Detection Limit (mg/kg)	
	Sample # S- 210727-084		
PFOA	ND ⁴	ND = <20	
PFOS	ND ⁵	ND = <150	

Note: *ND* = *Not Detected Note: mg/kg* = *ppm*

Note: ND^4 = Total F by Ion Chromatography was determined to be < 10 ppm, therefore PFOA was determined by calculation to be <20 ppm

Note: ND^5 = Total F by Ion Chromatography was determined to be < 10 ppm and total S by Ion Chromatography was determined to be <10 ppm, therefore PFOS was determined by calculation to be <150 ppm

If you have any questions regarding these results, please contact us.

Report Prepared By: Dan Mauser

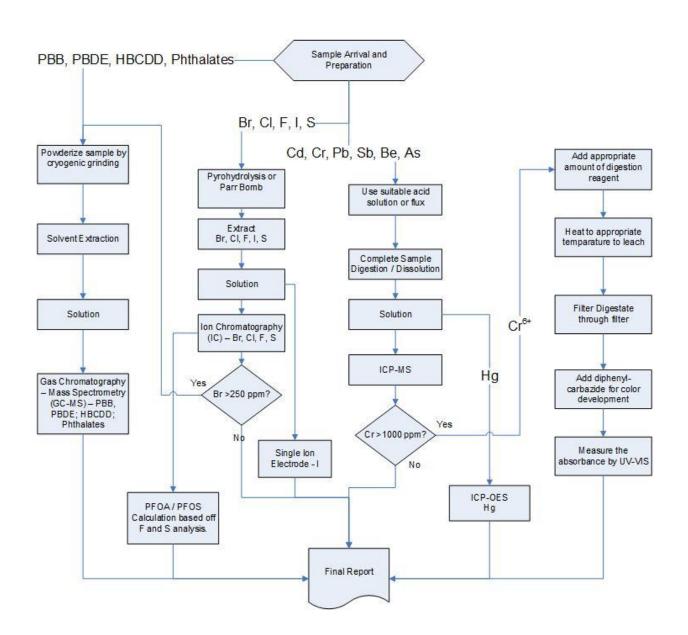
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Process Flow - Analytical Methods for Chemical Analysis



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Photo: Sample # S-210727-084

