

## Test Report

No. : KA/2019/A2170

Date : 2019/11/06

Page: 1 of 8

KYOCERA CORPORATION

2-17 MACHIikedai, KORIYAMA, FUKUSHIMA 963-0215, JAPAN

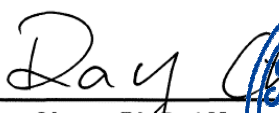
The following sample(s) was/were submitted and identified by/on behalf of the client as :


Sample Submitted By : KYOCERA CORPORATION  
Sample Description : Epoxy Molding Compounds  
Style/Item No. : KE-G1250series, G2250series  
JP Reference No. : JP/2019/101725  
Sample Receiving Date : 2019/10/31  
Testing Period : 2019/10/31 to 2019/11/06

Test Requested : (1) As specified by client, with reference to RoHS Directive 2011/65/EU Annex II to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs contents in the submitted sample(s).  
(2) Please refer to next pages for the other item(s).

Test Result(s) : Please refer to next page(s).

Conclusion : (1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs comply with the limits as set by RoHS Directive 2011/65/EU Annex II.

  
Ray Chang Ph.D. / Manager -  
Signed for and on behalf of  
SGS Taiwan Limited  
Chemical Laboratory-Kaohsing



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# Test Report

No. : KA/2019/A2170

Date : 2019/11/06

Page: 2 of 8

KYOCERA CORPORATION

2-17 MACHIikedai, KORIYAMA, FUKUSHIMA 963-0215, JAPAN

## Test Result(s)

PART NAME NO.1 : Black Colored Epoxy Molding Compounds

Test Item (s)	Unit	Method	MDL	Result	Limit
				No.1	
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5: 2013 and performed by ICP-OES.	2	n.d.	100
Lead (Pb)	mg/kg	With reference to IEC 62321-5: 2013 and performed by ICP-OES.	2	n.d.	1000
Mercury (Hg)	mg/kg	With reference to IEC 62321-4:2013+AMD1:2017 and performed by ICP-OES.	2	n.d.	1000
Hexavalent Chromium Cr(VI)	mg/kg	With reference to IEC 62321-7-2:2017 and performed by UV-VIS.	8	n.d.	1000
<b>Sum of PBBs</b>	mg/kg	With reference to IEC 62321-6:2015 and performed by GC/MS.	-	n.d.	1000
Monobromobiphenyl	mg/kg		5	n.d.	-
Dibromobiphenyl	mg/kg		5	n.d.	-
Tribromobiphenyl	mg/kg		5	n.d.	-
Tetrabromobiphenyl	mg/kg		5	n.d.	-
Pentabromobiphenyl	mg/kg		5	n.d.	-
Hexabromobiphenyl	mg/kg		5	n.d.	-
Heptabromobiphenyl	mg/kg		5	n.d.	-
Octabromobiphenyl	mg/kg		5	n.d.	-
Nonabromobiphenyl	mg/kg		5	n.d.	-
Decabromobiphenyl	mg/kg		5	n.d.	-
<b>Sum of PBDEs</b>	mg/kg		-	n.d.	1000
Monobromodiphenyl ether	mg/kg		5	n.d.	-
Dibromodiphenyl ether	mg/kg		5	n.d.	-
Tribromodiphenyl ether	mg/kg		5	n.d.	-
Tetrabromodiphenyl ether	mg/kg		5	n.d.	-
Pentabromodiphenyl ether	mg/kg		5	n.d.	-
Hexabromodiphenyl ether	mg/kg		5	n.d.	-
Heptabromodiphenyl ether	mg/kg		5	n.d.	-
Octabromodiphenyl ether	mg/kg		5	n.d.	-
Nonabromodiphenyl ether	mg/kg	5	n.d.	-	
Decabromodiphenyl ether	mg/kg	5	n.d.	-	
Antimony (Sb)	mg/kg	With reference to US EPA 3052: 1996. Analysis was performed by ICP-OES.	2	n.d.	-

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# Test Report

No. : KA/2019/A2170

Date : 2019/11/06

Page: 3 of 8

KYOCERA CORPORATION

2-17 MACHIikedai, KORIYAMA, FUKUSHIMA 963-0215, JAPAN

Test Item (s)	Unit	Method	MDL	Result	Limit
				No.1	
<b>Halogen</b>					
Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg	With reference to BS EN 14582:2016. Analysis was performed by IC.	50	n.d.	-
Halogen-Chlorine (Cl) (CAS No.: 22537-15-1)	mg/kg		50	n.d.	-
Halogen-Bromine (Br) (CAS No.: 10097-32-2)	mg/kg		50	n.d.	-
Halogen-Iodine (I) (CAS No.: 14362-44-8)	mg/kg		50	n.d.	-

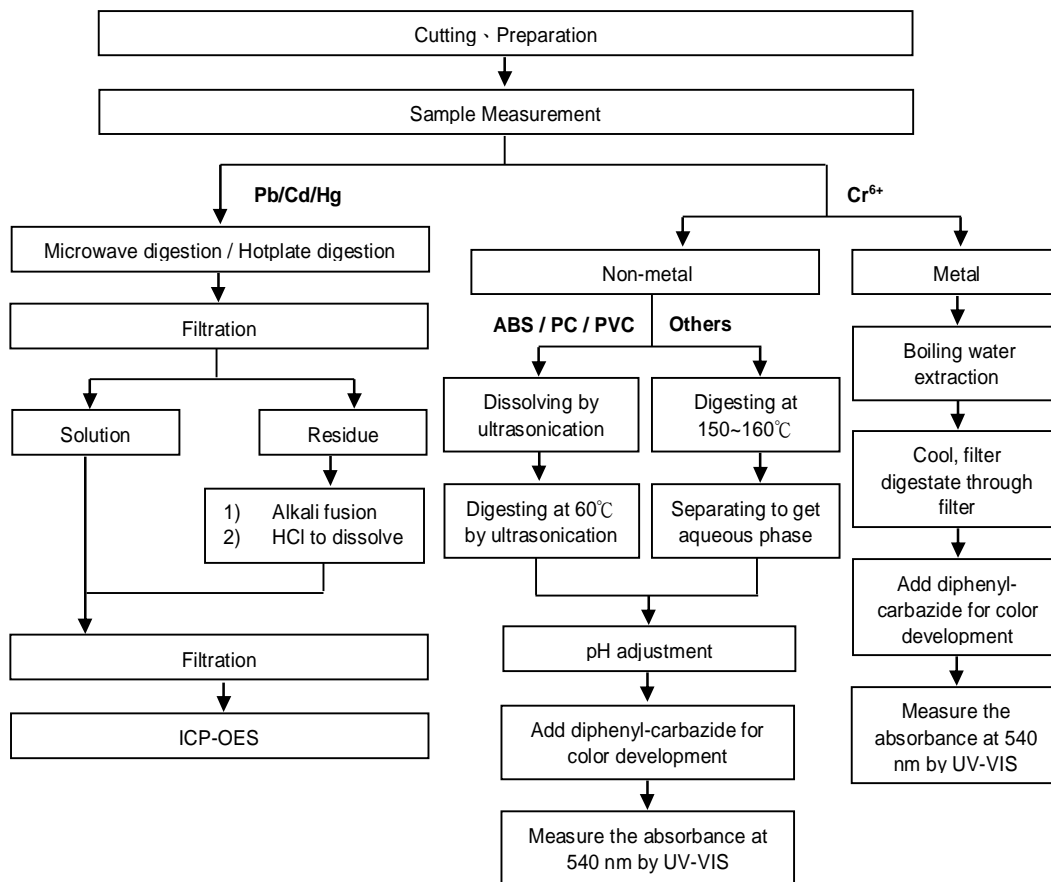
**Note :**

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. n.d. = Not Detected
3. MDL = Method Detection Limit
4. " - " = Not Regulated

### Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr<sup>6+</sup> test method excluded)

- Technician: Jony Liu
- Supervisor: Ray Chang



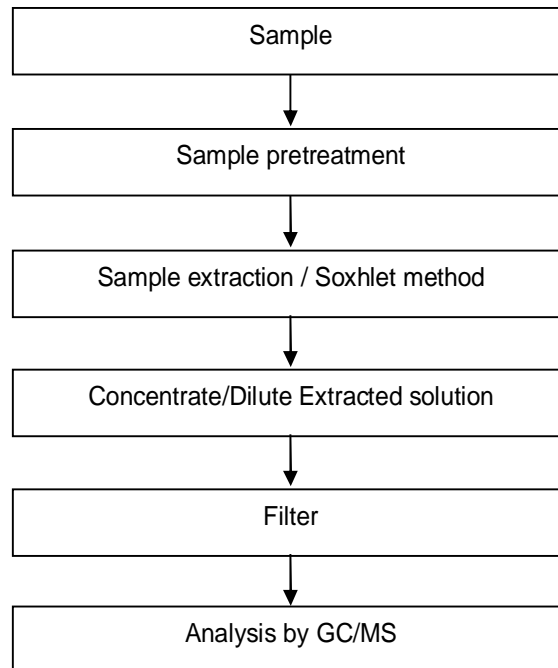
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2-17 MACHIikedai, KORIYAMA, FUKUSHIMA 963-0215, JAPAN

### PBB/PBDE analytical FLOW CHART

- Technician : Dorothy Chen
- Supervisor: Ray Chang



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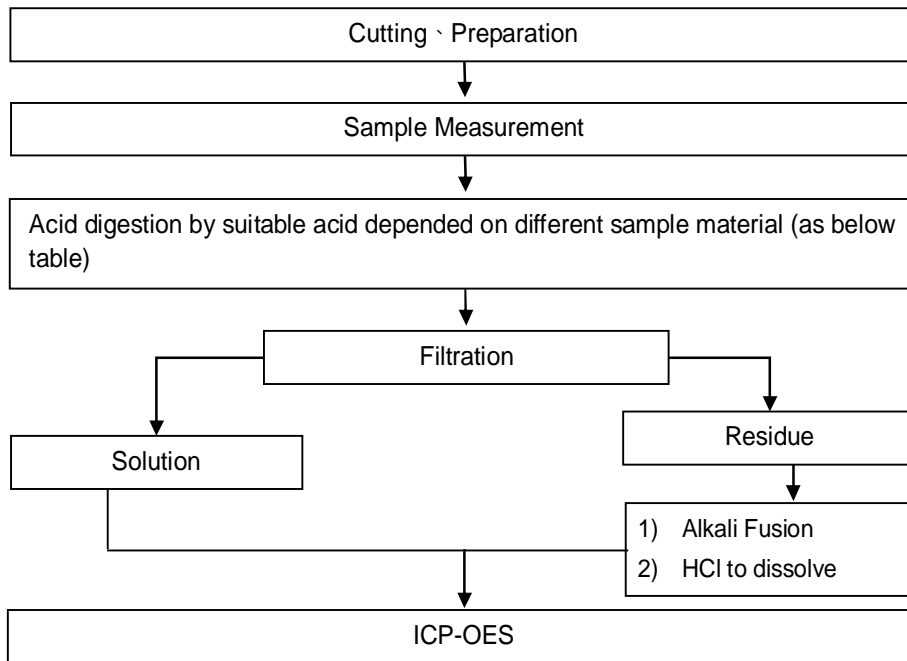
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### Flow Chart of digestion for the elements analysis performed by ICP-OES

These samples were dissolved totally by pre-conditioning method according to below flow chart.

- Technician: Jony Liu
- Supervisor: Ray Chang



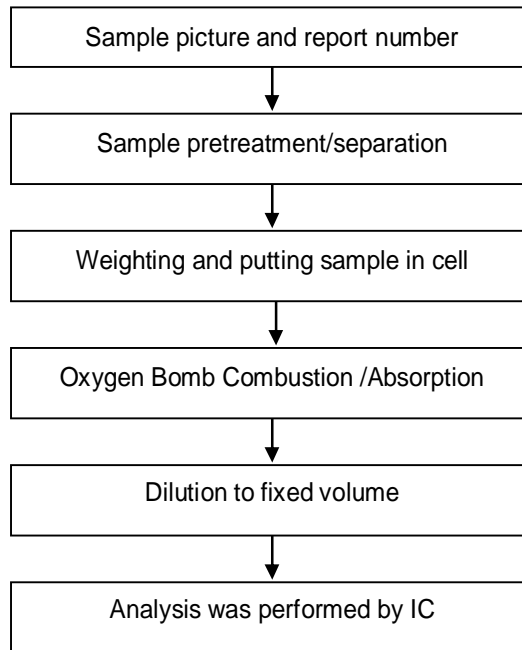
Steel, copper, aluminum, solder	Aqua regia, HNO <sub>3</sub> , HCl, HF, H <sub>2</sub> O <sub>2</sub>
Glass	HNO <sub>3</sub> /HF
Gold, platinum, palladium, ceramic	Aqua regia
Silver	HNO <sub>3</sub>
Plastic	H <sub>2</sub> SO <sub>4</sub> , H <sub>2</sub> O <sub>2</sub> , HNO <sub>3</sub> , HCl
Others	Any acid to total digestion

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2-17 MACHIikedai, KORIYAMA, FUKUSHIMA 963-0215, JAPAN

### Analytical flow chart of halogen content

- Technician : Jean Hung
- Supervisor: Ray Chang



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No. : KA/2019/A2170

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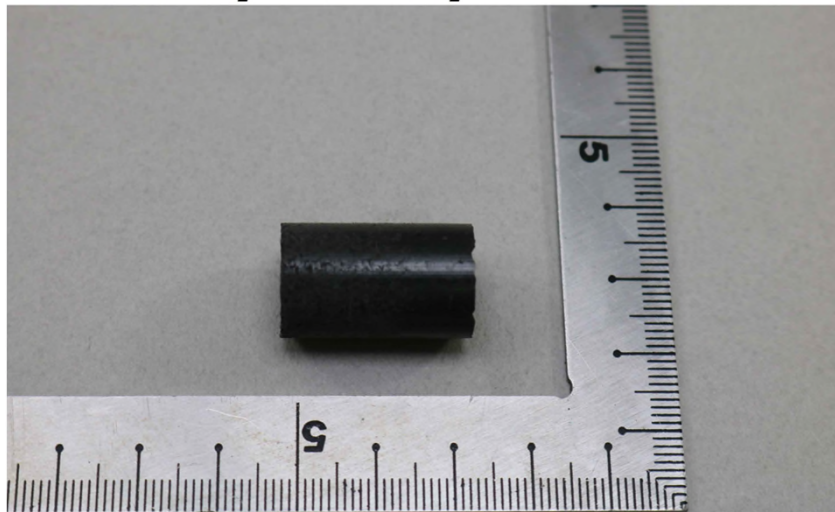
Page: 8 of 8

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\* The tested sample / part is marked by an arrow if it's shown on the photo. \*

## KA/2019/A2170



\*\* End of Report \*\*