Test Report

No. : CE/2020/31557 Date : 2020/03/13

MK ELECTRON CO., LTD.
405, GEUMEO-RO, POGOK-EUP, CHEOIN-GU, YONGIN-SI, GYEONGGI-DO, KOREA

The following samples was/were submitted and identified by/on behalf of the applicant as :

Sample Submitted By	:	MK ELECTRON CO., LTD.
Sample Description	:	LEAD FREE SOLDER BALL
Style/Item No.	:	Sn 3.5Ag
Sample Receiving Date	:	2020/03/06
Testing Period	:	2020/03/06 to 2020/03/13

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Test Requested :

(1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).

(2) Please refer to next pages for the other item(s).

Test Result(s) : Please refer to following pages.

Conclusion : (1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Troy Chang / Manager - Tec
Signed for and behalf of
SGS TAIWAN LTD.
Chemical Laboratory - Taipei

PIN CODE: D2E8D9F1

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Test Result(s)

PART NAME No.1 : SILVER COLORED SOLDER BALL

Test Item(s)	Unit	Method	MDL	Result No.1	Limit
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5 (2013) and performed by ICP-OES.	2	n.d.	100
Lead (Pb)	mg/kg	With reference to IEC 62321-5 (2013) and performed by ICP-OES.	2	176	1000
Mercury (Hg)	mg/kg	With reference to IEC 62321-4:2013+ AMD1:2017 and performed by ICP-OES.	2	n.d.	1000
Hexavalent Chromium Cr(VI)(#2)	µg/cm²	With reference to IEC 62321-7-1 (2015) and performed by UV-VIS.	0.10	n.d.	-
Sum of PBBs	mg/kg	With reference to IEC 62321-6 (2015) and performed by GC/MS.	-	n.d.	1000
Monobromobiphenyl	mg/kg		5	n.d.	-
Dibromobiphenyl	mg/kg		5	n.d.	-
Tribromobiphenyl	mg/kg		5	n.d.	-
Tetrabromobiphenyl	mg/kg		5	n.d.	-
Pentabromobiphenyl	mg/kg		5	n.d.	-
Hexabromobiphenyl	mg/kg		5	n.d.	-
Heptabromobiphenyl	mg/kg		5	n.d.	-
Octabromobiphenyl	mg/kg		5	n.d.	-
Nonabromobiphenyl	mg/kg		5	n.d.	-
Decabromobiphenyl	mg/kg		5	n.d.	-
Sum of PBDEs	mg/kg		-	n.d.	1000
Monobromodiphenyl ether	mg/kg		5	n.d.	-
Dibromodiphenyl ether	mg/kg		5	n.d.	-
Tribromodiphenyl ether	mg/kg		5	n.d.	-
Tetrabromodiphenyl ether	mg/kg		5	n.d.	-
Pentabromodiphenyl ether	mg/kg		5	n.d.	-
Hexabromodiphenyl ether	mg/kg		5	n.d.	-
Heptabromodiphenyl ether	mg/kg		5	n.d.	-
Octabromodiphenyl ether	mg/kg		5	n.d.	-
Nonabromodiphenyl ether	mg/kg		5	n.d.	-
Decabromodiphenyl ether	mg/kg		5	n.d.	-

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Test Item(s)	Unit	Method	MDL	Result No.1	Limit
DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	1000
BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	mg/kg		50	n.d.	1000
DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg		50	n.d.	1000
DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	mg/kg		50	n.d.	1000
Perfluorooctane sulfonates (PFOS-Acid, Metal Salt, Amide)	mg/kg	With reference to CEN/TS 15968 (2010). Analysis was performed by LC/MS.	0.01	n.d.	-
PFOA (CAS No.: 335-67-1)	mg/kg	With reference to CEN/TS 15968 (2010). Analysis was performed by LC/MS.	0.01	n.d.	-
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α-HBCDD, β- HBCDD, γ- HBCDD) (CAS No.: 25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	mg/kg	With reference to IEC 62321 (2008). Analysis was performed by GC/MS.	5	n.d.	-
Antimony (Sb)	mg/kg	With reference to US EPA 3052 (1996). Analysis was performed by ICP-OES.	2	30.3	-
Arsenic (As)	mg/kg	With reference to US EPA 3052 (1996). Analysis was performed by ICP-OES.	2	25.5	-
Beryllium (Be)	mg/kg	With reference to US EPA 3052 (1996). Analysis was performed by ICP-OES.	2	n.d.	-
Halogen					
Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg	With reference to BS EN 14582 (2016). Analysis was performed by IC.	50	n.d.	-
Halogen-Chlorine (Cl) (CAS No.: 22537-15-1)	mg/kg		50	n.d.	-
Halogen-Bromine (Br) (CAS No.: 10097-32-2)	mg/kg		50	n.d.	-
Halogen-Iodine (I) (CAS No.: 14362-44-8)	mg/kg		50	n.d.	-

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Note：

1. mg/kg = ppm；0.1wt% = 1000ppm
2. MDL = Method Detection Limit
3. n.d. = Not Detected = less than MDL
4. " - " = Not Regulated
5. (#2) =
   a. The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than 0.13 µg/cm². The sample coating is considered to contain Cr(VI)
   b. The sample is negative for Cr(VI) if Cr(VI) is n.d. (concentration less than 0.10 µg/cm²). The coating is considered a non-Cr(VI) based coating
   c. The result between 0.10 µg/cm² and 0.13 µg/cm² is considered to be inconclusive - unavoidable coating variations may influence the determination.

PFOS Reference Information : POPs - (EU) 2019/1021

Outlawing PFOS as substances or preparations in concentrations above 0.001% (10ppm), in semi-finished products or articles or parts at a level above 0.1%(1000ppm), in textiles or other coated materials above 1µg/m².

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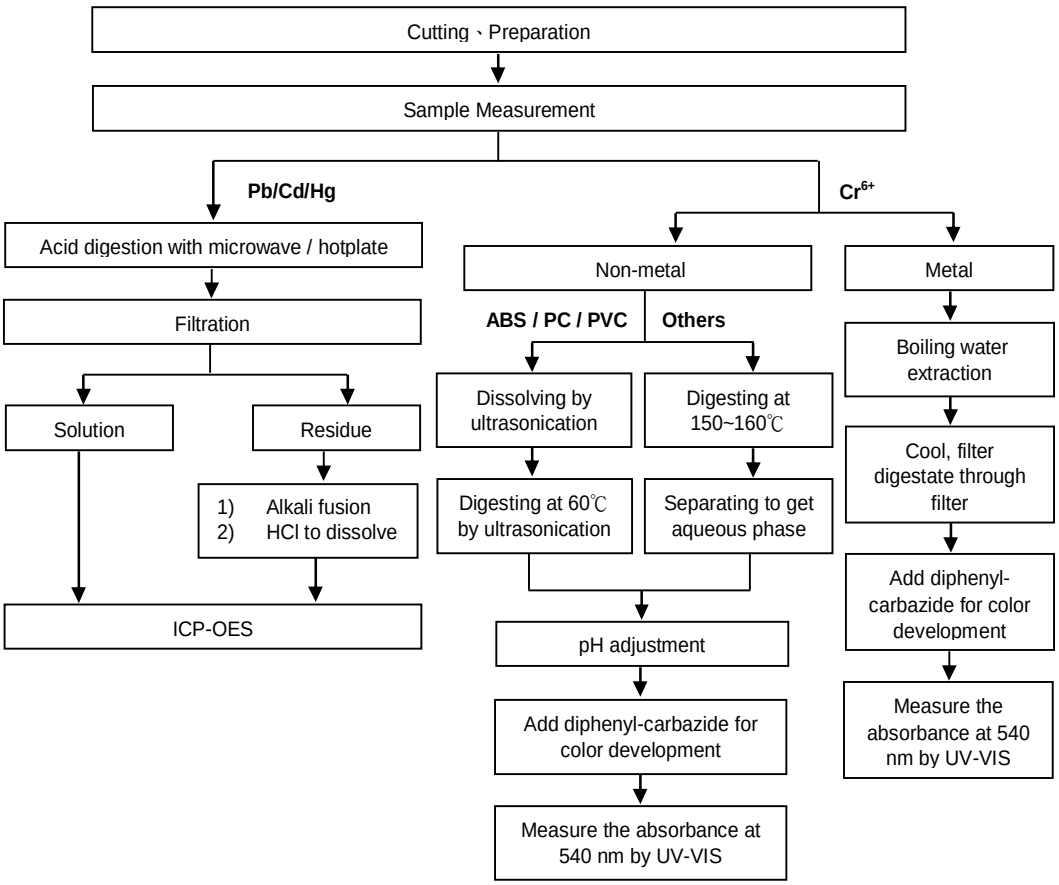
Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart.（Cr^{6+} test method excluded）



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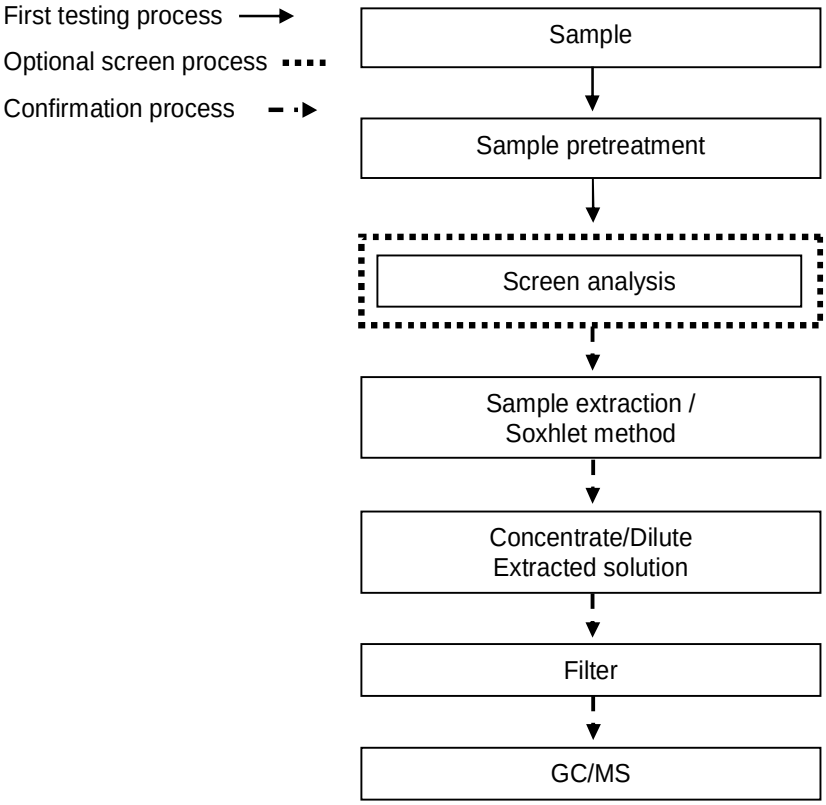
Analytical flow chart – PBB / PBDE



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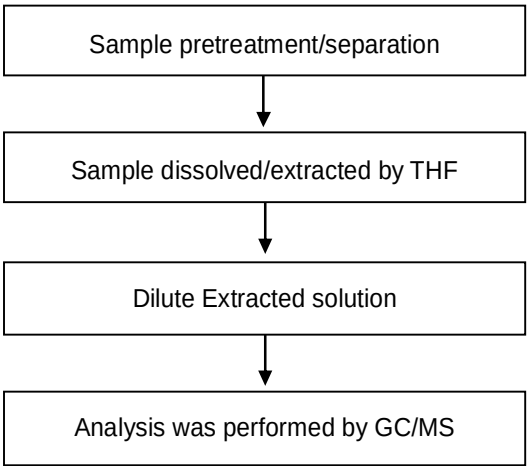
Analytical flow chart - Phthalate

【Test method: IEC 62321-8】



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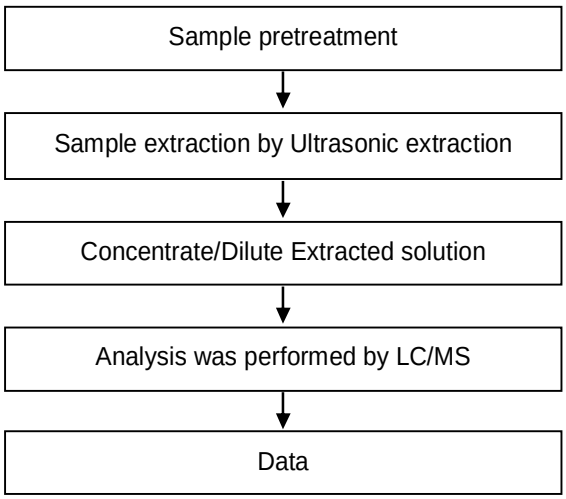
Analytical flow chart - PFOA/PFOS



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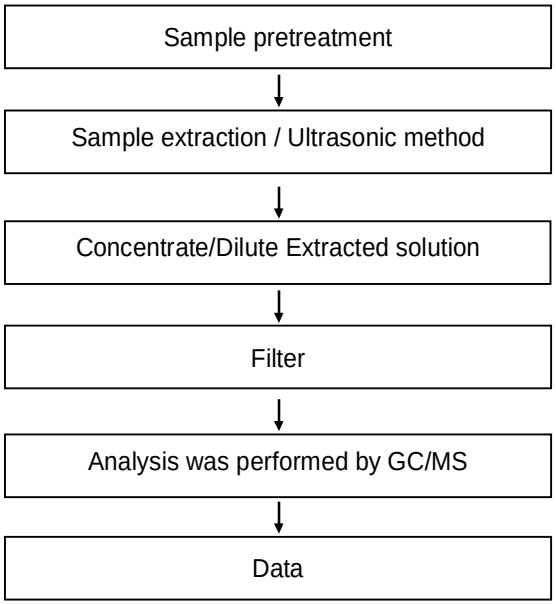
Analytical flow chart - HBCDD



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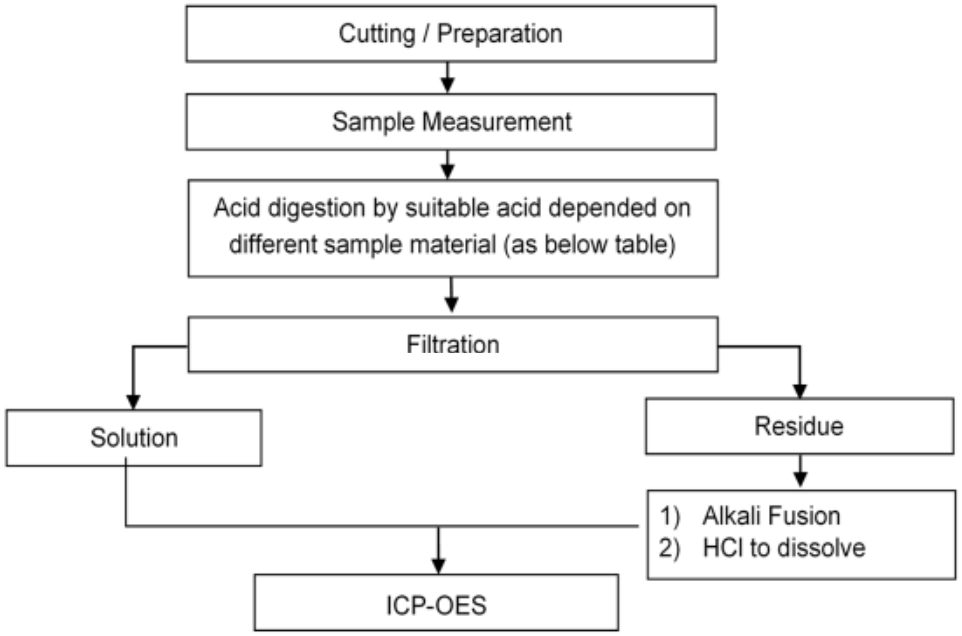
Flow Chart of digestion for the elements analysis performed by ICP-OES

These samples were dissolved totally by pre-conditioning method according to below flow chart.



Steel, copper, aluminum, solder	Aqua regia, HNO_3, HCl, HF, H_2O_2
Glass	HNO_3/HF
Gold, platinum, palladium, ceramic	Aqua regia
Silver	HNO_3
Plastic	H_2SO_4, H_2O_2, HNO_3, HCl
Others	Added appropriate reagent to total digestion

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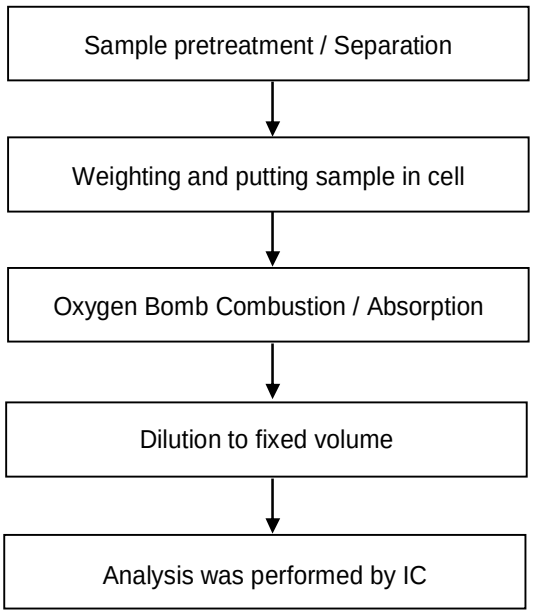
Analytical flow chart - Halogen



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*** The tested sample / part is marked by an arrow if it's shown on the photo. ***

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** End of Report **