

No.: EKR22C00863 Date: 16-Dec-2022

SUMITOMO BAKELITE (TAIWAN) CO., LTD.

NO. 1, HWA SYI RD., TA FA INDUSTRIAL DISTRICT, TA LIAO, KAOHSIUNG, TAIWAN

The following sample(s) was/were submitted and identified by the applicant as:

Sample Submitted By : SUMITOMO BAKELITE (TAIWAN) CO., LTD.

Sample Name : EPOXY MOLDING COMPOUND

Style/Item No. : EME-G631B SERIES

\_\_\_\_\_\_

Sample Receiving Date

: 12-Dec-2022

Testing Period

: 12-Dec-2022 to 16-Dec-2022

**Test Requested** 

(1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs,

DBP, BBP, DEHP, DIBP contents in the submitted sample(s).

(2) Please refer to next pages for the other item(s).

**Test Results** 

Please refer to following pages.

Conclusion

(1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Ray Chang, Ph.D./Department Wanager Signed for and on behalf SGS TAIWAN LTD.
Chemical Laboratory-Kaohsiung



Page: 1 of 12

PIN CODE: 84097B7

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#### **TEST PART DESCRIPTION**

No.1 : BLACK EPOXY MOLDING COMPOUND

#### Test Result(s)

Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Cadmium (Cd) (CAS No.: 7440-43-9)	With reference to IEC 62321-5: 2013,	mg/kg	2	n.d.	100
	analysis was performed by ICP-OES.				
Lead (Pb) (CAS No.: 7439-92-1)	With reference to IEC 62321-5: 2013,	mg/kg	2	n.d.	1000
	analysis was performed by ICP-OES.				
Mercury (Hg) (CAS No.: 7439-97-6)	With reference to IEC 62321-4: 2013+	mg/kg	2	n.d.	1000
	AMD1: 2017, analysis was performed				
	by ICP-OES.				
Hexavalent Chromium Cr(VI) (CAS No.:	With reference to IEC 62321-7-2: 2017,	mg/kg	8	n.d.	1000
18540-29-9)	analysis was performed by UV-VIS.				
Monobromobiphenyl		mg/kg	5	n.d.	-
Dibromobiphenyl		mg/kg	5	n.d.	-
Tribromobiphenyl		mg/kg	5	n.d.	-
Tetrabromobiphenyl		mg/kg	5	n.d.	-
Pentabromobiphenyl	With reference to IEC 62321-6: 2015,	mg/kg	5	n.d.	-
Hexabromobiphenyl	analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Heptabromobiphenyl	analysis was performed by GC/1913.	mg/kg	5	n.d.	-
Octabromobiphenyl		mg/kg	5	n.d.	-
Nonabromobiphenyl		mg/kg	5	n.d.	-
Decabromobiphenyl		mg/kg	5	n.d.	-
Sum of PBBs		mg/kg	-	n.d.	1000
Monobromodiphenyl ether		mg/kg	5	n.d.	-
Dibromodiphenyl ether		mg/kg	5	n.d.	-
Tribromodiphenyl ether	With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Tetrabromodiphenyl ether		mg/kg	5	n.d.	-
Pentabromodiphenyl ether		mg/kg	5	n.d.	-
Hexabromodiphenyl ether		mg/kg	5	n.d.	-
Heptabromodiphenyl ether		mg/kg	5	n.d.	-
Octabromodiphenyl ether		mg/kg	5	n.d.	-
Nonabromodiphenyl ether		mg/kg	5	n.d.	-
Decabromodiphenyl ether		mg/kg	5	n.d.	
Sum of PBDEs		mg/kg	1	n.d.	1000

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Page: 2 of 12



No.: EKR22C00863 Date: 16-Dec-2022

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Test Item(s)	Method	Unit	MDL	Result	Limit
(01) (010) 1 7440 00 0)	hugu			No.1	
Antimony (Sb) (CAS No.: 7440-36-0)	With reference to US EPA 3052: 1996,	mg/kg	2	n.d.	-
	analysis was performed by ICP-OES.				
Beryllium (Be) (CAS No.: 7440-41-7)	With reference to US EPA 3052: 1996,	mg/kg	2	n.d.	-
	analysis was performed by ICP-OES.				
Hexabromocyclododecane (HBCDD) and	With reference to IEC 62321: 2008,	mg/kg	5	n.d.	-
all major diastereoisomers identified ( $\alpha$ -	analysis was performed by GC/MS.				
HBCDD, β- HBCDD, γ- HBCDD) (CAS No.: 25637-99-4, 3194-55-6 (134237-51-7,					
134237-50-6, 134237-52-8))					
Perfluorooctanoic acid (PFOA) and it's	With reference to CEN/TS 15968:	ma/ka	0.01	n.d.	
salt (CAS No.: 335-67-1 and its salts)	2010, analysis was performed by	mg/kg	0.01	n.u.	-
Sait (CAS No., 555-67-1 and its saits)	LC/MS/MS.				
PFOS and its salts (CAS No.: 1763-23-1	With reference to CEN/TS 15968:	ma/ka	0.01	n.d.	
and its salts)	2010, analysis was performed by	mg/kg	0.01	n.a.	-
and its saits)	LC/MS/MS.				
[[uoring (E) (CAC No : 14762 04 9)	LC/W3/W3.	20 G /l/G	ГΟ	n d	
Fluorine (F) (CAS No.: 14762-94-8)	Withf t- BC EN 14502, 2016	mg/kg	50	n.d.	-
Chlorine (Cl) (CAS No.: 22537-15-1)	With reference to BS EN 14582: 2016,	mg/kg	50	n.d.	-
Bromine (Br) (CAS No.: 10097-32-2)	analysis was performed by IC.	mg/kg	50	n.d.	_
lodine (I) (CAS No.: 14362-44-8)	NGU 6	mg/kg	50	n.d.	- 1000
Dibutyl phthalate (DBP) (CAS No.: 84-	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	1000
74-2)	analysis was performed by GC/MS.				1000
Di-(2-ethylhexyl) phthalate (DEHP)	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	1000
(CAS No.: 117-81-7)	analysis was performed by GC/MS.				
Diisobutyl phthalate (DIBP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	1000
84-69-5)	analysis was performed by GC/MS.				
Butyl benzyl phthalate (BBP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	1000
85-68-7)	analysis was performed by GC/MS.				
Diisopentyl phthalate (DIPP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	
605-50-5)	analysis was performed by GC/MS.				
Diisononyl phthalate (DINP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
28553-12-0, 68515-48-0)	analysis was performed by GC/MS.				
Di-n-octyl phthalate (DNOP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
117-84-0)	analysis was performed by GC/MS.				
Di-n-hexyl phthalate (DNHP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
84-75-3)	analysis was performed by GC/MS.				

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Page: 3 of 12



No.: EKR22C00863 Date: 16-Dec-2022

SUMITOMO BAKELITE (TAIWAN) CO., LTD.
NO. 1, HWA SYI RD., TA FA INDUSTRIAL DISTRICT, TA LIAO, KAOHSIUNG, TAIWAN

Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Bis-(2-methoxyethyl) phthalate (DMEP)	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
(CAS No.: 117-82-8)	analysis was performed by GC/MS.				
Di-pentyl phthalate (DPP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
131-18-0)	analysis was performed by GC/MS.				
1,2-Benzenedicarboxylic acid, di-C6-8-	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
branched alkyl esters, C7-rich (DIHP)	analysis was performed by GC/MS.				
(CAS No.: 71888-89-6)					
1,2-Benzenedicarboxylic acid, di-C7-	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
11-branched and linear alkyl esters	analysis was performed by GC/MS.				
(DHNUP) (CAS No.: 68515-42-4)					
Diisodecyl phthalate (DIDP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
26761-40-0, 68515-49-1)	analysis was performed by GC/MS.				

#### Note:

- 1. mg/kg = ppm; 0.1wt% = 0.1% = 1000ppm
- 2. MDL = Method Detection Limit
- 3. n.d. = Not Detected (Less than MDL)
- 4. "-" = Not Regulated
- 5. PFOS and its salts including:

CAS No.: 1763-23-1, 2795-39-3, 29457-72-5, 29081-56-9, 70225-14-8, 56773-42-3, 251099-16-8, 307-35-7, 91036-71-4, 4021-47-0 and others.

- 6. PFOA and its salts including:
  - CAS No.: 335-67-1, 335-95-5, 2395-00-8, 335-93-3, 335-66-0, 3825-26-1 and others.
- 7. Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019. According to this rule, the judgement of conformity is based on the comparing test results with limits.

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Page: 4 of 12

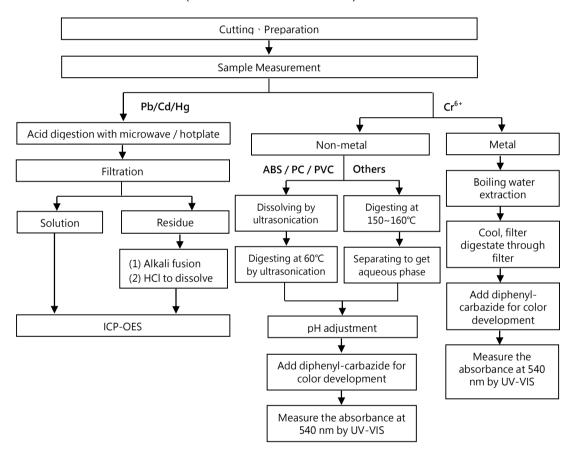


No.: EKR22C00863 Date: 16-Dec-2022

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#### Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart. ( $Cr^{6+}$  test method excluded)



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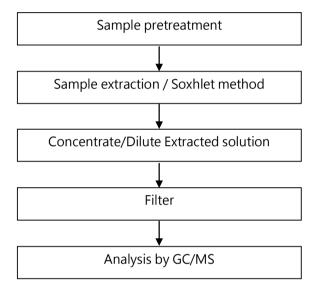
Page: 5 of 12



No.: EKR22C00863 Date: 16-Dec-2022

SUMITOMO BAKELITE (TAIWAN) CO., LTD. NO. 1, HWA SYI RD., TA FA INDUSTRIAL DISTRICT, TA LIAO, KAOHSIUNG, TAIWAN

#### PBB/PBDE analytical FLOW CHART



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Page: 6 of 12



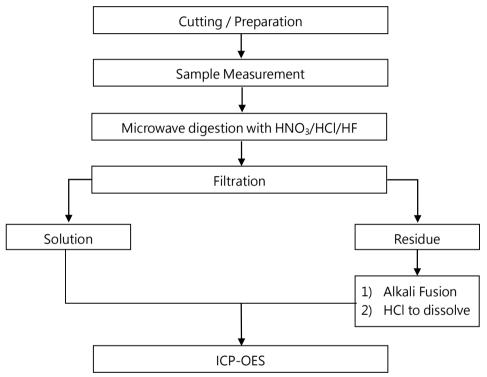
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NO. 1, HWA SYI RD., TA FA INDUSTRIAL DISTRICT, TA LIAO, KAOHSIUNG, TAIWAN

#### Analytical flow chart of Elements (Heavy Metal included)

These samples were dissolved totally by pre-conditioning method according to below flow chart.

[ Reference method : US EPA 3051A \ US EPA 3052 ]



\* US EPA 3051A method does not add HF.

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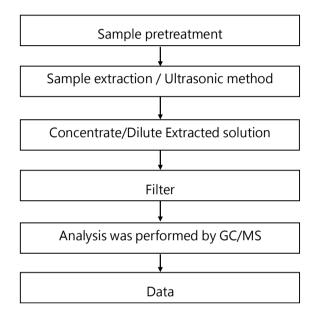
Page: 7 of 12



No.: EKR22C00863 Date: 16-Dec-2022

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NO. 1, HWA SYI RD., TA FA INDUSTRIAL DISTRICT, TA LIAO, KAOHSIUNG, TAIWAN

### Analytical flow chart - HBCDD



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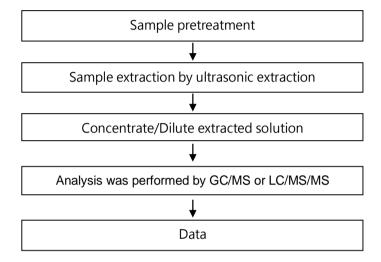
Page: 8 of 12



No.: EKR22C00863 Date: 16-Dec-2022

SUMITOMO BAKELITE (TAIWAN) CO., LTD.
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#### Analytical flow chart – PFAS (including PFOA/PFOS/its related compound, etc.)



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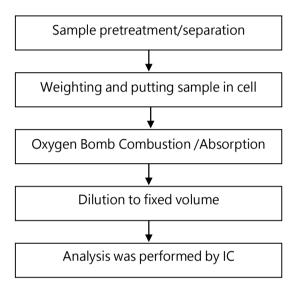
Page: 9 of 12



No.: EKR22C00863 Date: 16-Dec-2022

SUMITOMO BAKELITE (TAIWAN) CO., LTD.
NO. 1, HWA SYI RD., TA FA INDUSTRIAL DISTRICT, TA LIAO, KAOHSIUNG, TAIWAN

#### Analytical flow chart of Halogen



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Page: 10 of 12

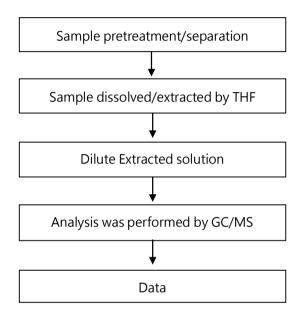


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### Analytical flow chart of phthalate content

【Test method: IEC 62321-8】



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Page: 11 of 12



No.: EKR22C00863 Date: 16-Dec-2022

SUMITOMO BAKELITE (TAIWAN) CO., LTD. NO. 1, HWA SYI RD., TA FA INDUSTRIAL DISTRICT, TA LIAO, KAOHSIUNG, TAIWAN

\* The tested sample / part is marked by an arrow if it's shown on the photo. \*

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\*\* End of Report \*\*

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Page: 12 of 12