

Test Report No. 5146745

Date : 13-Jan-2022

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**Client : Panasonic Manufacturing Ayuthaya Co.,Ltd.
1/69 Moo 5, Rojana Road,
Tambol Kanham, Amphur Uthai, Phra Nakhon Si Ayutthaya 13210 Thailand**

The following sample(s) was/were submitted and identified by client as:

Sample Name : Compounded Plastic (Epoxy Encapsulation Material)
Part No. : 3400FPG & CON34
Batch/Lot No. : 1Z081N
Country of Origin : Thailand
Buyer's Name : Panasonic Group

The following sample(s) was/were identified by SGS as:

SGS Sample No. : 5357974
Sample Condition : Sample is contained in a plastic bag.
Quantity Submitted : 1 bag
Sample Receiving Date : 7-Jan-2022
Testing Period : 07-Jan-2022 to 13-Jan-2022

Test Requested : In accordance with the RoHS Directive 2011/65/EU (Annex II) [amended by Directive (EU) 2015/863] .Selected test (s) as requested by client.

Test Method : (1) IEC 62321-5 edition 1.0 : 2013 for Lead content, Analyzed by ICP-OES.
Microwave digestion method
(2) IEC 62321-5 edition 1.0 : 2013 for Cadmium content, Analyzed by ICP-OES.
Microwave digestion method
(3) IEC 62321-4 ,edition 1.1 : 2017 for Mercury Content, Analyzed by ICP-OES.
Microwave digestion method
(4) IEC 62321-7-2 edition 1.0 : 2017,determination of Hexavalent Chromium For Insoluble polymer by Colorimetric Method using UV-Vis.and/or with reference to IEC 62321-5:2013,determination of Chromium by ICP-OES.
(5) IEC 62321-6 edition 1.0 : 2015 for PBBs/PBDEs content, Analyzed by GC/MS.
(6) IEC 62321-8 edition 1.0 : 2017 for Phthalates content,Analyzed was performed by GC/MS.

Test Results : Please refer to next page.

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CONCLUSION

Based on the performed tests on submitted sample(s), the results of Cadmium (Cd), Lead (Pb), Mercury (Hg), Hexavalent chromium (Cr-VI), Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs) and Phthalates such as Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP) comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU where the decision rules based on simple acceptance which the probability of false accept may be as high as 50% in case the results is exactly on the tolerance limit.

**Signed for and on behalf of
SGS (Thailand) Limited**



**Patcharee Treeporncharoen
Laboratory manager - Chemical**

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TEST RESULTS

Test results by chemical method (Unit: mg/kg)

Test Item (s):	Method (Refer to)	Result (1)	MDL	RoHS Limit
Lead (Pb)	(1)	n.d.	2	1000
Cadmium (Cd)	(2)	n.d.	2	100
Mercury (Hg)	(3)	n.d.	2	1000
Hexavalent Chromium (Cr(VI))	(4)	n.d.	8	1000

 Test Part Description
 Result (1) black compound

Note :

(a) mg/kg = ppm ; 0.1wt% = 1000 ppm

(b) n.d. = Not Detected (<MDL)

(c) MDL = Method Detection Limit

(d) The result of Hexavalent Chromium (Cr(VI)) is "ND" as the result of Chromium (Cr) is "ND", and confirmation test of Hexavalent Chromium (Cr(VI)) is not required.

(e) If the Chromium (Cr) content is greater than the MDL of Hexavalent Chromium (Cr(VI)), confirmation test of Hexavalent Chromium (Cr(VI)) is required.

(f) Test done on client submitted sample

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TEST RESULTS

Test results by chemical method (Unit: mg/kg)

Test Item (s):	Method (Refer to)	Result (1)	MDL	RoHS Limit
Sum of PBBs	(5)	n.d.	-	1000
Monobromobiphenyl		n.d.	5	-
Dibromobiphenyl		n.d.	5	-
Tribromobiphenyl		n.d.	5	-
Tetrabromobiphenyl		n.d.	5	-
Pentabromobiphenyl		n.d.	5	-
Hexabromobiphenyl		n.d.	5	-
Heptabromobiphenyl		n.d.	5	-
Octabromobiphenyl		n.d.	5	-
Nonabromobiphenyl		n.d.	5	-
Decabromobiphenyl		n.d.	5	-

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TEST RESULTS

Test results by chemical method (Unit: mg/kg)

Test Item (s):	Method (Refer to)	Result (1)	MDL	RoHS Limit
Sum of PBDEs	(5)	n.d.	-	1000
Monobromodiphenyl ether		n.d.	5	-
Dibromodiphenyl ether		n.d.	5	-
Tribromodiphenyl ether		n.d.	5	-
Tetrabromodiphenyl ether		n.d.	5	-
Pentabromodiphenyl ether		n.d.	5	-
Hexabromodiphenyl ether		n.d.	5	-
Heptabromodiphenyl ether		n.d.	5	-
Octabromodiphenyl ether		n.d.	5	-
Nonabromodiphenyl ether		n.d.	5	-
Decabromodiphenyl ether		n.d.	5	-

Test Part Description

Result (1) black compound

Note :

- (a) mg/kg = ppm ; 0.1 wt% = 1000 ppm
- (b) n.d. = Not Detected
- (c) MDL = Method Detection Limit
- (d) "-" = Not regulated
- (e) Test done on client submitted sample

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TEST RESULTS

Phthalates Content for RoHS Directive 2011/65/EU Annex II [amended by Directive (EU) 2015/863], Analysis was performed by GC/MS.

Analysis	Method (Refer to 6)	Result (1) (mg/kg)	MDL	RoHS Limit (mg/kg)
DEHP (Di-2-ethylhexyl phthalate) (CAS No.: 117-81-7)	IEC 62321-8 , Edition 1.0 , 2017	n.d.	50	1000
BBP (Benzyl butyl phthalate) (CAS No.: 85-68-7)	IEC 62321-8 , Edition 1.0 , 2017	n.d.	50	1000
DBP (Di-butyl phthalate) (CAS No.: 84-74-2)	IEC 62321-8 , Edition 1.0 , 2017	n.d.	50	1000
DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	IEC 62321-8 , Edition 1.0 , 2017	n.d.	50	1000

Note :

- (a) mg/kg = ppm ; 0.1 wt% = 1000 ppm
- (b) n.d. = Not Detected
- (c) MDL = Method Detection Limit
- (d) Result (1) black compound
- (e) Test done on client submitted sample

Remarks:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series.
https://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101:::FSP_ORG_ID,FSP_LANG_ID:1258637,25
- (3) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.

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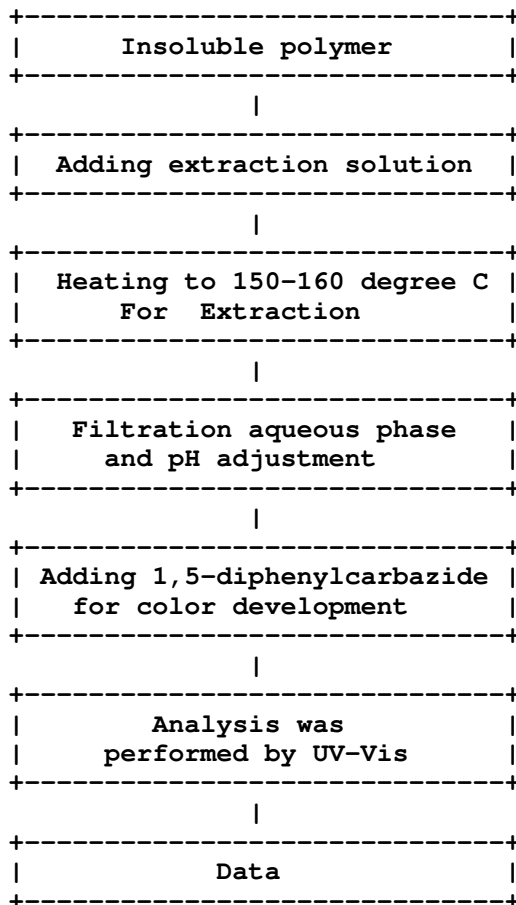
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Flow chart of Hexavalent Chromium Testing

(Test method : IEC 62321)



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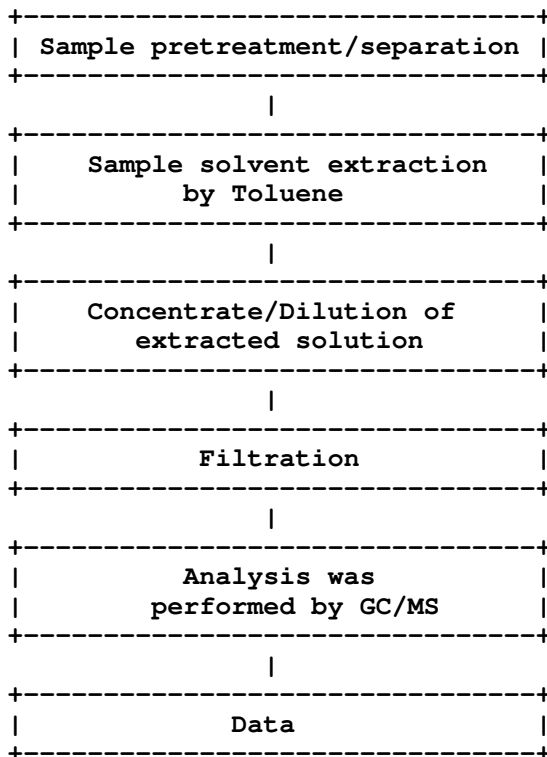
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Flow chart of PBBs, PBDEs Testing

(Test method : IEC 62321)



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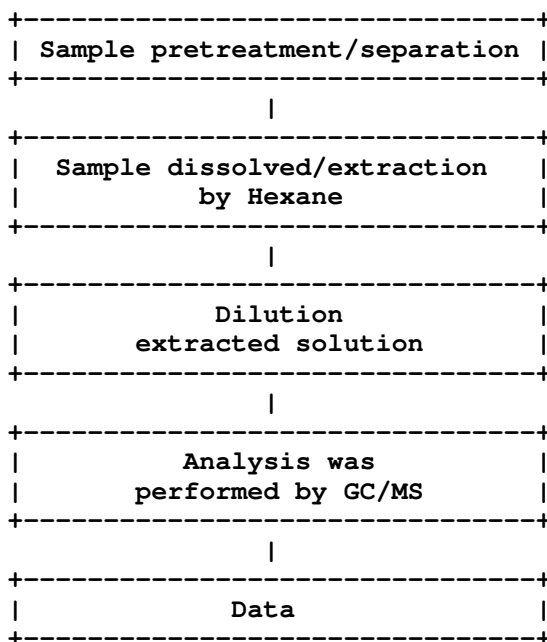
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Flow chart of Phthalates Testing

(Test method : IEC 62321)



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SAMPLE/ATTACHMENT PICTURE



***** End of Report *****

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